



**AIR PICK**

Original Notice

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**Robotiq AirPick Vacuum Gripper  
for Omron-TM Series Robots**



Instruction Manual

LEAN   
**ROBOTICS**  
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# Revisions

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Robotiq may modify this product without notice, when necessary, due to product improvements, modifications or changes in specifications. If such modification is made, the manual will also be revised, see revision information. See the latest version of this manual online at [support.robotiq.com](https://support.robotiq.com).

## 2021/07/01

- Update of section 4.3 Robot Output Registers & Functionalities
- Update of section 3.1 Scope of Delivery
- Update of section 6.2 Mechanical Specifications
- Update of section 6.2.2 Center of Mass and Tool Center Point
- Update of section 8. Spare Parts, Kits and Accessories

## 2020/04/14

- Update of Specification and Warranty sections

## 2019/12/04

- Update of the Vacuum Gripper firmware
- Update of the Vacuum Gripper behavior and modes

## 2019/11/06

- Addition of the OMRON Wrist Connection Kit (I/O Coupling)

## 2019/08/13

- Update of the latest TMflow 1.72.3500
- Update of the version V\_002 of the components

## 2019/07/02

Initial release



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The information contained in this document is subject to change without notice.



# 1. General Presentation

The terms "Gripper", "AirPick Gripper", "AirPick Vacuum Gripper" and "AirPick" used in the following manual all refer to the Robotiq AirPick Vacuum Gripper. The Robotiq AirPick Vacuum Gripper is a robotic peripheral designed for industrial applications. The vacuum is generated with a venturi system that uses compressed air as an energy source. Its design makes it a unique robotic end-of-arm tool to quickly pick, place and handle a large range of parts of varying sizes and shapes.

## Info

The following section presents the key features of the Gripper and must not be considered as appropriate to the operation of the Gripper. Each feature is detailed in the appropriate section.

## Info

The following manual uses the metric system. Unless specified, **all dimensions are in millimeters**.

## 1.1. Gripper nomenclature

### 1.1.1. AirPick Gripper

The AirPick is a vacuum Gripper that creates a vacuum via a pneumatic vacuum generator. It is equipped with one or multiple suction cups. Each suction cup can be adapted to your application and grasping needs. The AirPick Gripper is compatible with the Robotiq standard coupling interface.



Fig. 1-1: Robotiq AirPick Gripper

## Info

Please refer to the **Scope of Delivery** section subsection and the **Spare Parts, Kits and Accessories** section for details on standard and optional parts.



## 1.1.2. Suction Cup System

A Robotiq Suction Cup System can be installed directly under the Vacuum Gripper. Each Robotiq Suction Cup System includes a bracket, a manifold, air nodes, port plugs, bumpers, tubing and additional suction cups.



Fig. 1-2: Suction cup system

### Info

Please refer to the **Installation** section for more information on how to integrate the Suction Cup System to AirPick.

### Info

Please refer to the **Scope of Delivery** section subsection and the **Spare Parts, Kits and Accessories** section for details on standard and optional parts.

### Tip

The owner can use a custom bracket or a mounting plate. The bracket or mounting plate can be installed directly under the manifold.



## 1.2. Object picking

The AirPick Gripper allows:

1. Main unit suction cup
2. Auxiliary system with multiple suction cups

### Warning

Object picking causes the compression of the suction cup(s) , which can result in pinching points between the gripper and the load. Avoid presence of body parts in this zone during operation.

### Warning

Before picking any new object or material in autonomous mode, always check that the resulting vacuum level is sufficient to ensure safe gripping, in order to prevent dropping or ejection of the load.

### 1.2.1. Main unit suction cup

In order to use only one suction cup, the single cup can be mounted right in the port of the vacuum generator.

### 1.2.2. Auxiliary system with multiple suction cups

A standard Suction Cup System can be attached to the AirPick Vacuum Gripper. The bracket normally holds two or four suction cups (corresponding to the four ports of the manifold).

Any unused manifold port should be blocked with a mating plug to avoid air leakage.

Other custom mounting options can also be used to benefit from a multiple suction cups solution

### Caution

Custom brackets and plates must meet the required technical specifications (refer to the **Technical dimensions** section subsection).

## 1.3. Setup and control

The Vacuum Gripper is powered and controlled directly via a single device cable that carries 24 V DC power, an air compressed cable and Modbus RTU communication over RS-485.

### Info

Please refer to the **Electrical Setup** section subsection for wiring information, and to the **Software** section for the control of the Vacuum Gripper.

In order to be used, the AirPick Gripper has to be connected to a Gripper coupling which provides both the mechanical and electrical connectivity to the Gripper.



**Info**

Please refer to the **Mechanical Installation** section for more information on mounting the Vacuum Gripper onto the coupling. Refer to the **Technical dimensions** section for the technical drawing, and refer to the **Spare Parts, Kits and Accessories** section for a list of the available couplings.

The AirPick Gripper boasts an embedded object detection feature which uses indirect sensing measurements. The system thus indicates if the workpiece has been dropped or if the Gripper failed to grasp the workpiece.

**Info**

For more information regarding the object detection feature, please refer to the **Software** section.



## 2. Safety

### Warning

The operator must have read and understood all of the instructions in the following manual before operating the Robotiq Vacuum Gripper.

### Caution

The term “operator” refers to anyone responsible for any of the following operations on the Robotiq Vacuum Gripper:

- Installation
- Control
- Maintenance
- Inspection
- Calibration
- Programming
- Decommissioning

This manual covers the various components of the Robotiq Vacuum Gripper and the general operations regarding the whole life-cycle of the product, from installation to operation and decommissioning.

The drawings and photos in this manual are representative examples. However, discrepancies may be observed between the visual supports and the actual product.



## 2.1. Warning

### Caution

Any use of the Gripper in non-compliance with these warnings is deemed inappropriate and may cause injury or damage.

### Warning

- Air supply must be dry and filtered according to ISO 8573-1 class 3.4.3.
- Air supply pressure must be between 3 and 7 bar with an optimal pressure at 7 bar (6.5 bar for serial number  $\leq$  V-01351).
- Make sure that the tubing is properly secured before pressurizing the gripper.
- Make sure that the tubing is not pressurized before removing the air supply tube from the gripper.
- Make sure that the provided white safety clip is properly installed before pressurizing the Vacuum Gripper.
- Always use the suction cup system and its components (air nodes, port plug, etc.) with the Robotiq Vacuum Gripper only.
- Never operate the Vacuum Gripper with leaking or worn parts.
- The Vacuum Gripper needs to be properly secured before operating the robot.
- Do not install or operate a Gripper that is damaged or lacking parts.
- Never supply the Gripper with an alternating current source.
- Make sure all cord sets are always secured at both ends—Gripper and robot.
- Always meet the recommended keying for electrical connections.
- Make sure no individuals or assets are in the vicinity of the robot and/or Gripper prior to initializing the robot.
- Always meet the Gripper's payload specifications.
- Set your vacuum level based on your application.
- Keep body parts and clothing away from the Gripper while the device is powered on.
- Do not use the Gripper on people or animals.
- Never stand under suspended loads held by the Vacuum Gripper.

### 2.1.1. Risk assessment and final application:

The Robotiq Vacuum Gripper is meant to be used on cobots and industrial robots.

The robot, the Gripper and any other equipment used in the final application must go through a comprehensive risk assessment process before they can be used. Special care must be taken during this step if custom mounting options are used for the suction cups.



**Caution**

It is the robot integrator's responsibility to ensure that all local safety measures and regulations are met.

The following non-exhaustive list presents risks that must be assessed during the integration process:

- Risk of contact between body parts and suction cups during gripping;
- Risk of load ejection resulting from loss of vacuum;
- Risk of load dropping resulting from loss of vacuum;
- Risk of pinching between the Vacuum Gripper and the part(s) or the environment;
- Risk of damage or breaking if using a custom suction cup bracket that does not meet the technical requirements.

Depending on the application, there may be hazards that require additional protection and/or safety measures. For instance, the workpiece handled by the Gripper could be inherently dangerous to the operator.

**Warning**

Depending on the supply sources, when an emergency stop (e-Stop) button is pressed, the following consequences may occur. The robot owner has the responsibility to do a risk assessment and choose the appropriate option.

Supply sources	e-Stop consequences
Robot tool supply (tool connector)	Power failure to the Vacuum Gripper. The vacuum level will drop to ambient pressure and the object will be lost.
Robot controller supply (Any 24V pin)	Vacuum Gripper powered ON. <ul style="list-style-type: none"> <li>• If an object is detected: the vacuum level will continue to be regulated and the object will not be lost.</li> <li>• If no object is detected: the Vacuum Gripper will go into a standby state 2 seconds after the e-Stop button is pressed.</li> </ul>

**Warning**

Loss of vacuum can occur due to power failure or air supply interruption.

## 2.2. Intended Use

The Gripper unit is designed for gripping and temporarily securing or holding objects.

**Caution**

The Gripper is NOT intended for applying force against objects or surfaces.



The product is intended for installation on a robot or other automated machinery and equipment.

**Info**

Always comply with local, state, province and/or federal laws, regulation and directives regarding automation safety and general machine safety.

The unit should be used exclusively within the range of its technical data. Any other use of the product is deemed improper and unintended. Robotiq will not be liable for any damages resulting from any improper or unintended use.



## 3. Installation

The following subsections will guide you through the installation and general setup of your Robotiq Vacuum Gripper.

### Warning

Before installing:

- Read and understand the safety instructions related to the Vacuum Gripper.
- Verify your package according to the scope of delivery and your order.
- Make sure to have the required parts, equipment and tools listed in Scope of delivery.

### Warning

When installing:

- Meet the recommended environmental conditions.
- Do not operate the Vacuum Gripper, or even turn on the power supply, before the device is firmly anchored and the machine area is cleared. Make sure that the air supply is secured.

## 3.1. Scope of Delivery

### 3.1.1. Robotiq AirPick Vacuum Gripper Kit

Standard upon delivery:

- **Single Suction Cup Kit**
  - One (1) pneumatic vacuum generator (with one (1) suction cup : Ø 40 mm ; 1.5 bellows)
  - One (1) suction cup : Ø 55 mm ; 1.5 bellows
  - One (1) tubing 8 mm - (8 m)
  - One (1) End-effector coupling kit
  - One (1) 10-meter communication cable
  - One (1) USB to RS485 signal converter
  - One (1) RS485 to RS232 Converter
  - One (1) USB stick
  - Required hardware



- **Dual Suction Cup Kit**

- One (1) vacuum generator (with one (1) suction cup : Ø 40 mm ; 1.5 bellows)
- One (1) suction cup system for 2 suction cups (one (1) manifold, one (1) bracket, one (1) tubing, two (2) air nodes)
- Four (4) standard suction cups (two different sizes : Ø 40 mm and Ø 55 mm [two of each] ; 1.5 bellows)
- Four (4) port plugs (two already mounted on the suction cup system)
- One (1) End-effector coupling kit
- 10-meter communication cable
- One (1) USB to RS485 signal converter
- One (1) RS485 to RS232 Converter
- One (1) tubing 8 mm - (8 m)
- Required hardware

- **Quad Suction Cup Kit**

- One (1) vacuum generator (with one (1) suction cup : Ø 40 mm ; 1.5 bellows)
- One (1) suction cup system for 4 suction cups (one (1) manifold, one (1) bracket, one (1) tubing, four (4) air nodes)
- Eight (8) standard suction cups (two different sizes : Ø 40 mm and Ø 55 mm [four of each] ; 1.5 bellows)
- Four (4) port plugs
- One (1) End-effector coupling kit
- 10-meter communication cable
- One (1) USB to RS485 signal converter
- One (1) RS485 to RS232 Converter
- One (1) tubing 8 mm - (8 m)
- Required hardware

### 3.1.2. OMRON TM Wrist Connection Kit

#### **AirPick Wrist Connect Kit for OMRON Robots / One (1) cup (VAC-OMRON-AIRPICK-KIT1-W)**

- 1 x Robotiq AirPick Gripper
- 1 x I/O Coupling Kit (IO-CPL-OMRON-KIT)
  - 1 x I/O Coupling
  - 1 x screw kit to install on the robot
  - 1 x Micro- USB to USB cable (CBL-MICRO-USB-6FT)
  - 1 x USB Stick (ACC-USB-16G)



- 1 x Suction cup
- 1 x Tubing 8mm - 8m

## **AirPick Wrist Connect Kit for OMRON Robots / Two (2) cups (VAC-OMRON-AIRPICK-KIT2-W)**

- 1 x Robotiq AirPick Gripper
- 1 x I/O Coupling Kit (IO-CPL-OMRON-KIT)
  - 1 x I/O Coupling
  - 1 x screw kit to install on the robot
  - 1 x Micro- USB to USB cable (CBL-MICRO-USB-6FT)
  - 1 x USB Stick (ACC-USB-16G)
- 1 x Suction cup system
- 1 x Tubing 8mm - 8m

## **AirPick Wrist Connect Kit for OMRON Robots / Four (4) cups (VAC-OMRON-AIRPICK-KIT4-W)**

- 1 x Robotiq AirPick Gripper
- 1 x I/O Coupling Kit (IO-CPL-OMRON-KIT)
  - 1 x I/O Coupling
  - 1 x screw kit to install on the robot
  - 1 x Micro- USB to USB cable (CBL-MICRO-USB-6FT)
  - 1 x USB Stick (ACC-USB-16G)
- 1 x Suction cup system
- 1 x Tubing 8mm - 8m

### **Info**

Please refer to the **Spare Parts, Kits and Accessories** section for a list of available couplings.

### **Caution**

The following are not included in the standard delivery:

- Options such as custom suction cup brackets/plates or couplings for mounting on various industrial robots.
- Hardware required for accessories or fixtures, unless specified.



**Info**

When purchased as a kit, the AirPick Vacuum Gripper will come in a package with the appropriate coupling, suction cups and cabling. Please refer to the **Spare Parts, Kits and Accessories** section for additional components.

## 3.2. Required Tools and Equipment

### 3.2.1. AirPick Gripper Add-On

The following tools are required to install the Vacuum Gripper:

- Hex key to mount the coupling onto the robot, according to your coupling
- 4 mm hex key to mount the Vacuum Gripper onto its coupling .

### 3.2.2. Suction cup system

The following tool is required to install the Suction cup system on the Vacuum Gripper:

- 4 mm hex key to assemble together the suction cup system and the vacuum generator.

## 3.3. Environmental and Operating Conditions

CONDITION	VALUE
Minimum storage/transit temperature	-30°C [-22°F]
Maximum storage/transit temperature	60°C [140°F]
Minimum operating temperature	0°C [32°F]
Maximum operating temperature	50°C [122°F]
Humidity (non-condensing)	20-80% RH
IP Rating	IP 4X

Table 3-1: Environmental and operating conditions of the AirPick Vacuum Gripper



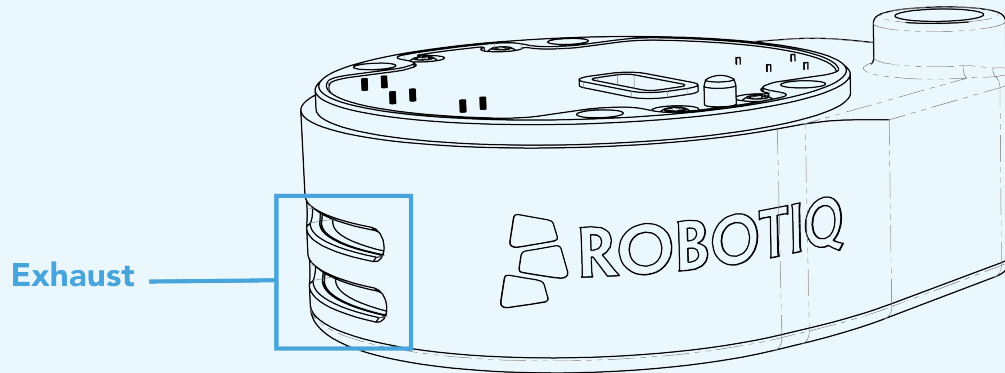
### Caution

Use of the Vacuum Gripper is not recommended in presence of chemicals in the environment.

### Info

The input filter prevents any dust larger than 200  $\mu\text{m}$  from getting inside the pump. Dry dust will prevent the accumulation on filters or inside the pump. The use of suction cups with integrated filter can be used to reduce dust accumulation.

The exhaust must not be blocked.



## 3.3.1. Air supply

Compressed air must be supplied to the Vacuum Gripper according to the technical specifications. For maintenance and other purposes, it is recommended to install a lockout valve before connecting to the product. The air supply tubing must be connected and disconnected to, or from, the inlet port, only when the line is depressurized. When the line is pressurized, the safety clip must be at all times installed on the inlet port.

To protect against whipping hazard, the air supply tubing must be securely attached to the robot arm. An air fuse should also be installed.

## 3.3.2. Depressurizing the supply line

In order to safely depressurize the supply line, the air supply must first be shut off. Then, if no lockout valve is present to depressurize the line, the gripper can be activated until the pressure is fully released.

## 3.4. Mechanical Installation

### 3.4.1. Installing the Vacuum Gripper onto the robot

#### Single Gripper

#### Installation with the Standard Coupling Kit

For purposes of power and communication, a coupling must be used to attach the Vacuum Gripper to the robot.

Here are the steps to follow to mount the Gripper on the robot arm (exploded view in figure below). Please note that all screws should be secured using medium strength threadlockers.



1. Mount the coupling on the robot wrist using the provided M6 screws and tooth lock washers. Align properly with the dowel pin. The dowel pin is meant to have a tight fit on the robot side and a slip fit on the effector side of the assembly.
2. Fasten the Gripper to the coupling using the provided M5 screws and tooth lock washers.
3. Plug the device cable into the gripper's pigtail and attach the cable along the robot arm using a cable routing system.

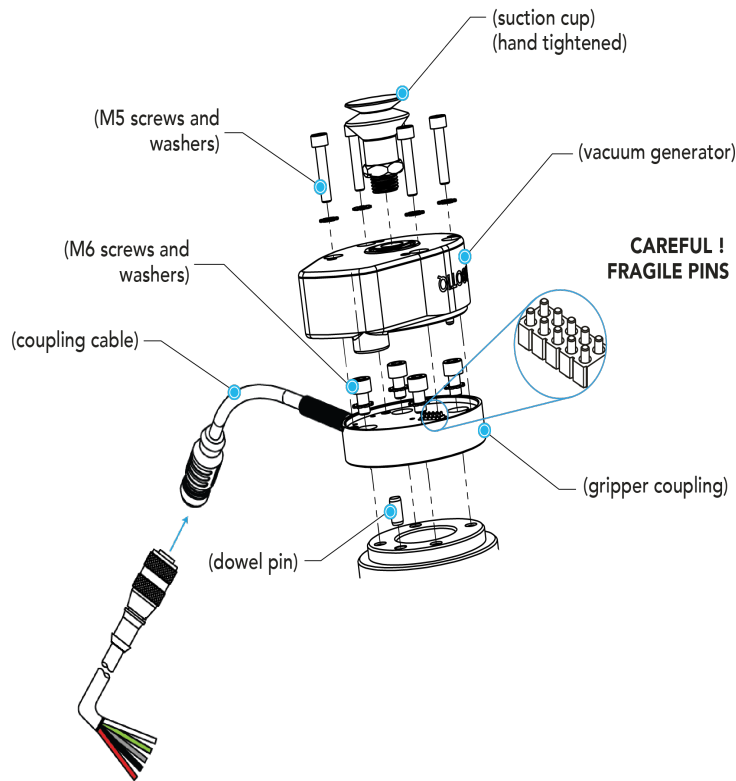


Fig. 3-1: Installing the Vacuum Gripper onto the robot wrist

## Installation with the OMRON Wrist Connection Kit

### General presentation & Nomenclature of the I/O Coupling

The Robotiq I/O Coupling is a robotic peripheral designed to allow a direct connection of the Robotiq Grippers to the OMRON Robots tool flange. It removes the need of any cable management and avoids downtime caused by cable issues. Depending on the robot tool I/Os, the I/O Coupling will send the selected presets to the Robotiq Vacuum Gripper to allow its full programming.

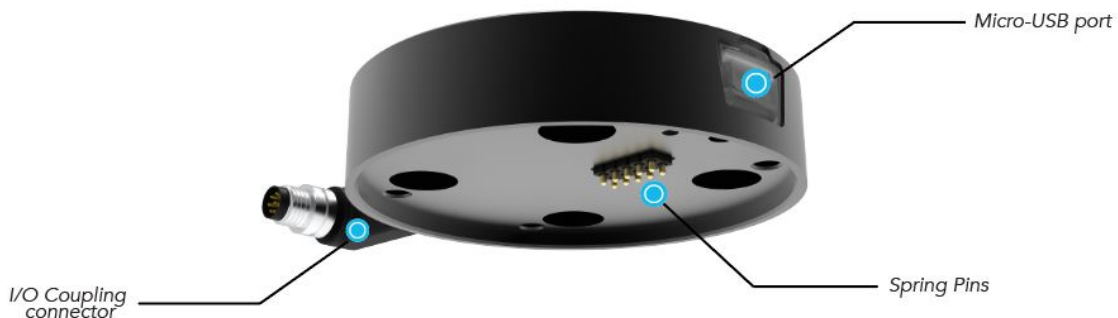


Fig. 3-2: Robotiq I/O Coupling



The status LED, integrated in the micro-USB port presented in the figure above, will be:

- **Solid blue/red** when booting
- **Solid red** when looking for product or waiting for communication
- **Solid blue** when powered with no errors (while communication is active)
- **Solid green** when communicating with USB

The I/O Coupling comes with four (4) factory presets, as shown in the table below. These four (4) presets can be reconfigured on a computer before using them on a robot.

Preset 1	Preset 2	Preset 3	Preset 4
Grip in Auto mode	Continuous grip	Min: 10 Max: 20	Release in Auto mode

Table 3-2: Factory presets for Vacuum Grippers

## Safety

### Warning

When changing the Vacuum Gripper, it is important to follow the steps in order:

1. Unplug the I/O Coupling cable.
2. Remove the Gripper with the 4mm hex key.
3. Install the new Vacuum Gripper with the required tools.
4. Plug the I/O Coupling cable in the robot tool connector.

## Mechanical Installation

### Mounting the I/O Coupling

1. Insert the provided dowel pin into the tool flange. The dowel pin is meant to have a tight fit on the robot side and a slip fit on the effector side of the assembly.
2. Mount the I/O Coupling on the robot tool flange. Align it properly with the dowel pin.
3. Use the provided M6 screws, the M6 toothlock washers and the 4mm hex key to secure the I/O Coupling installation.

### Mounting the Vacuum Gripper onto the I/O Coupling

1. Fasten the Vacuum Gripper onto the I/O Coupling using the M5 screws and toothlock washers of the Gripper.



**Caution**

Be careful with the fragile pins while installing the Vacuum Gripper onto the I/O Coupling. Any abrupt movement can damage the pins and lead to product malfunction.

2. Plug the I/O Coupling connector into the robot tool flange connector.

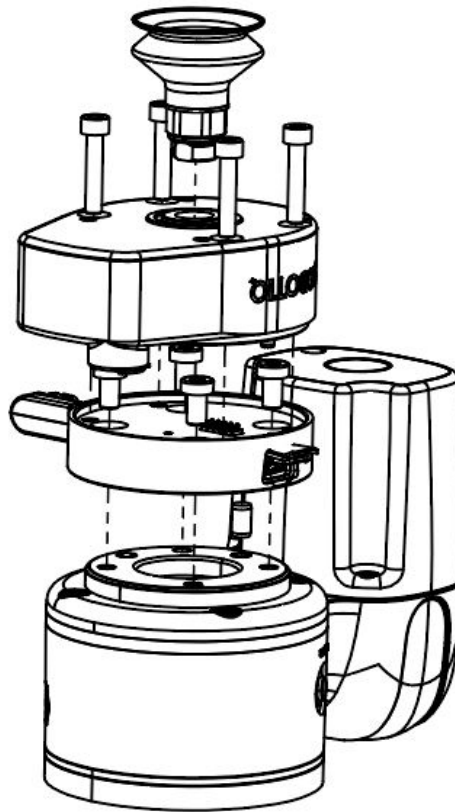
**Caution**

Make sure to close the silicone door of the I/O coupling micro-USB port to prevent any dust or liquid infiltration.

**Firmware Update**

1. Connect the Vacuum Gripper to your computer via the I/O Coupling using the USB cable.
2. Run the Robotiq User Interface (RUI) to update the firmware.

You can now use your Gripper with the four (4) factory presets on the I/O Coupling. You can also program and save your own presets by connecting the I/O Coupling to your PC using the USB cable. To do so, refer to the Robotiq User Interface Manual available at [robotiq.com/support](https://robotiq.com/support).



*Fig. 3-3: Mechanical installation of the I/O Coupling and the Vacuum Gripper*



## 3.4.2. Air tubing

### Connection of the suction cup systems

To ensure vacuum distribution to the suction cups, connect the appropriate manifold ports with the pertaining air nodes using the provided plastic tubing.

#### Info

To facilitate the assembly of the Robotiq Wrist Camera and the AirPick on the suction cup system, make sure to place the tubing as shown in the figure to be assured that there will be no interference with the camera's field of view while preventing excessive tube bending.

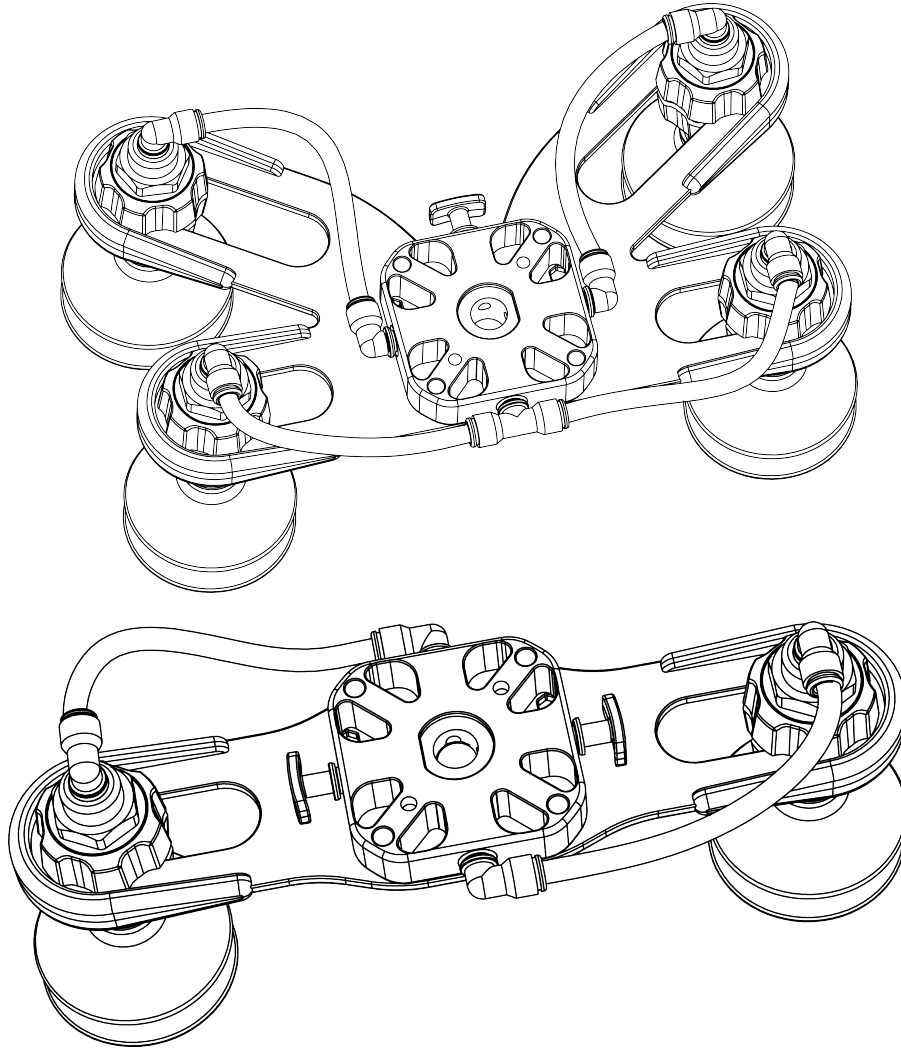
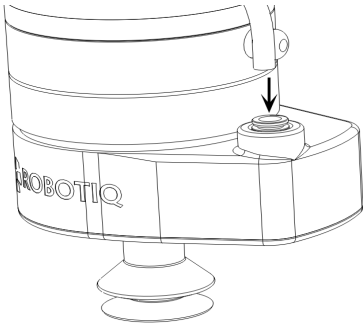
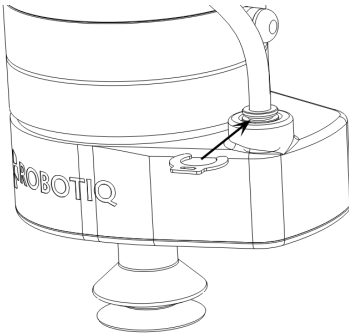
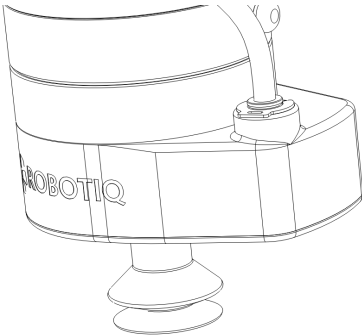


Fig. 3-4: Air tubes alignment



## Connection of the air supply line to the AirPick Vacuum Gripper

Follow the steps below:

Step #1	Step #2	Step #3
		
Insert the air tube in the AirPick port	Insert the safety clip	Ensure the safety clip is properly installed

**Info**

Use dry and filtered air only. Follow standard **ISO 8573-1, class 3.4.3**. We recommend using a local pressure regulator with a filter and air dryer.

### 3.4.3. Suction cup system

#### Manifold and mounting bracket

In order to use the two (2) or the four (4) Suction Cups System, assemble the vacuum generator to the suction cup system, as shown in the figure below, using four (4) M5 socket head cap screws and four (4) M5 toothlock washers.



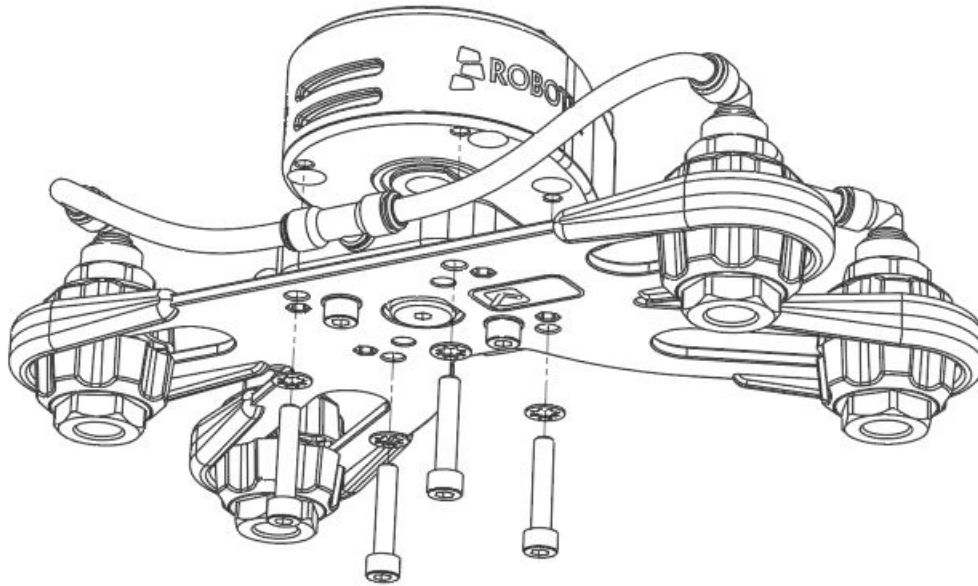


Fig. 3-5: Mounting example of the four suction cups assembly on the vacuum generator

#### Warning

Any unused manifold port should be covered with a provided port plug to avoid air leakage. For more details, please refer to the **Manifold** section

### Suction cups and air nodes

Whether you are using a standard or custom option, air nodes should be used to connect the suction cups and the air tubing, and to prevent air leakage as much as possible. Air nodes are easy to assemble, as shown in the figures below.

1. Screw by hand each provided suction cup to an air bolt.

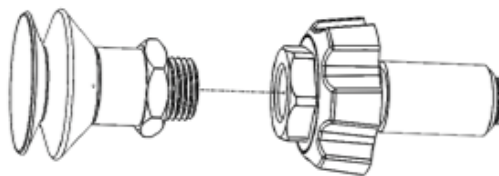
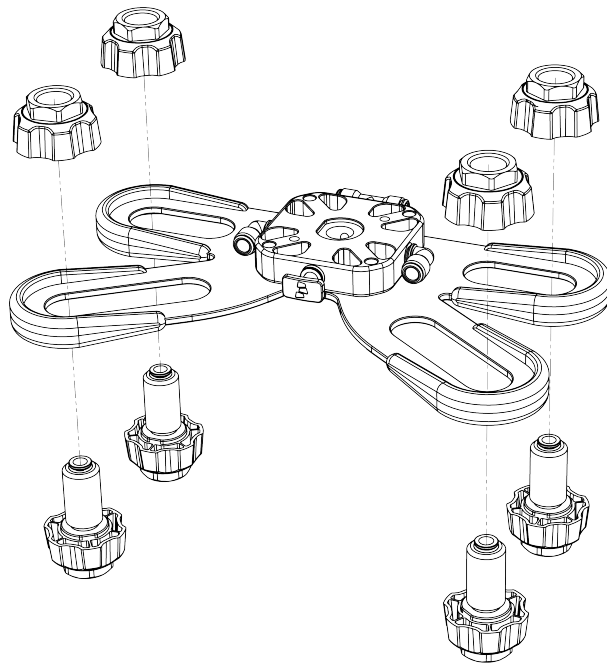


Fig. 3-6: Screwing a suction cup and an air bolt

2. Pass each air bolt through the mounting bracket, adjust the position of the node along the bracket side, align with mating air nuts and tighten node by hand.





*Fig. 3-7: Mounting air nodes (suction cups, air bolts, air nuts) on the bracket*

## 3.5. Electrical Setup

Power and communication are established with the Gripper via a single device cable. The device cable provides a 24 V power supply and enables serial RS-485 communication to the robot controller.

### Info

RS-485 signals (485+, 485- and 485 GND) are isolated from the main 24 V power supply. GND can be connected to any other ground reference as long as the voltage potential between the grounds does not exceed 250 V. Grounding reference is at the user's discretion.

### 3.5.1. Electrostatic Discharge Safety

### 3.5.2. Pinout interface

The Gripper interfaces with its coupling via a 10-spring pin connector located on its outer surface.

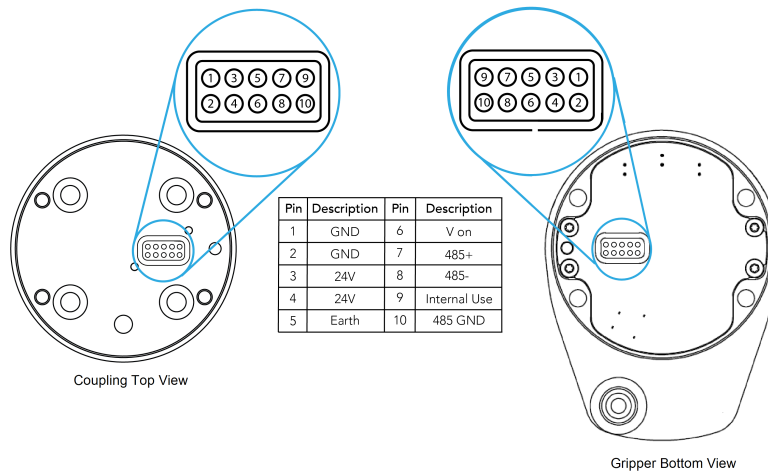


Fig. 3-8: Pinout of the AirPick cable-to-wrist coupling.

### Info

The coupling used in the figure above is used for reference only and corresponds to bolt pattern ISO 9409-1-50-4-M6.

### 3.5.3. Coupling to controller

An optional Robotiq Universal Controller may be used between the Gripper and the network/robot controller if fieldbus communication is required.

If a Robotiq Universal Controller is used, please refer to the instruction manual of the Robotiq Universal Controller. The figure below represents the wiring scheme of the Vacuum Gripper with device cable, power supply, fuse (refer to the **Required Tools and Equipment** section) and grounding.



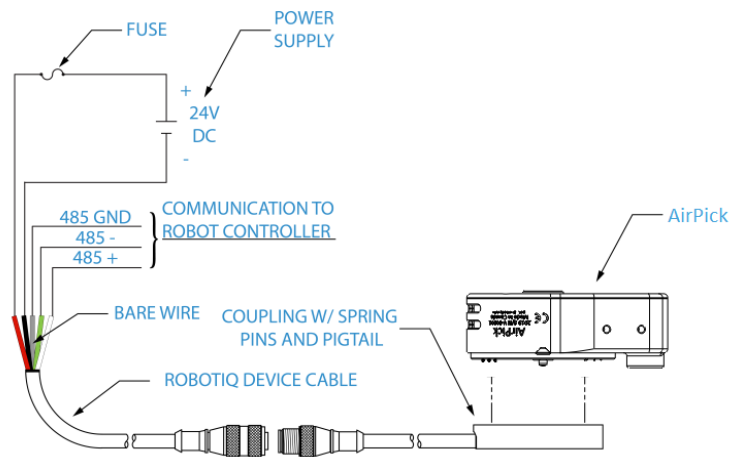


Fig. 3-9: Robotiq Vacuum Gripper with pigtail cable and device cable wiring scheme.



### Caution

Use proper cabling management. Make sure to leave enough slack in the cabling to allow movement of the Gripper along all axes without pulling out the connectors. Always protect the controller side (robot side) connector of the cable with a strain relief cable clamp.

The figure below illustrates the Vacuum Gripper pigtail connector from the coupling (GRP-CPL-062 or AGC-CPL-XXX-002), the device cable on the robot side (CBL-COM-2065-10-HF) and their associated pinout.

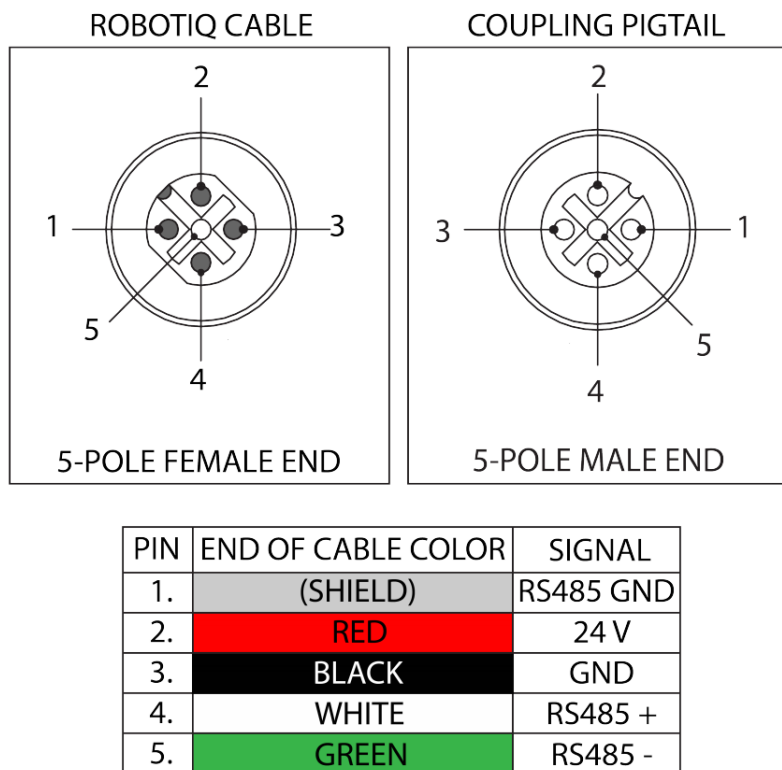


Fig. 3-10: Pinout of the Vacuum Gripper pigtail and device cable

If additional cables are used, suggested cable specifications are:

#### Power supply, fusing

- Minimum #22 AWG TEW, 300 V or 600 V

#### RS485 signal

- Minimum #24 AWG TEW, 300 V or 600 V
- A and B signals must be balanced at 120 Ohms



### 3.5.4. Coupling to tool connector

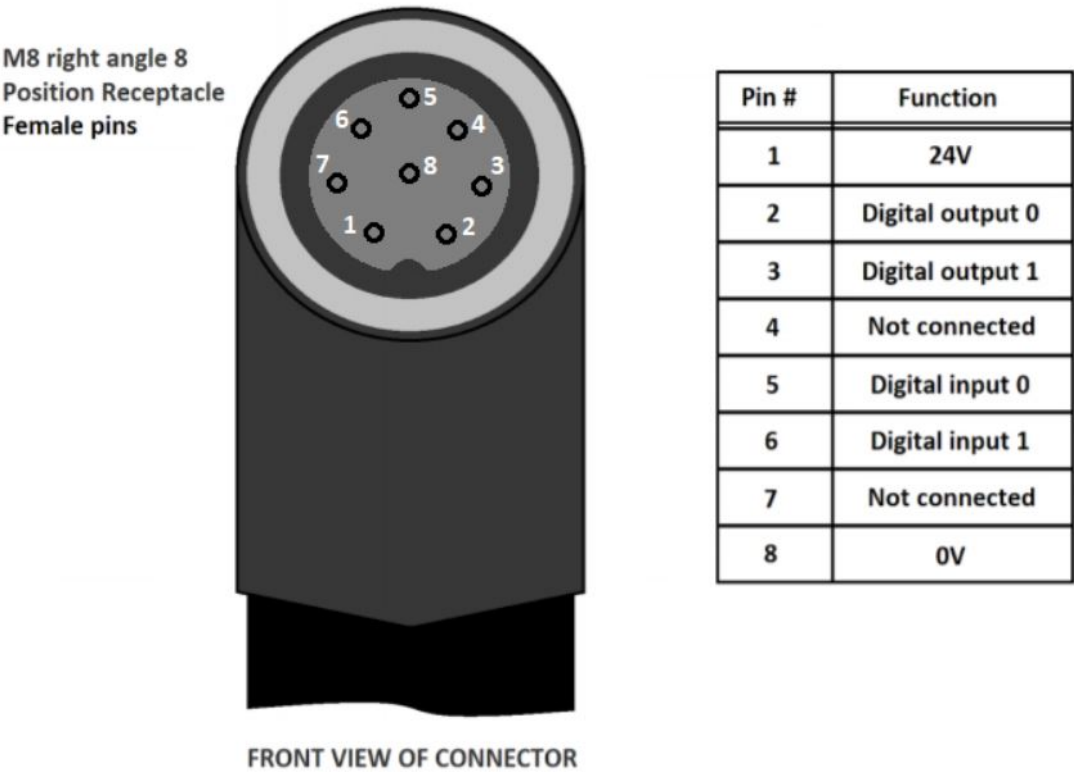


Fig. 3-11: Pinout of the I/O Coupling

### Single Vacuum Gripper

Connect the white, green and bare wires to the Robotiq RS485 to RS232 signal converter (ACC-ADT-RS232-RS485) as shown in the figure below.

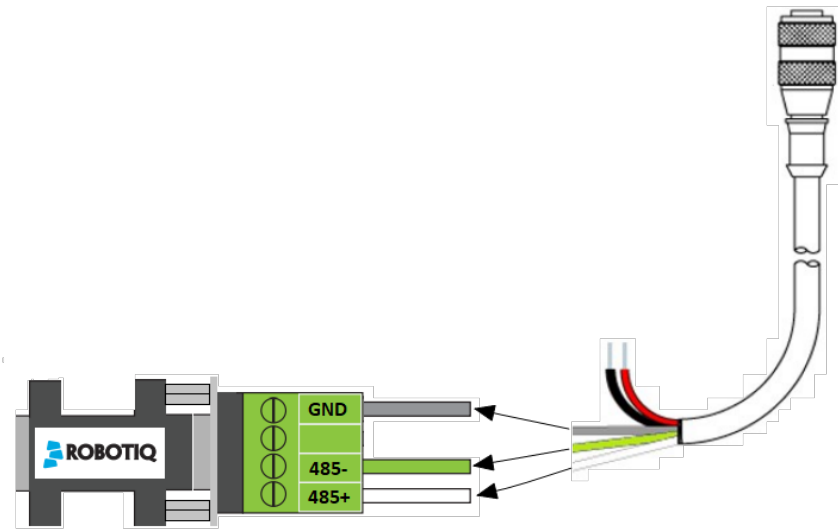


Fig. 3-12: Gripper cable to RS485/RS232 converter

Also connect the red (24V) and black (0V) wires in the controller according to the figure bellow.



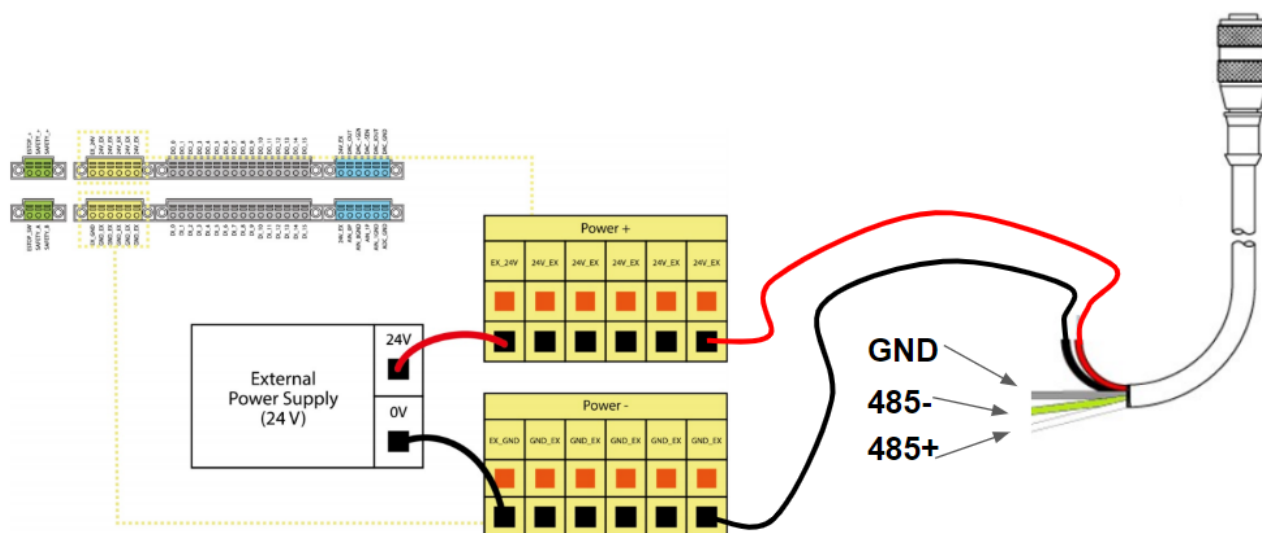
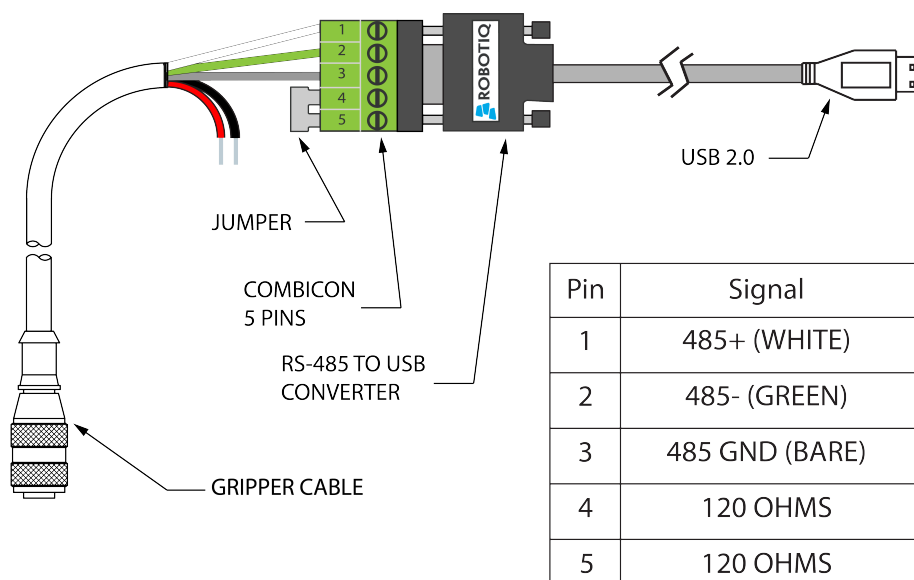


Fig. 3-13: Gripper cable to terminal connector on the controller

### 3.6. Testing the Gripper with the Robotiq User Interface (RUI)

Once installed and properly secured, your Robotiq Vacuum Gripper should be tested with the Robotiq User Interface test software using the provided USB converter. To do so :



\*24 V AND GND ARE NOT SUPPLIED VIA USB

\*120 Ohms resistance JUMPER BETWEEN PINS 4 AND 5

Fig. 3-14: Wiring possibilities of the USB to RS-485 converter.



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## 4. Software

### Info

Unless specified, all units in this section are in hexadecimal values.

### Caution

Installation of the new firmware version is mandatory to have the new Object Detection feature and all the updates.

## 4.1. Overview

### Info

The operator can:

- Control the vacuum level (continuous vacuum when manual mode is set at 100%)
- Set the minimum vacuum level
- The automatic mode operation is set by default. The continuous operation mode can also be choose, when checked in the Advanced settings.
- Benefit from a security mode if air leakage is detected
- Benefit from energy saving with the automatic mode.
- Apply a timeout manually (ms) or benefit from an automatic timeout delay

### 4.1.1. Control using registers

The Vacuum Gripper has an internal memory that is shared with the robot controller. One part of the memory is for robot output (Gripper functionalities). The other part of the memory is for robot input (Gripper status). Two types of actions can thus be performed by the robot controller:

1. Write in the robot output registers to activate functionalities;
2. Read in the robot input registers to get the status of the Gripper.

The **Vacuum Gripper register mapping** section will map the different registers used to control the Gripper or to read its status. The **Robot output registers & functionalities** section will detail the output (write) register functions. The **Robot input registers & status** section will detail the input (read) register status. The figure below is a representation of the memory and the control logic of the Gripper.



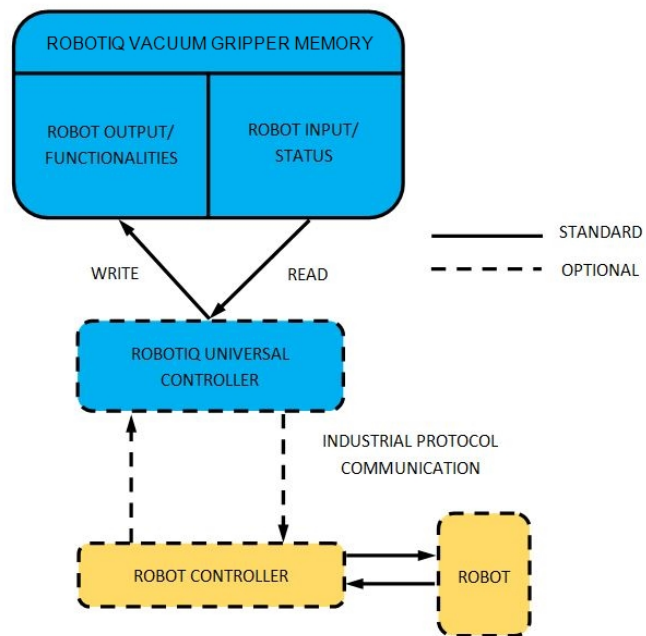


Fig. 4-1: Vacuum Gripper control logic overview



## 4.2. Vacuum Gripper register mapping

### Caution

Byte numbering starts at zero.

Register	Robot Output/Functionality	Robot Input/Status
Byte 0	ACTION REQUEST	GRIPPER STATUS
Byte 1	RESERVED	GRIPPER STATUS
Byte 2	RESERVED	FAULT STATUS
Byte 3	MAX RELATIVE PRESSURE LEVEL REQUEST	MAX RELATIVE PRESSURE LEVEL REQUEST ECHO
Byte 4	GRIP TIMEOUT / RELEASE DELAY	ACTUAL RELATIVE PRESSURE
Byte 5	MINIMUM RELATIVE PRESSURE LEVEL REQUEST	RESERVED
Byte 6 to 15	RESERVED	RESERVED

Table 4-1: Registers of the Vacuum Gripper

## 4.3. Robot output registers & functionalities

Register: ACTION REQUEST

Address: Byte 0

Bits	7	6	5	4	3	2	1	0
Symbols	Reserved			rATR	rGTO	rMOD		rACT



**rACT (Activate)**

The rACT bit allows the Gripper to be operational.

- 0b0 - Clear Gripper fault status.
- 0b1 - Gripper is operational. Must stay 0x01 at all time during normal operation of the gripper.

**rMOD Gripper mode**

The rMOD bits are used to select the gripping mode.

- 0b00 - Automatic mode. The gripper will automatically detect the proper vacuum level, timeout/delay and hysteresis.
- 0b01 - Advanced mode. The user can set the desired minimum and maximum vacuum level and the time-out.
- 0b10 - Reserved
- 0b11 - Reserved

**rGTO (Regulate)**

The rGTO bit allow gripper to follow the desired vacuum parameters.

- 0b0 - Stop the vacuum generator; valves are in position to hold the workpiece.
- 0b1 - Follow the requested vacuum parameters in real time. When timeout is reached, rGTO must be re-asserted (Set to 0b0 then to 0b1)

**rATR (Automatic release)**

The rATR bit is used to release the object to ambient pressure (if possible) without any timeout. The rATR bit overrides all other commands excluding the activation bit (rACT). rACT must be at 0b1 during this action.

- 0b0 - Normal operation
- 0b1 - Open the valves without any timeout. After an automatic release, rACT must be re-asserted (rACT=0b0 then rACT=0b1).

**Register: RESERVED**

Address: Byte 1

Bits	7	6	5	4	3	2	1	0
Symbols	Reserved							

**Register: RESERVED**

Address: Byte 2

Bits	7	6	5	4	3	2	1	0
Symbols	Reserved							



**Register: MAXIMUM VACUUM/PRESSURE REQUEST****Address: Byte 3**

Bits	7	6	5	4	3	2	1	0
Symbols	rPR							

**rPR ( Maximum Vacuum/Pressure request)**

This register is used in manual mode (rMOD=0x01) to set the target vacuum or pressure. It is used in automatic mode (rMOD=0x00) to give the grip and release command. In the Automatic mode, the target vacuum levels are automatically set.

$$rPR = 100 + P_{max}$$

Where:

P<sub>max</sub> is the target maximum differential pressure relative to ambient in KPa.

- 0x00 (0d0) - Continuous grip. Vacuum generator always ON.
- 0x16 (0d22) - Grip to 78% of vacuum (Maximum device vacuum).
- 0x5A (0d90) - Grip to 10% of vacuum (Minimum device vacuum).

Automatic mode:

- <0x64 (0d100) - Send a grip command
- ≥0x64 (0d100) - Send a release command

Example:

For a grip with 78% of vacuum level, use P<sub>max</sub> = -78 kPa in the formula.

For a release with 155 kPa of positive air, use P<sub>max</sub> = 155 kPa in the formula.

**Register: GRIP TIMEOUT / RELEASE TIME****Address: Byte 4**

Bits	7	6	5	4	3	2	1	0
Symbols	rSP							

**rSP (Action timeout)**

When gripping (rPR ≤ 0d99), this register is used to set the time window (each integer being 100 milliseconds) prior to a gripping error. The vacuum generator will stop after the timeout period. Only valid if rMOD=0x01.



- 0x00 (0d0) - No timeout.
- 0x0A (0d10) - 1 sec timeout period.
- 0xFF (0d255) - 25.5 sec timeout period.

When releasing ( $rPR \geq 0d100$ ), this register is used to set the time window (each integer being 100 milliseconds) prior to set the vacuum actuators in holding mode. Only valid if  $rMOD=0x01$ .

- 0x00 (0d0) - Vacuum holding state set when ambient pressure is detected.
- 0x01 (0d01) - Vacuum holding state set 100 msec after ambient pressure is detected.
- 0x0A (0d10) - Vacuum holding state set 1000 msec after ambient pressure is detected.

#### Register: MINIMUM VACUUM/PRESSURE REQUEST

Address: Byte 5

Bits	7	6	5	4	3	2	1	0
Symbols	rFR							

#### rFR (Minimum Vacuum/Pressure request)

This register is used to set the appropriate minimum acceptable vacuum/pressure on the workpiece. When the minimum vacuum level is reached, the object flag (gOBJ) will be set. Once the object is detected, the vacuum generator will keep the vacuum level in between the minimum and maximum vacuum level. Only valid if  $rMOD=0x01$ .

$$rFR = 100 + P_{min}.$$

Where:

$P_{min}$  is the target minimum differential pressure relative to ambient in kPa.

- 0x00 (0d0) - Object will be detected when vacuum level reaches 100% (This is impossible, so avoid using this value)
- 0x1E (0d30) - Object will be detected when vacuum level reaches 70%.
- 0x50 (0d80) - Object will be detected when vacuum level reaches 20%.
- >0x64 (>0d100) - Reserved value

#### Example:

For a grip with a maximum of 78% vacuum level and an object detection at 20% of vacuum level, use:

$$P_{max} = -78 \text{ kPa}$$

$$P_{min} = -20 \text{ kPa}$$

$$rFR = 100 + (-20) = 80$$



**Warning**

Setting the pressure tolerance too low might wear the product prematurely resulting in a shorter lifespan than expected.

The warranty of the product is defined as the number of grip/release valve cycles and not in terms of object grip/release cycles.

## 4.4. Robot input registers & status

Register: GRIPPER STATUS

Address: Byte 0

Bits	7	6	5	4	3	2	1	0
Symbols	gOBJ		gSTA		gGTO	gMOD		gACT

### gACT (Activate echo)

The gACT bit is the echo of the rACT bit in the ACTION REQUEST register.

### gMOD (Gripper mode echo)

The gMOD bits are the echo of the rMOD bits in the ACTION REQUEST register.

### gGTO (Regulate echo)

The gGTO bit is the echo of the rGTO bit in the ACTION REQUEST register. Valid only if the vacuum/pressure is regulated, otherwise it returns 0x0.

### gSTA (Activation status)

The rSTA bits indicates the status of the gripper activation sequence.

- 0b00 - Gripper is not activated.
- 0b11 - Gripper is operational.

### gOBJ (Object status)

The gOBJ bits indicates the status of the object detection.

- 0b00 - Unknown object detection. Regulating towards requested vacuum/pressure.
- 0b01 - Object detected. Minimum vacuum value reached.
- 0b10 - Object detected. Maximum vacuum value reached.
- 0b11 - No object detected. Object loss, dropped or gripping timeout reached.



**Register: GRIPPER STATUS EXTENSION**

Address: Byte 1

Bits	7	6	5	4	3	2	1	0
Symbols	Reserved						gVAS	

**gVAS (Vacuum actuator status)**

The rVAS bits indicates the status of the gripper actuators.

- 0b00 - Standby. Vacuum generator and valves deasserted (OFF).
- 0b01 - Gripping. Vacuum generator ON.
- 0b10 - Passive releasing. Releasing to ambient pressure.
- 0b11 - Active releasing. Releasing with positive pressure.

**Register: FAULT STATUS**

Address: Byte 2

Bits	7	6	5	4	3	2	1	0
Symbols	kFLT				gFLT			

**gFLT (Gripper fault status)**

The gFLT bits indicates priority, minor or major fault codes that are useful for troubleshooting.

- **No fault**
  - 0x0 - No fault
- **Priority faults (0x0 < gFLT <= 0x7)**
  - 0x5 - Action delayed
  - 0x3 - Very porous material detected
  - 0x6 - Gripping timeout. rGTO must be re-asserted (rGTO=0 then rGTO=1) or one of the following parameters must be changed (rMOD, rPR, rSP, rFR).
  - 0x7 - The Activation bit not set. Activation bit must be set prior to action (rACT=1).
- **Minor faults (0x8 <= gFLT <= 0x9)**
  - 0x8 - Maximum operating temperature exceeded, wait for cool-down.
  - 0x9 - No communication during at least 1 second. This fault will only be returned once if the next valid communication is a "read command" of the FAULT STATUS register.



- **Major faults (0xA ≤ gFLT ≤ 0xF) - Reset is required (rising edge on activation bit rACT required)**
  - 0xA - Under minimum operating voltage.
  - 0xB - Automatic release in progress (Vacuum/pressure detected).
  - 0xC - Internal fault; contact [support@robotiq.com](mailto:support@robotiq.com).
  - 0xF - Automatic release completed (Vacuum/pressure not detected)

## kFLT

Please refer to the optional Robotiq Controller manual (input registers & status).

**Register: MAXIMUM VACUUM/PRESSURE LEVEL REQUEST ECHO**

**Address: Byte 3**

Bits	7	6	5	4	3	2	1	0
Symbols	gPR							

## gPR (Vacuum/Pressure request echo)

This register is the echo of the MAXIMUM VACUUM/PRESSURE LEVEL REQUEST register.

**Register: ACTUAL VACUUM/PRESSURE**

**Address: Byte 4**

Bits	7	6	5	4	3	2	1	0
Symbols	gPO							

## gPO (Actual Vacuum/Pressure)

The gPO is the actual vacuum/pressure measured in the suction cups.

$P_{diff} = gPO - 100$ . Where  $P_{diff}$  is the differential pressure relative to ambient in kPa.

- 0x00 (0d00) - Maximum vacuum ( $P_{diff} \leq -100$  kPa).
- 0x64 (0d100) - No differential pressure ( $P_{diff} = 0$  kPa).
- 0xFF (0d255) - Maximum pressure ( $P_{diff} \geq 155$  kPa).



## 4.5. Vacuum Gripper behavior

Workpiece gripping/releasing is performed by changing the values of the gripper input registers. While the control is very simple, some behaviors deserve a better explanation. The Vacuum Gripper can work in two different mode: the **Automatic** and **Advanced** modes.

### 4.5.1. Automatic mode

The automatic mode is selected when `rMOD==0b00`. In this mode, the Vacuum Gripper will automatically detect the proper vacuum levels and timeout/delay required to grip or release the workpiece. Behavior of the automatic mode changes depending on the workpiece surface material, the suction cup condition and the firmware revision. This mode should be used when the user wants to make a quick test. If a constant behavior is needed, using the advanced mode is a more suitable option.

When gripping an object in the automatic mode, the Vacuum Gripper will:

- 1 Try to reach the maximum possible vacuum level for a maximum period of 2 seconds.
- 2 Directly activate the continuous mode if the maximum vacuum level detected is under 30%.
- 3 Automatically determine a desired minimum and maximum vacuum level in order to keep a good grip on the workpiece, if a vacuum level of more than 10% is detected and the level seems constant.
- 4 Set the object flag.
- 5 Vacuum generator will keep the vacuum level in between min and max until a release command is received.
- 6 Activate a time-out regrip for the object detection if:
  - i. The vacuum level drops under 10% ;
  - ii. The object status is 0. This means that the vacuum level dropped under the minimum level for more than 1 second.

When releasing an object in the automatic mode, the Vacuum Gripper will:

- 1 Open the release valve.
- 2 Object drop flag will be set when the vacuum level falls below 0.5%.
- 3 Release valve will be kept open for 0.1 second.



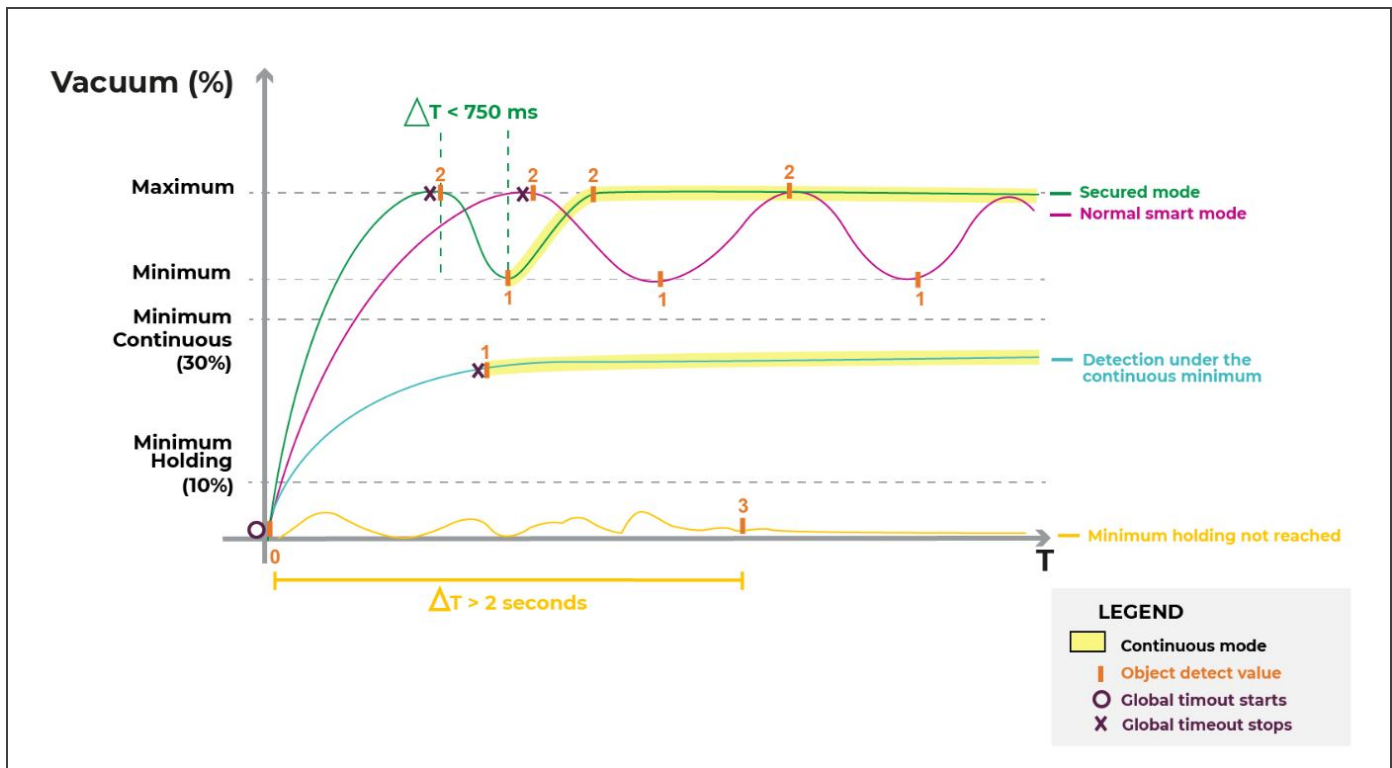


Fig. 4-2: Vacuum level vs time in the automatic mode

## Advanced mode

The advanced mode is selected when  $rMOD=0b01$ . In this mode, the user can set the desired vacuum levels and timeout/delay required to grip/release the object. Behavior of the manual mode only depends on the maximum vacuum level, minimum vacuum level and the timeout/delay registers. This mode should be used when the user wants to have a constant production behavior.

In the advanced mode, when an object is gripped with the maximum vacuum level set below 100%, the Vacuum Gripper will:

- 1 Try to reach the desired maximum vacuum level for a maximum period of the desired timeout value.
- 2 If the desired minimum vacuum level is reached, the object flag will be set to ( $gOBJ=0b01$ ). If the desired maximum vacuum level is reached, the object flag will be set to ( $gOBJ=0b10$ ).
- 3 Vacuum generator will keep the vacuum level in between min and max until a release command is received. Object flag will toggle in between ( $gOBJ=0b01$ ) and ( $gOBJ=0b10$ ).
- 4 Activate a time-out regrip for the object detection if:
  - i. The vacuum level drops under 10% ;
  - ii. The object status is 0. This means that the vacuum level dropped under the minimum level for more than 0.1 second.

When gripping an object in the manual mode with a maximum vacuum level that can't be reached or that reached 100%, the Vacuum Gripper will:

- 1 Continuously generate a vacuum
- 2 When the minimum vacuum level is reached, object flag will be set ( $gOBJ=0b01$ ). Object flag ( $gOBJ=0b10$ ) will never be set because the maximum vacuum level is impossible to reach.
- 3 Activate a time-out regrip for the object detection if:



- i. The vacuum level drops under 10% ;
- ii. The object status is 0. This means that the vacuum level dropped under the minimum level for more than 0.1 second.

When releasing an object in the manual mode, the Vacuum Gripper will:

- 1 Open the release valve.
- 2 Object drop flag will be set when the vacuum level falls below 0.5%.
- 3 Release valve will be kept open for 0.1 second.



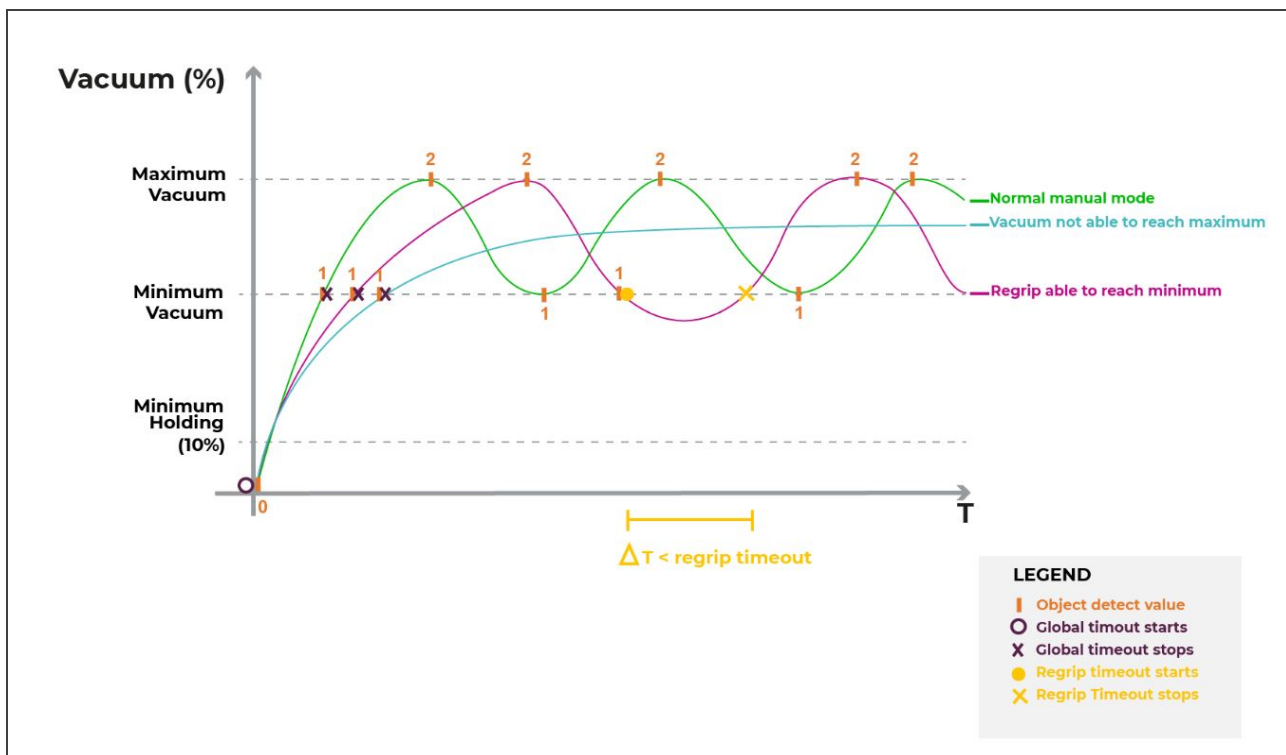


Fig. 4-3: Vacuum level vs time in normal advanced mode

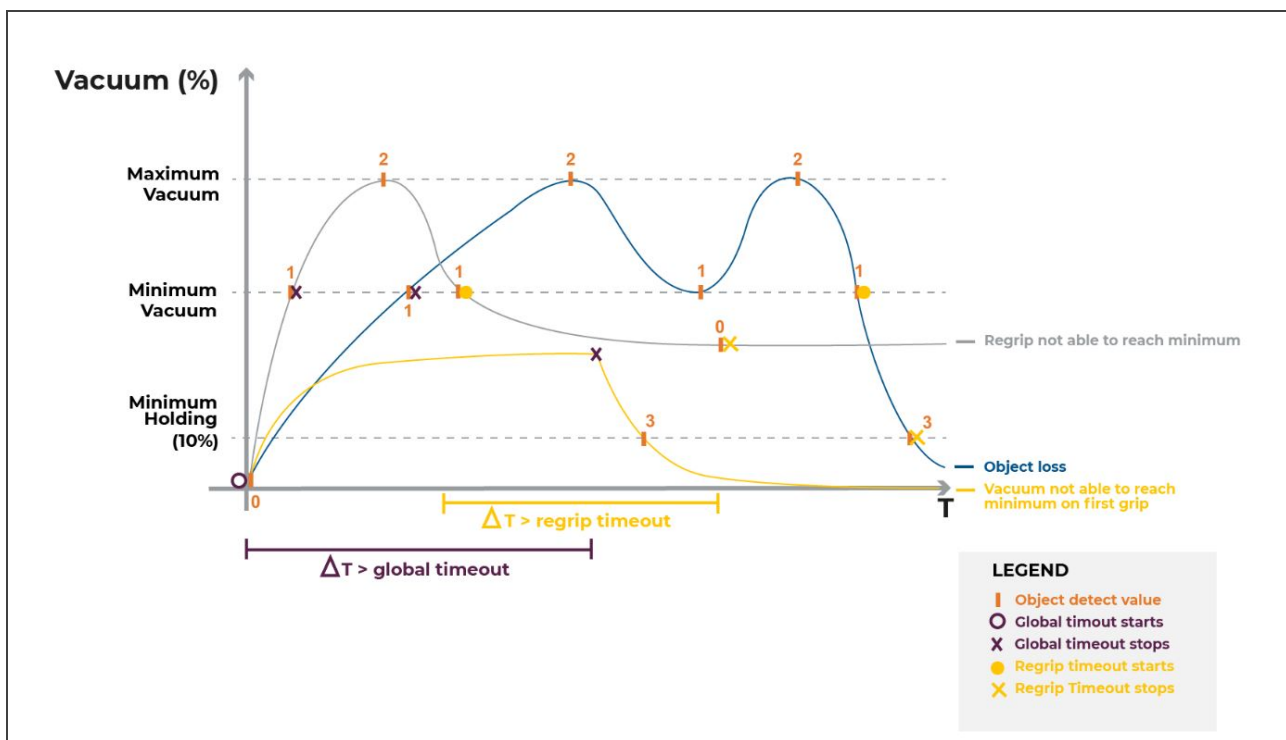


Fig. 4-4: Vacuum level vs time in abnormal advanced mode

## Very porous material detection

When a very porous material is detected or when the suction wears out, the Vacuum Gripper will detect it and react according to the gripper mode. When this condition occurs, it is important to find the underlying reason because it will make the vacuum generator start and stop very rapidly. This can lead to a premature wear of the gripper internal mechanics.



- In **automatic mode**, no fault will be set, but the gripper will continuously run the vacuum generator until a release command is received.
- In **advanced mode**, a fault flag will be set (gFLT=0x3) and the gripper will continue to run with the desired settings.

## Object lost/ drop behavior

When an object is lost or dropped, the gripper will set an object flag (gOBJ=0b11). This means that the vacuum level has fallen below 10% or below the minimum desired vacuum level for a the desired timeout value.

## Object secured behavior

As soon as the grip command is received by the gripper:

1. The unknown object flag will be set (gOBJ=0b00).
2. If the vacuum level reaches the desired maximum vacuum level, the object secure to max flag will be set (gOBJ=0b10).
3. The vacuum generator will stop until the vacuum reach the desired minimum vacuum level.
4. The object secured to min flag will be set (gOBJ=0b01) and the vacuum generator will try to reach the maximum vacuum again.

## Object not detected behavior

When a grip command is received, the gripper will use the desired timeout value as a maximum period of time to detect an object. When no object is detected after the timeout value, the timeout flag will be set (gFLT=0x6). To retry the same grip command, the regulate bit needs to be re-asserted (rGTO=0b0, then rGTO=0b1). If new gripping settings are received (rMOD, rPR, rFR, rSP), there is no need to re-assert the regulate bit.

## Object release delay

When the release command is received, the vacuum gripper will open the release valve in order to let air enter the suction cups. Once the pressure inside the suction cup is equal or greater than the ambient pressure, the gripper will set the no object flag (gOBJ=0b11). The robot will then move away from the workpiece. Depending on the suction type, this motion might create a new vacuum inside the suction cups. Therefore, the user can set the distance for the robot to move away from the workpiece. Once this distance is reached, the Vacuum Gripper valve will close.

## Emergency stop behavior

Depending on the robot, the behavior might be different when pushing an emergency stop. If the user wants to ensure a good grip even in emergency stop, the vacuum gripper must be connected to a supply source that will not drop when pushing the emergency stop. As long as the gripper is supplied, it will always try to keep the workpiece, even if the communication is stopped with the robot.



## 4.6. Control logic

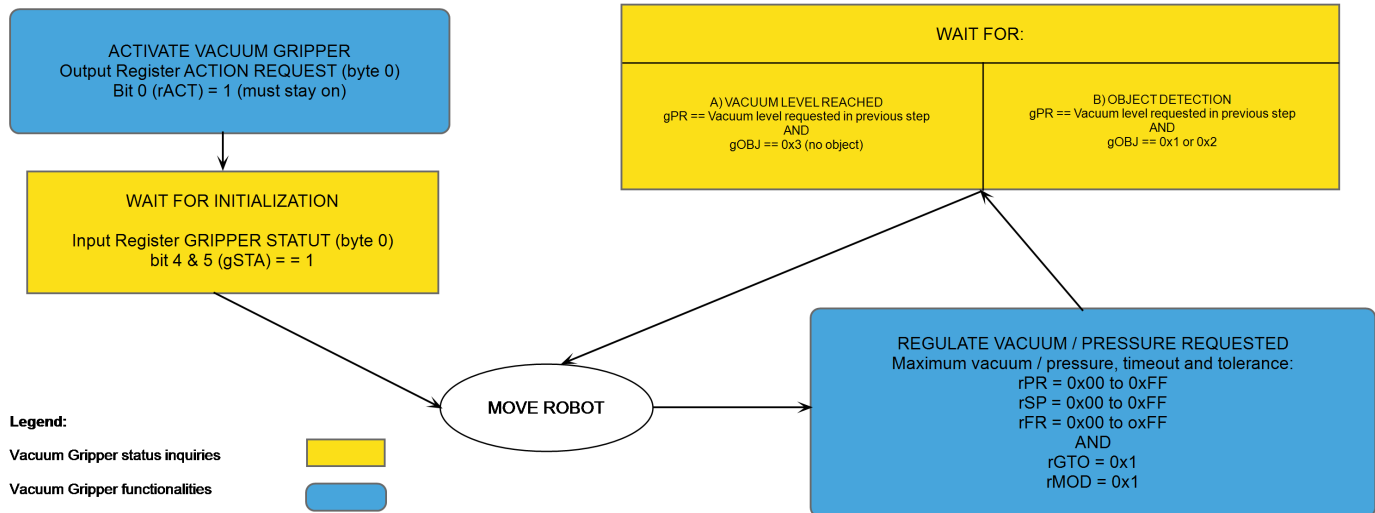


Fig. 4-5: Example of the Vacuum Gripper control logic with associated registers.

## 4.7. Modbus RTU communication

The Vacuum Gripper can be controlled by Modbus RTU over RS485. This section is intended to provide guidelines for setting up a Modbus master that will adequately communicate with the Gripper.

For a general introduction to Modbus RTU and for details regarding the CRC algorithm, the reader is invited to read the Modbus over serial line specification and implementation guide available at: [http://www.modbus.org/docs/Modbus\\_over\\_serial\\_line\\_V1\\_02.pdf](http://www.modbus.org/docs/Modbus_over_serial_line_V1_02.pdf).

For debugging purposes, the reader is also invited to download one of many free Modbus master such as the CAS Modbus Scanner from Chipkin Automation Systems available at: <http://www.store.chipkin.com/products/tools/cas-modbus-scanner>.

### Info

Modbus RTU is a communication protocol based on a Big Endian byte order. Therefore, the 16-bit register addresses are transmitted with the most significant byte first. However, the data port is, in the case of Robotiq products, based on the Little Endian byte order. As such, the data parts of Modbus RTU messages are sent with the less significant byte first.

### Tip

Modbus RTU specifications and details can be found at [www.modbus.org](http://www.modbus.org).

### 4.7.1. Connection setup

The following table describes the connection requirements for controlling the Gripper using the Modbus RTU protocol.

Proprieties	Value
Physical interface	RS-485



Proprieties	Value
Baud rate	1.2KBps to 10500KBps; <b>Default: 115.2 KBps</b>
Data bits	8 bits
Parity	None, Odd, Even; <b>Default: None</b>
Stop bit	1 or 2 bit; <b>Default: 1 bit</b>
Other Modbus functions	FC4, FC6, FC16, FC23,
Exception responses	0x03 (Illegal Data Value)
Slave ID	1 to 9; <b>Default: 9</b>
Robot output/Gripper input registers	1000 to 1007
Robot input/Gripper output registers	2000 to 2007

Table 4-2: Modbus RTU connection setup for the Vacuum Gripper

## 4.7.2. Read input registers (FC04)

The function code 04 (**FC04**) is used to request the status of the Vacuum Gripper's analog input register. Examples of use of these data are the Vacuum Gripper status, the object status, etc.

### Example of FC04 read function:

This message asks for register 0x07D0 (2000) and register 0x07D1 (2001) which contain Gripper Status, Object Detection, Fault Status and Maximum Relative Pressure Level Request Echo.

Request is: 09 04 07 D0 00 02 70 0E

Bits	Description
09	Slave ID
04	Function Code 04 (Read Input Registers)
07D0	Address of the first requested register
0002	Number of registers requested (2)



700E

Cyclic Redundancy Check (CRC)

Response is: 09 04 04 F0 00 00 00 41 44

Bits	Description
09	Slave ID
04	Function Code 04 (Read Input Registers)
04	Number of data bytes to follow
F000	Content of register 07D0
0000	Content of register 07D1
4144	Cyclic Redundancy Check (CRC)

### 4.7.3. Preset single register (FC06)

Function code 06 (FC06) is used to activate functionalities of the Vacuum Gripper (robot output). It can be used to set registers one at a time. Examples of use of these data are action request, maximum vacuum level, minimum vacuum level, etc.

#### Example of setting multiple registers FC06:

This message request sets the maximum relative pressure level.

Request is: 09 06 03 E9 00 19 95 A3

Bits	Description
09	Slave ID
06	Function Code 06 (Preset Single Registers)
03E9	Address of the requested register
0019	Value written in register 03E9 (Maximum pressure level = 75%)
98F8	Cyclic Redundancy Check (CRC)

Response is: 09 06 03 E9 00 19 95 A3



Bits	Description
09	Slave ID
06	Function Code 06 (Preset Single Registers)
03E9	Address of the requested register
0019	Value written in register 03E9 (Maximum pressure level = 75%)
98F8	Cyclic Redundancy Check (CRC)

#### 4.7.4. Preset multiple registers (FC16)

Function code 16 (FC16) is used to activate functionalities of the Vacuum Gripper (robot output). Examples of use of these data are action request, maximum vacuum level, minimum vacuum level, etc.

##### Example of setting multiple registers FC16:

This message request sets the maximum relative pressure level, the grip timeout, and minimum relative pressure.

Request is: 09 10 03 E9 00 02 04 00 19 0A 23 95 A3

Bits	Description
09	Slave ID
10	Function Code 16 (Preset Multiple Registers)
03E9	Address of the first requested register
0002	Number of registers requested (2)
04	Number of data bytes to follow (2 registers x 2 bytes/register = 4 bytes)
0019	Value written in register 03E9 (Maximum pressure level = 75%)
0A23	Value written in register 03EA (Timeout of 1 second, minimum pressure level = 65%)
95A3	Cyclic Redundancy Check (CRC)

Response is: 09 10 03 E9 00 02 91 30



Bits	Description
09	Slave ID
10	Function Code 16 (Preset Multiple Registers)
03E9	Address of the first requested register
0002	Number of registers requested (2)
9130	Cyclic Redundancy Check (CRC)

### 4.7.5. Master read & write multiple registers (FC23)

Function code 23 (FC23) is used for reading the status of the Vacuum Gripper (robot input) and activating functionalities of the Vacuum Gripper (robot output) simultaneously. Examples of use of these data are Vacuum Gripper status, object status, etc. Action requests are speed, force, etc.

#### Example of reading and writing multiple registers FC23:

This message reads registers 0x07D0 (2000) and 0x07D1 (2001), which contains Vacuum Gripper Status, Object Detection, Fault Status and Position Request Echo. It also sets the position request, speed and force of the Vacuum Gripper by writing to registers 0x03E9 (1001) and 0x03EA (1002).

Request is: 09 17 07 D0 00 02 03 E9 00 02 04 00 19 0A 23 4A D3

Bits	Description
09	Slave ID
17	Function Code 23 (read and write multiple registers)
07D0	Address of the first requested register <b>read</b>
0002	Number of registers requested (2), <b>read</b>
03E9	Address of the first register <b>written to</b>
0002	Number of registers <b>written to</b> (2)
04	Number of data bytes to follow (2 registers X 2 bytes/registers = 4 bytes)
0019	Value written to register 0x03E9



0A23	Value written to register 0x03EA
4AD3	Cyclic Redundancy Check (CRC)

## Vacuum Gripper and I/O Coupling communication

The following communication parameters must be present:

- **Baud rate:** 115200 bps
- **Parity:**None
- **Data:** 8 bit
- **Stop bit:** 1 bit
- **Slave ID:** 1 to 9

### Activation sequence

In order to activate the sequence:

- Wait at least 10 ms between steps
- The whole sequence can not exceed 5 seconds
- The Robotiq Vacuum Gripper must be connected to the I/O Coupling. The I/O Coupling detection of the Vacuum Gripper has to be confirmed (led blue) before doing the sequence, otherwise it will not be valid.
- Doing the sequence once the I/O coupling is activated will reactivate the I/O Coupling.
- Activating the I/O Coupling may lead to an action on the connected device
- Activation of the I/O Coupling must be done each time you connect a new device or when a power cycle is done so you can use the connected device,otherwise it will do nothing.


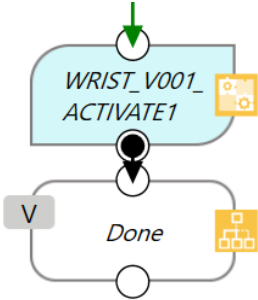

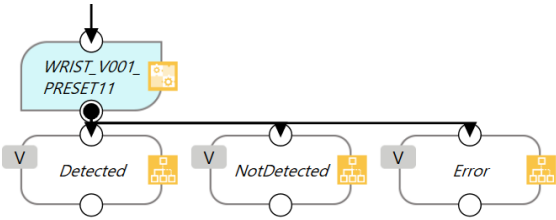
After the activation, use a release preset (default is preset 4) to make sure that the next grip preset used will be different and detected by the I/O Coupling.



## 4.8. Control over OMRON-TM

### 4.8.1. Control with the OMRON TMWrist connection Kit

#### TM Components for the I/O Coupling with Vacuum Grippers

Component Icon	Component node	TM Components	Functions
 <b>WRIST_V001</b>		Activate component	<ul style="list-style-type: none"> <li>To activate the Vacuum Grippers and the I/O Coupling.</li> <li>It must be used only one time before using the presets.</li> </ul>
 <b>WRIST_V001</b>		PresetX	<ul style="list-style-type: none"> <li>To use the preset X and move the Vacuum Grippers.</li> </ul>

All the presets come with three (3) exit nodes:

- 1 **Detected:** The Vacuum Gripper has detected the object before the time-out.
- 2 **NotDetected:** The Vacuum Gripper did not detect the object.
- 3 **Error:** A communication error has occurred.

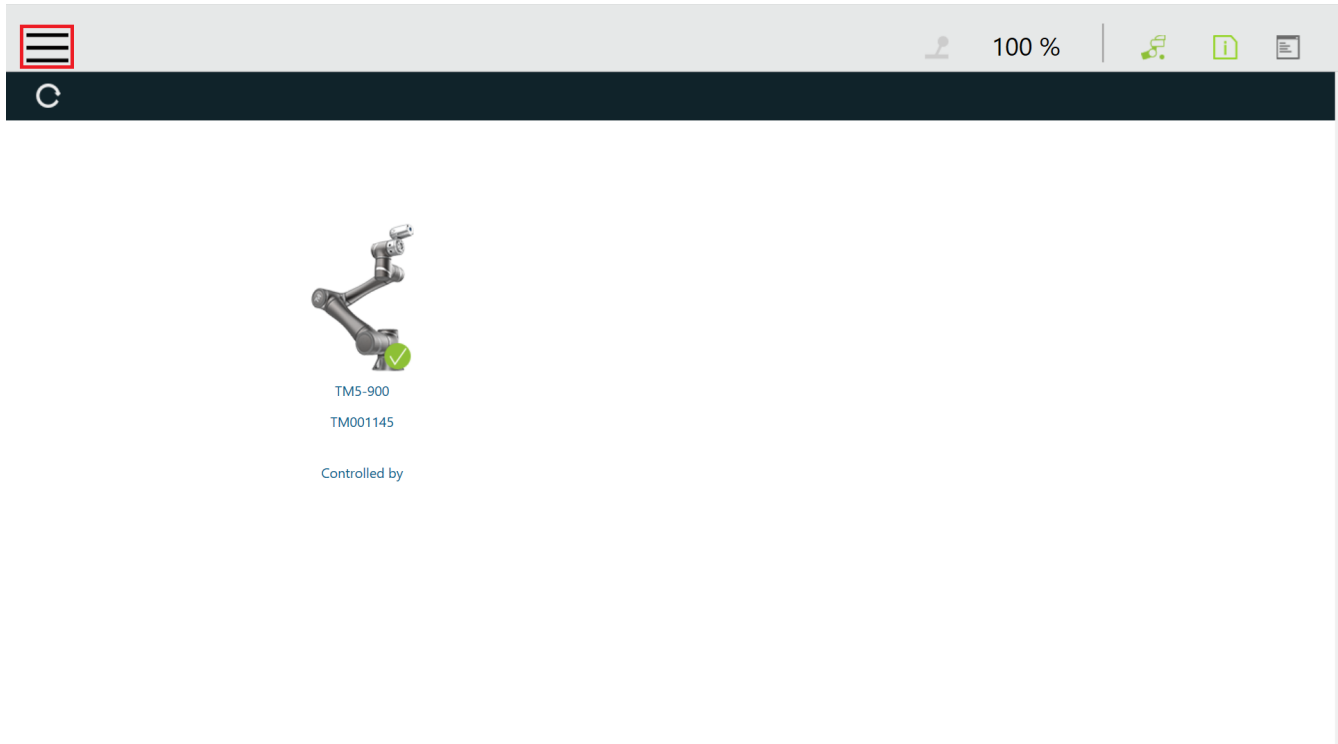
### 4.8.2. TM Robots compatibility with Robotiq Vacuum Grippers

Hardware Version	TM Flow Version	TM Gripper Component	Robotiq RS232 Converter
HW1, HW2, HW3	1.68 and later	VAC_V003_XXX	Compatible

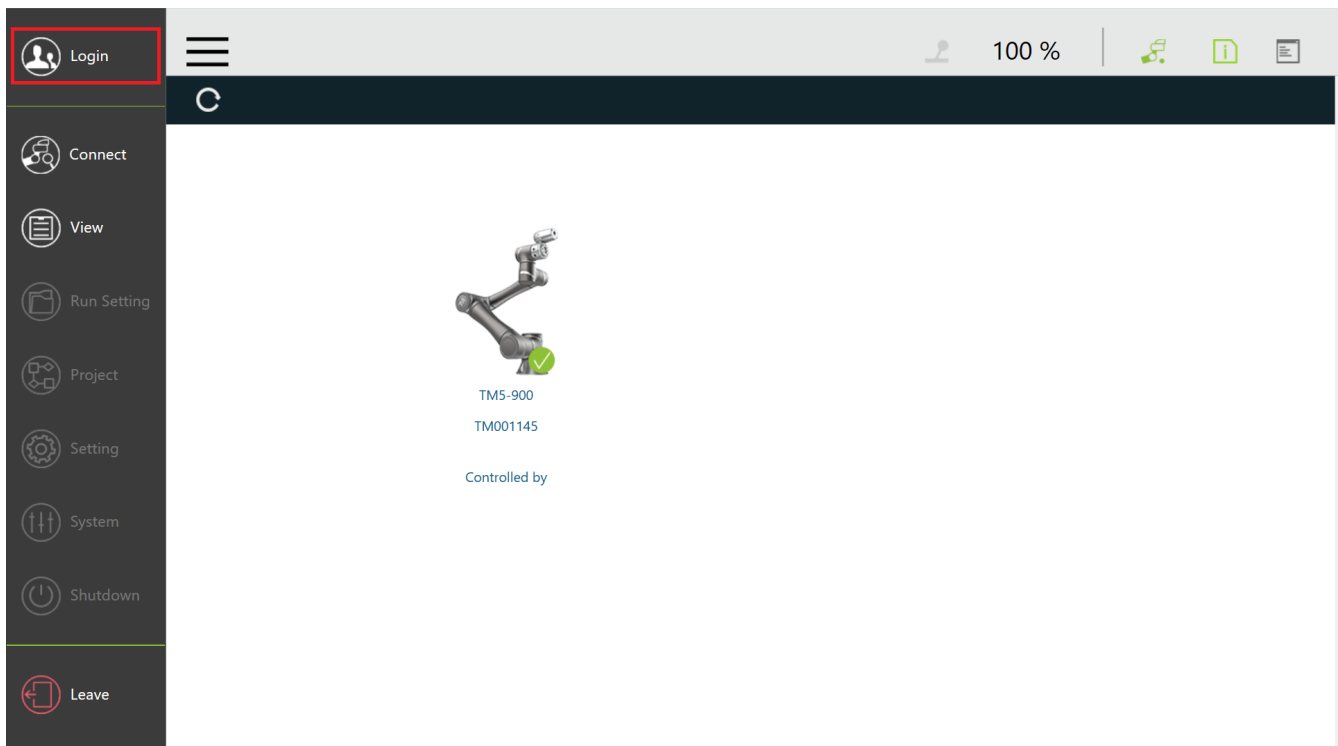


## 4.8.3. Getting Started

- 1 Power ON the robot.
- 2 Tap the triple bar icon in the upper left corner of the screen.

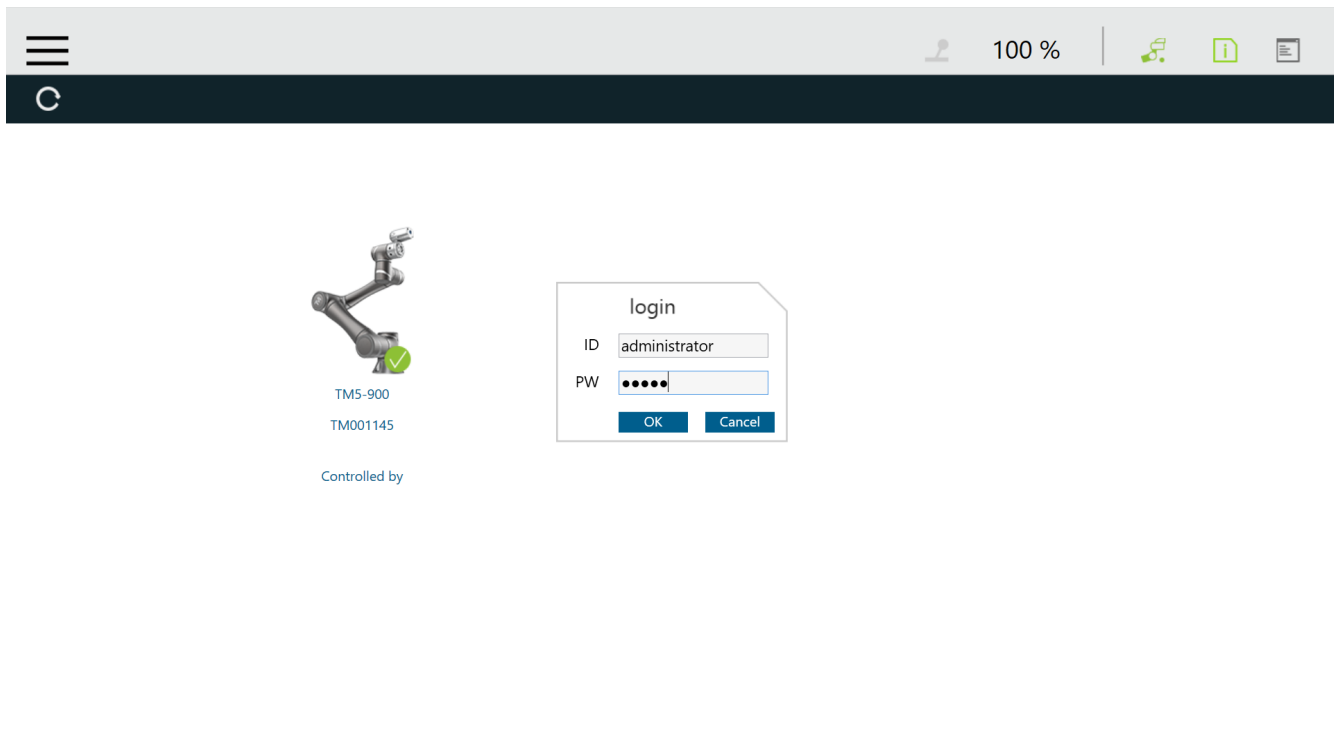


- 3 Click on the **Login** icon in the navigation pane on the left.

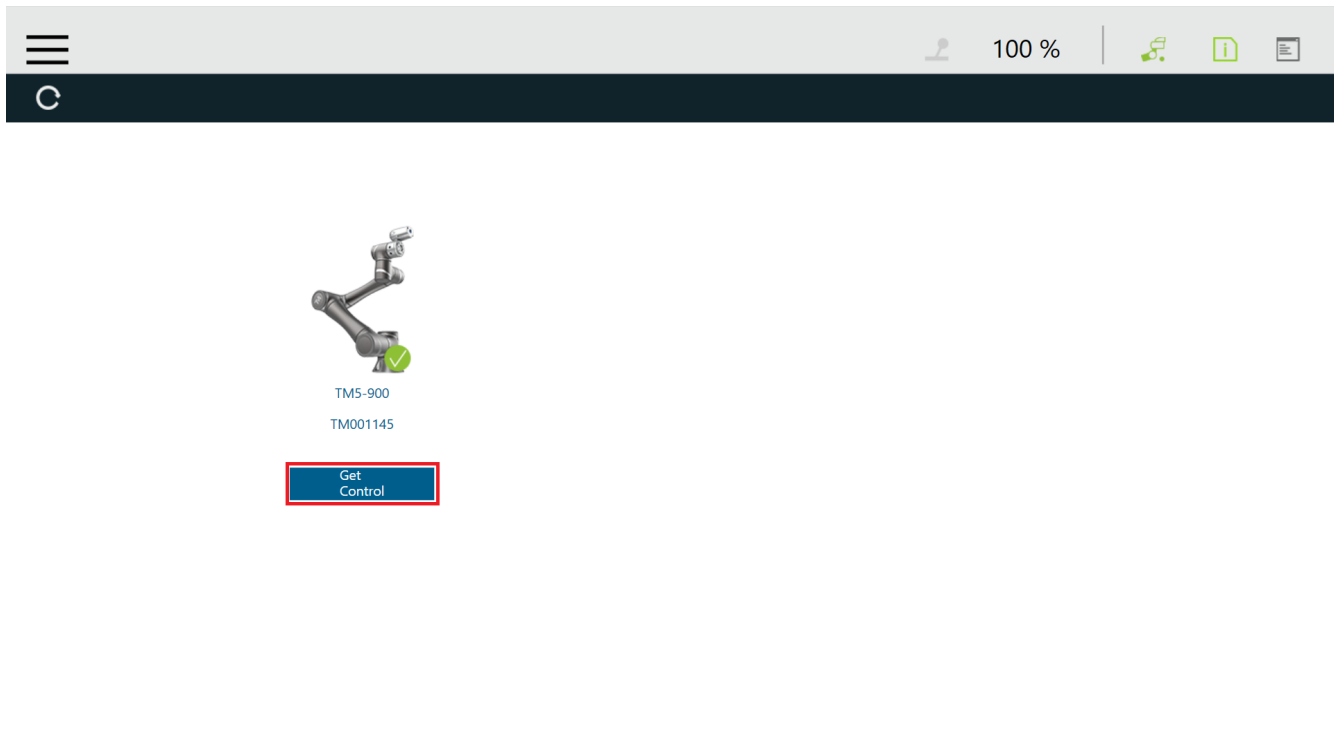


- 4 Enter your login credentials and click on **OK**.

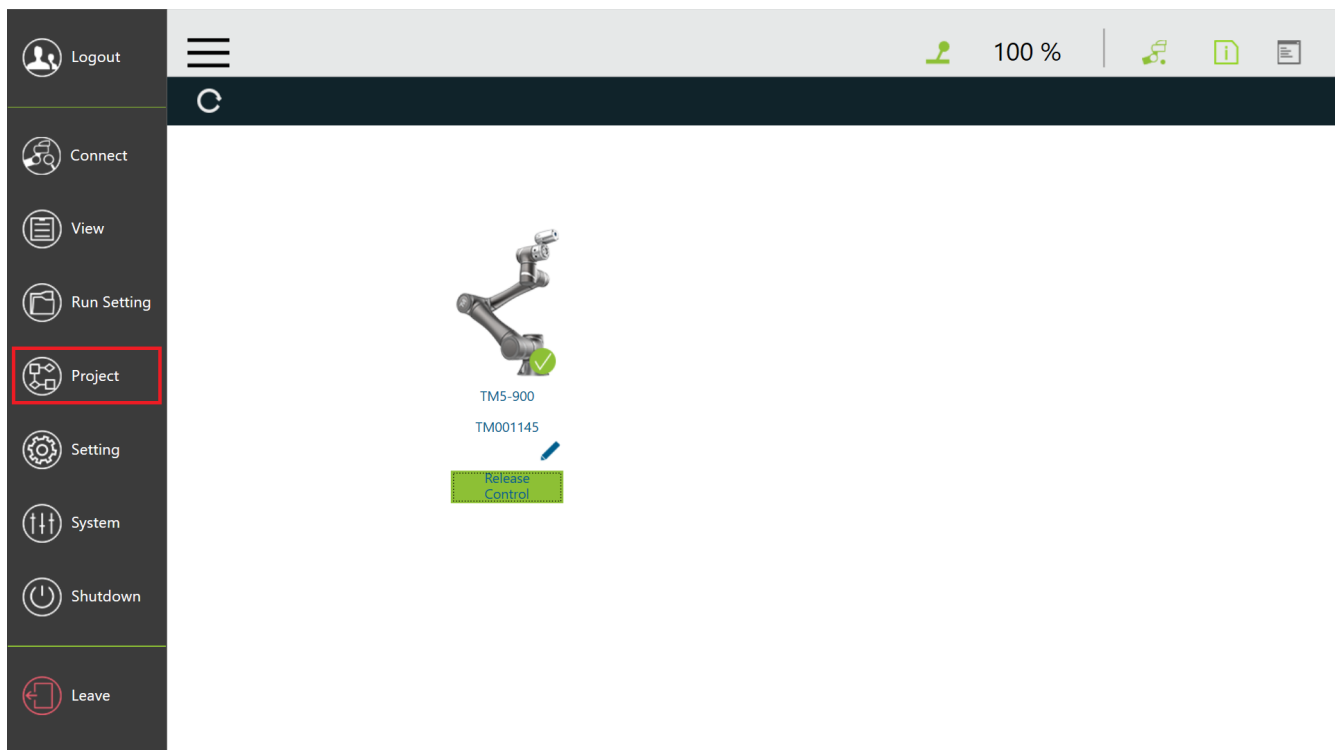




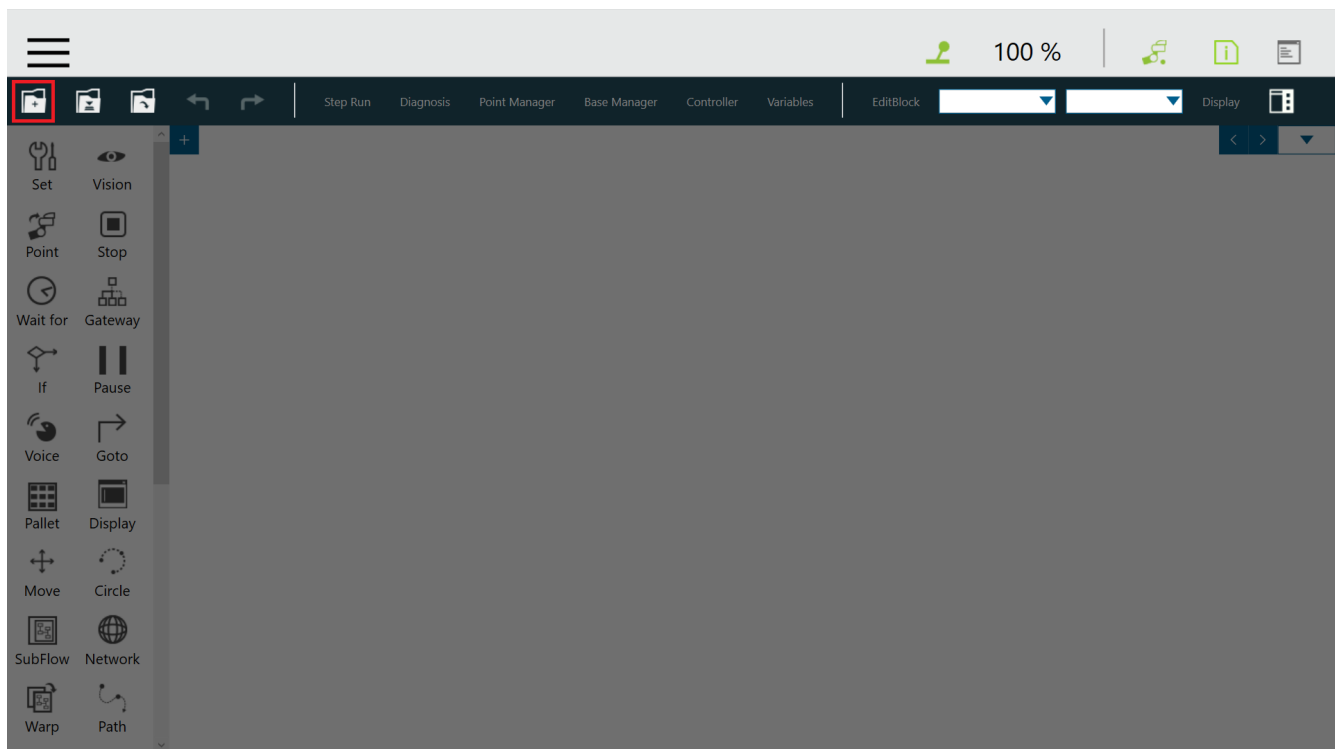
5 Click on **Get Control**.



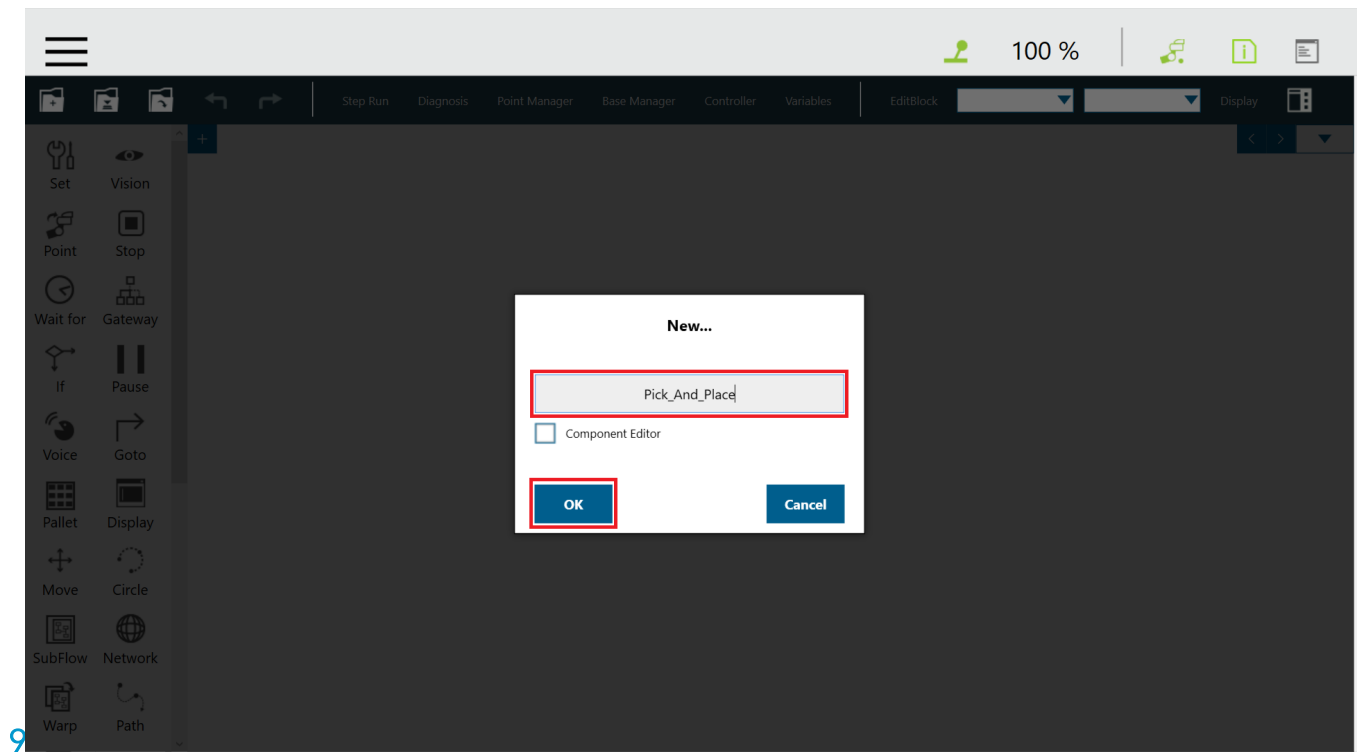
6 Click on the **triple bar icon** in the upper left corner of the screen and select **Project**.



7 Click on the **New Project** icon in the upper left corner of the screen.



- 8 Enter a name for your program and click on the **OK** button.



9



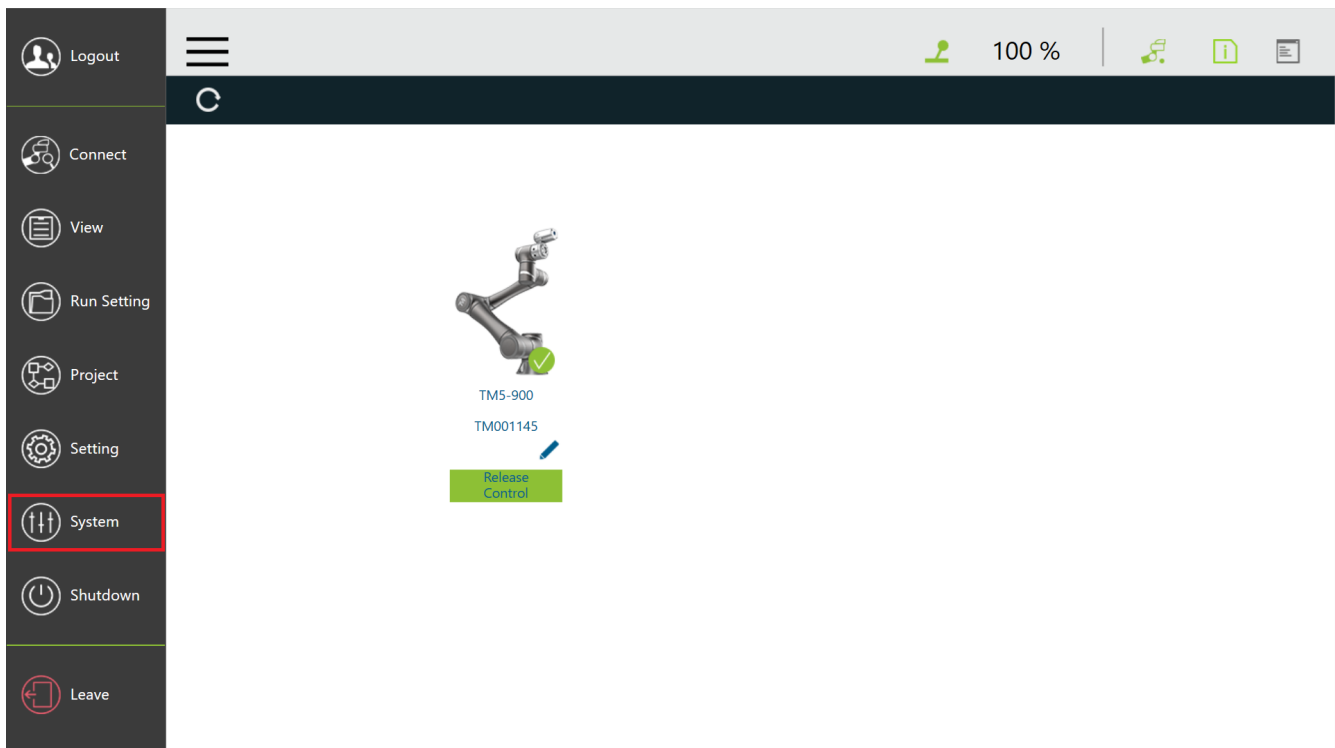
## 4.8.4. TM Vacuum Gripper Components

Here is the list of the current Robotiq Gripper TM Components to install on TM Robots:

- GRIPPER\_ROBOTIQ\_VAC\_V003\_SET.Component = SET the Vacuum Gripper (Advanced mode, Vacuum Levels, Timeout)
- GRIPPER\_ROBOTIQ\_VAC\_V003\_GRIP.Component = Grip a part (Action)
- GRIPPER\_ROBOTIQ\_VAC\_V003\_RELEASE.Component = Release a part (Action)
- GRIPPER\_ROBOTIQ\_VAC\_V003\_SELECTID.Component = Select the slave ID of the gripper when using a dual gripper setup

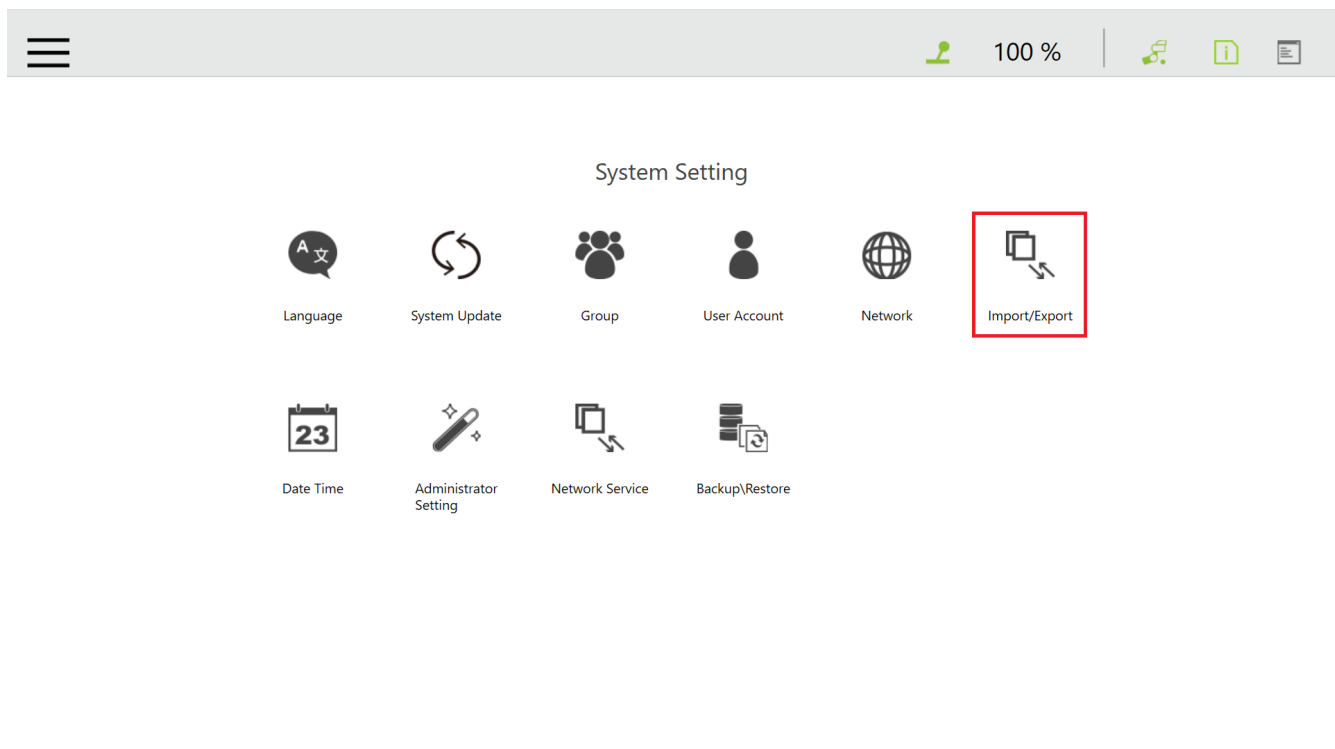
### Installation

- 1 Download the TM Plug & Play Software Package from the [Robotiq Support website](#).
- 2 Rename the USB storage device "TMROBOT". Make sure the drive format is NTFS.
- 3 Place the zipped component files in the USB with the folder directory **TMROBOT:\TM\_Export\TMComponent\ComponentObject\**.
- 4 Insert the USB storage device in the robot controller.
- 5 In TM Flow (robot software), tap the **triple bar** icon and select **System**

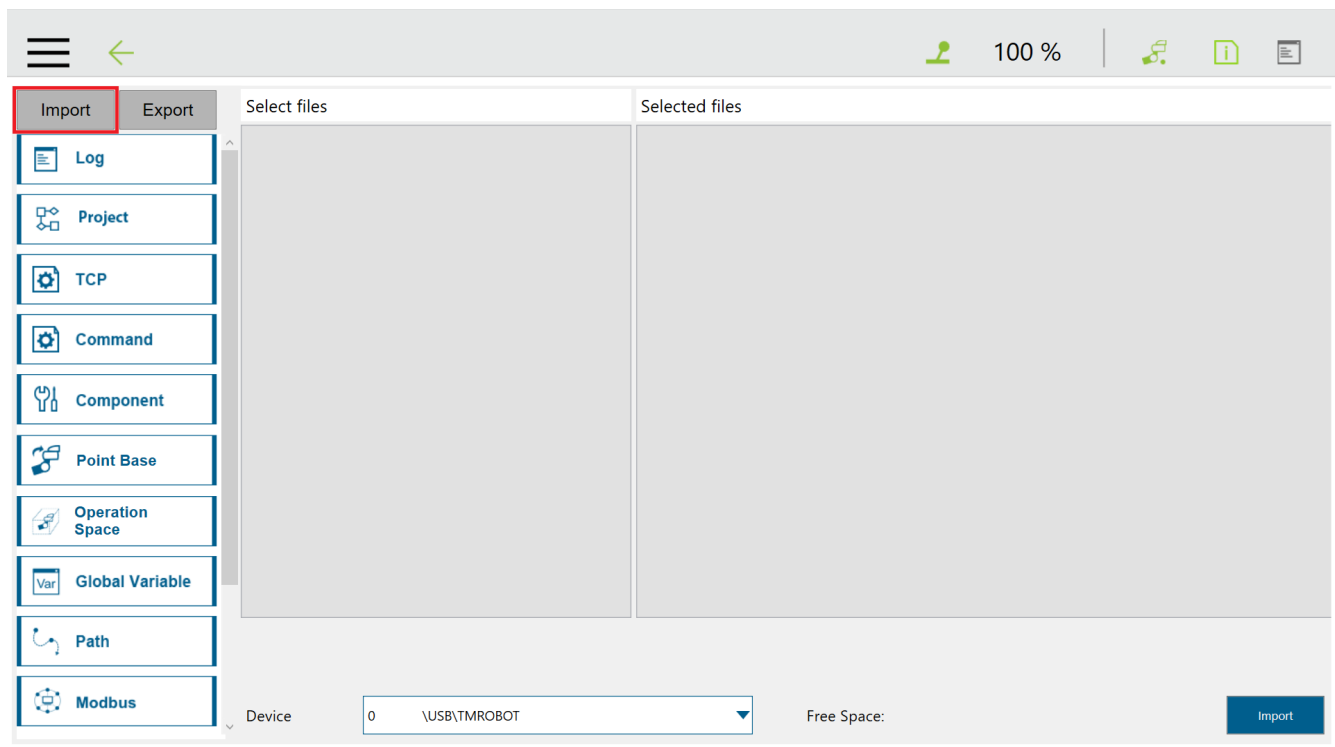


- 6 Select **Import/Export**



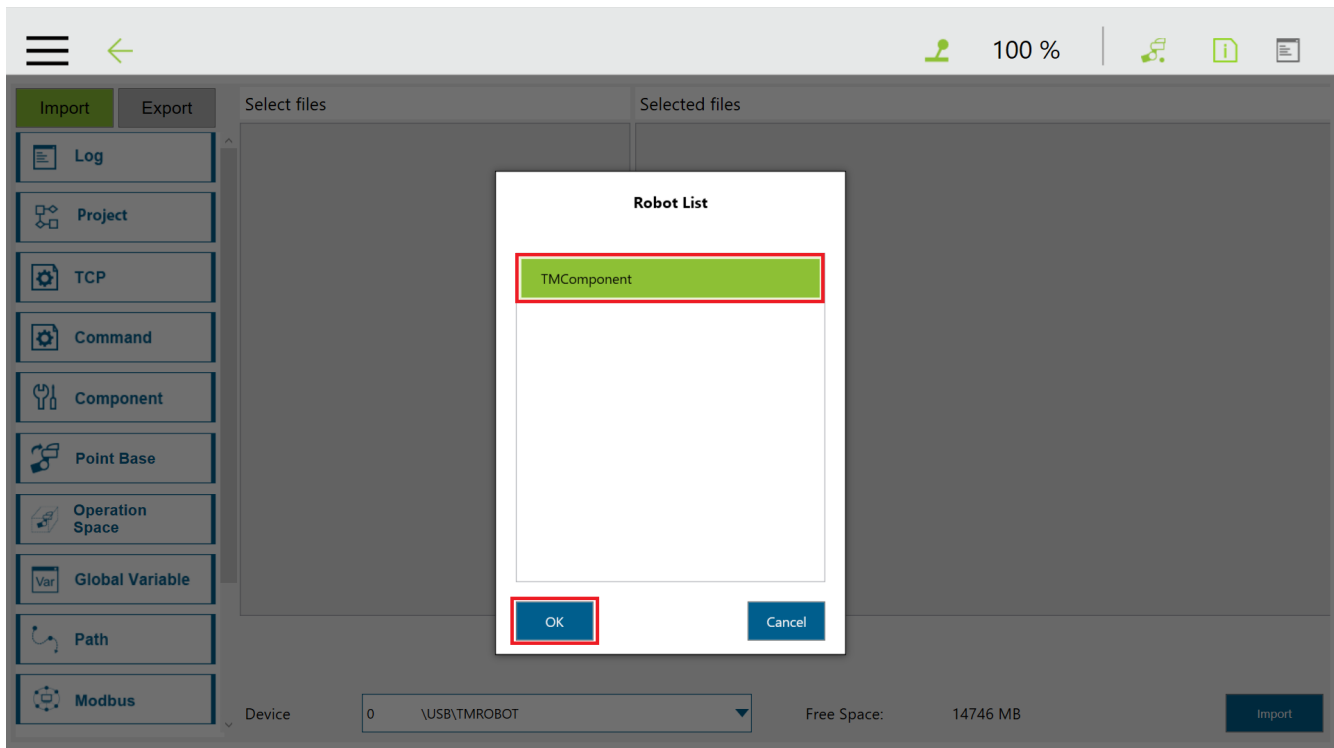


7 Click the **Import** button

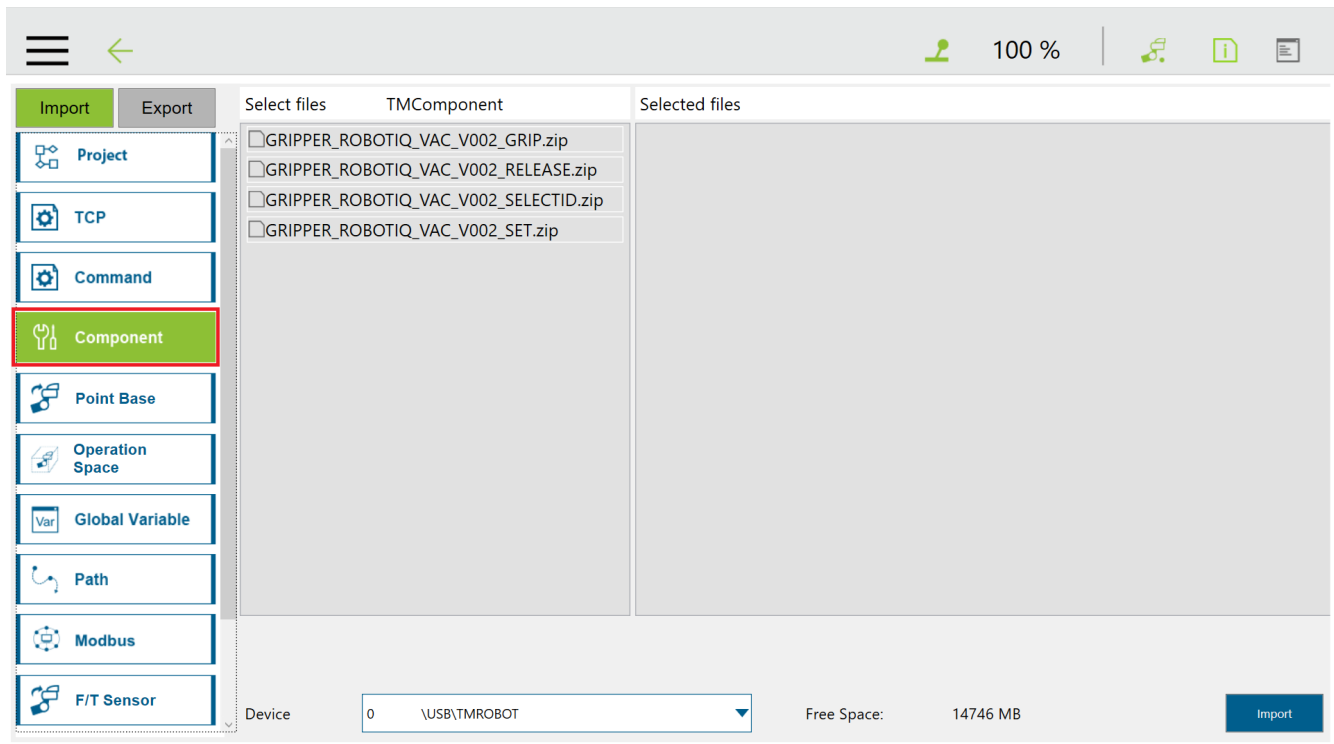


8 Click on **TMComponent** in the Robot List window and click on **OK**



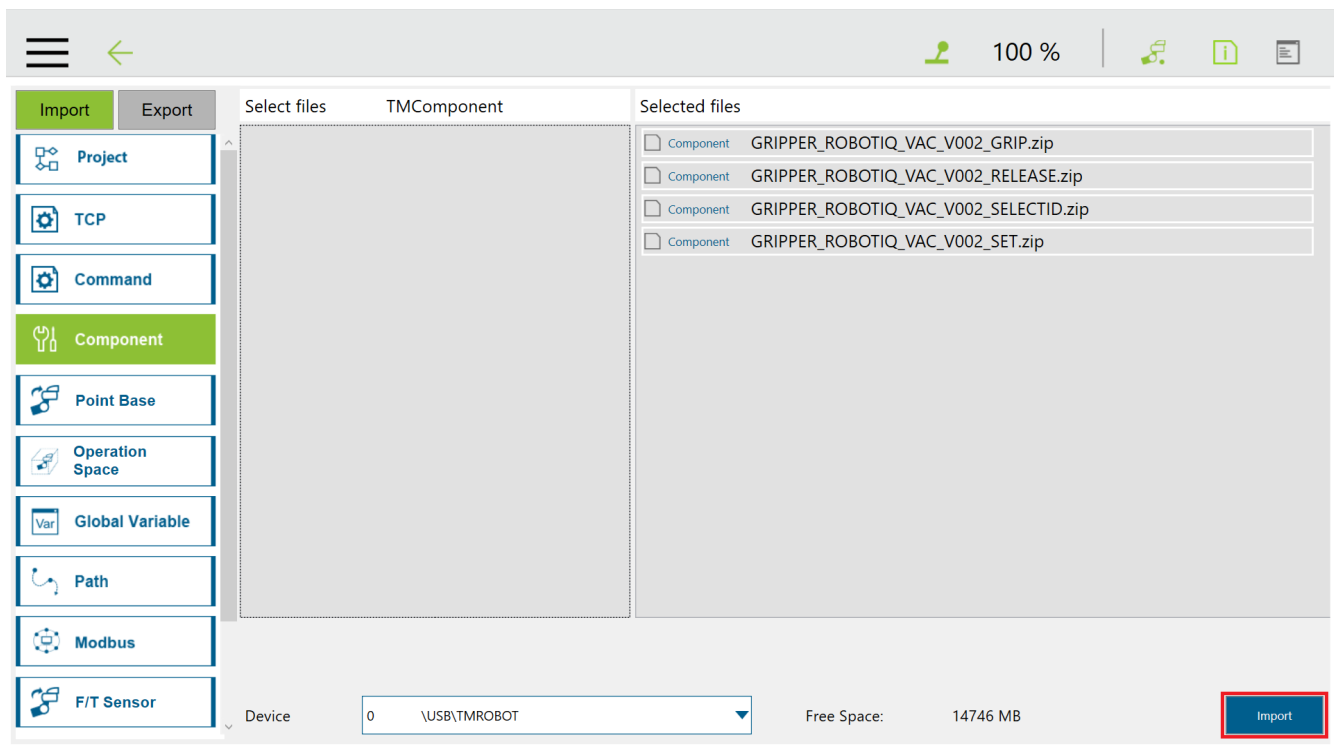


9 Click on the **Component** button of the **Import** navigation pane

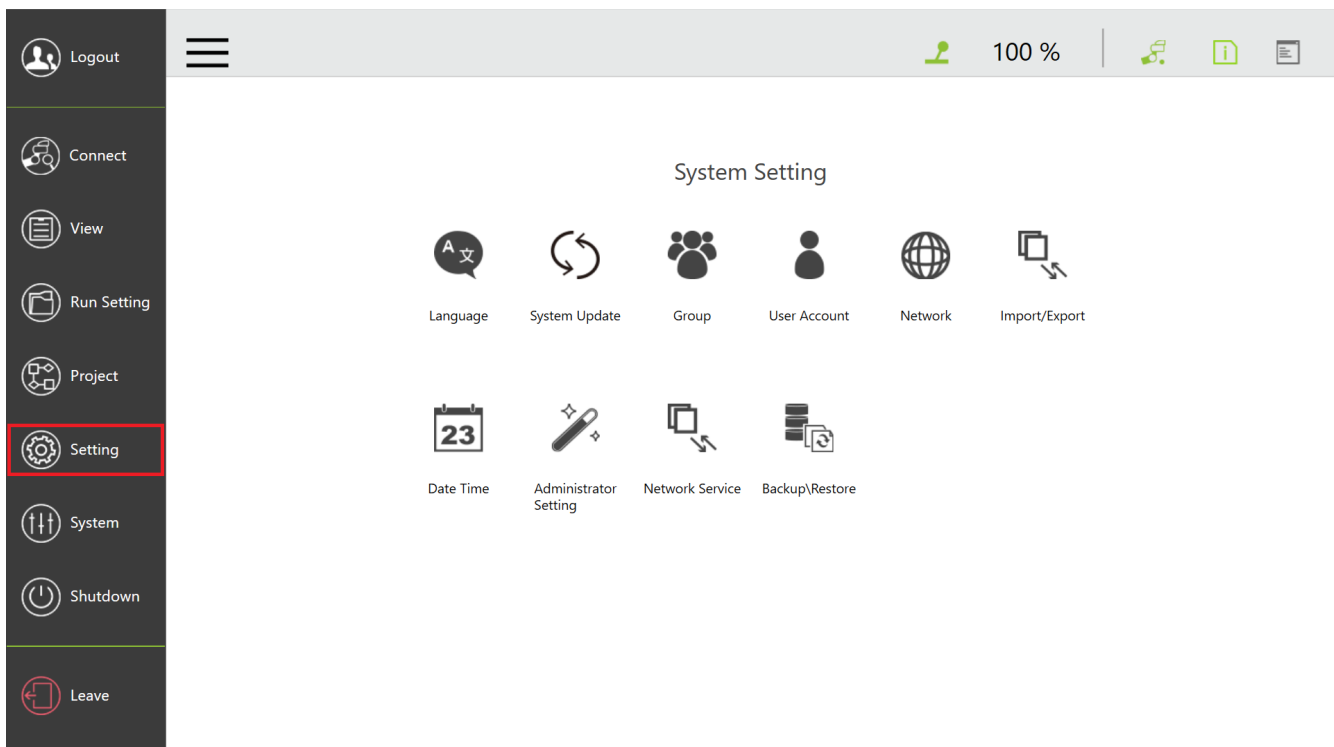


10 Select the Components you want to import and click on the **Import** button



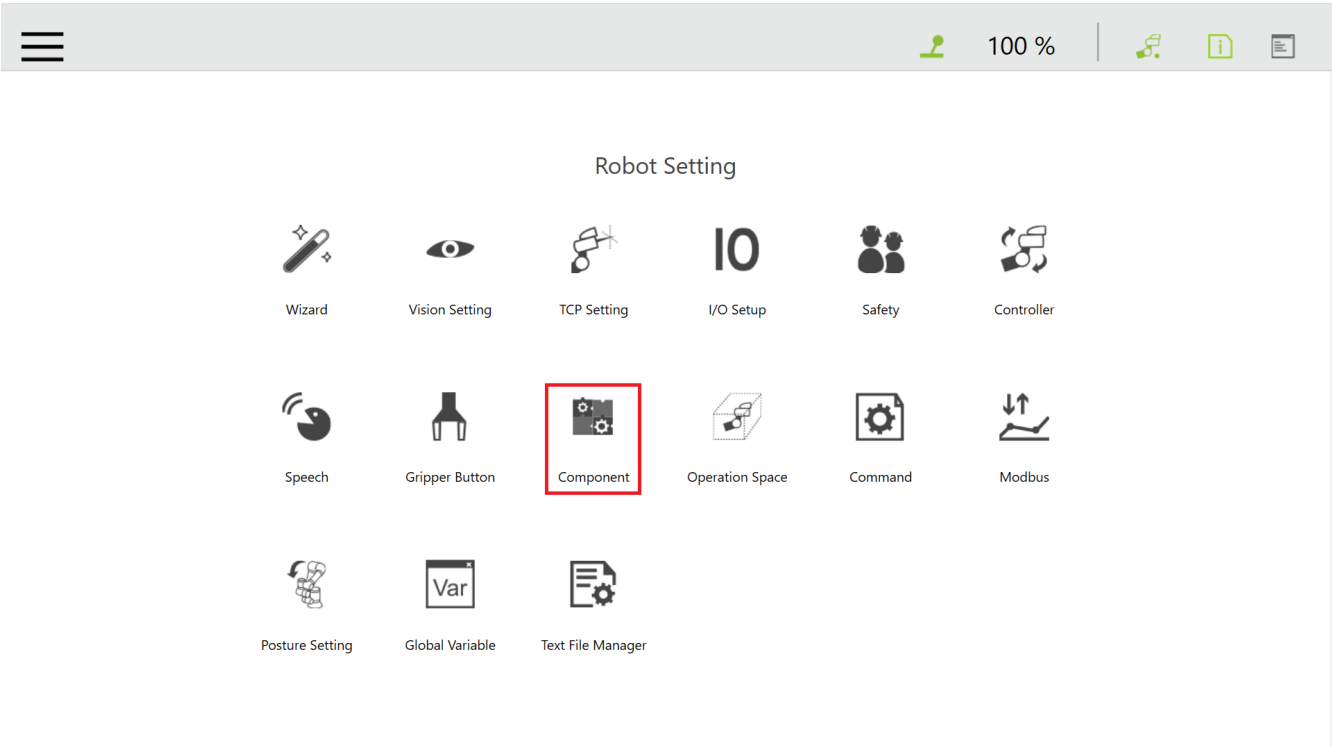


11 Tap the triple bar icon and select **Setting** to display the **Robot Setting** window

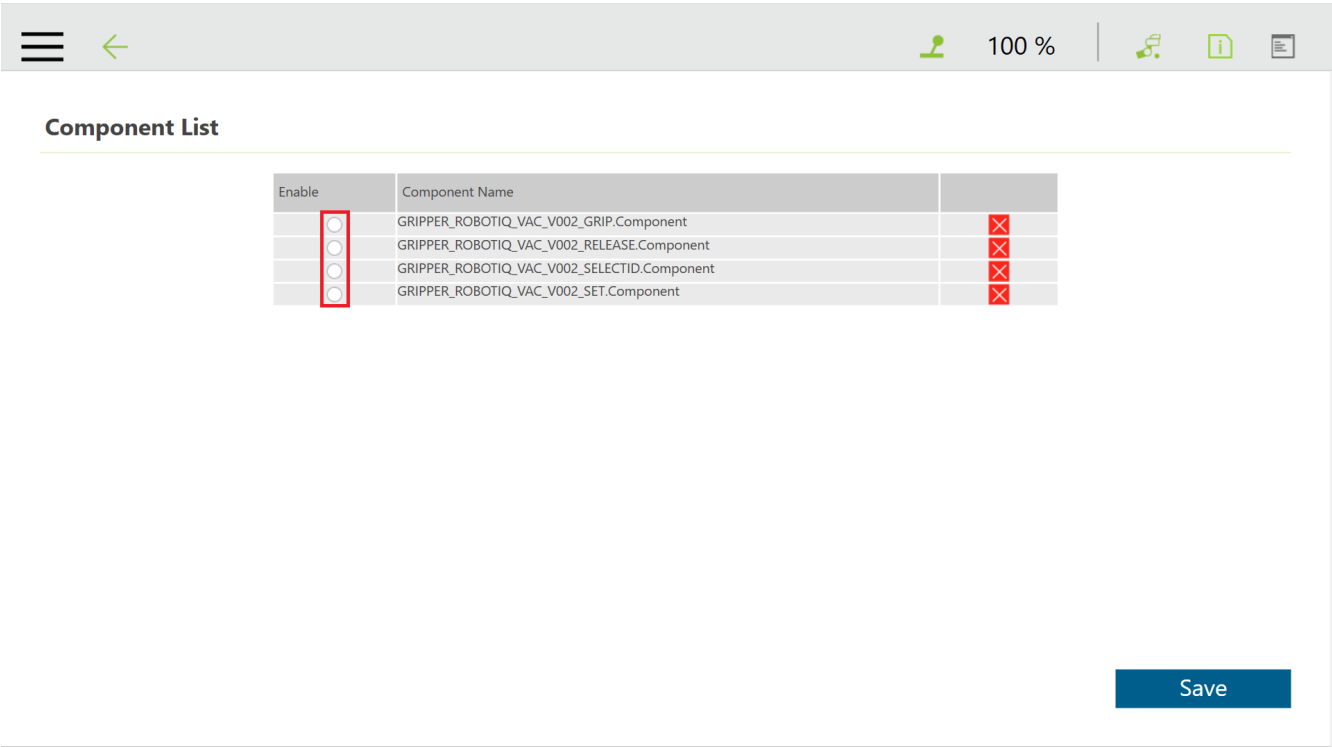


12 Click on the **Component** icon



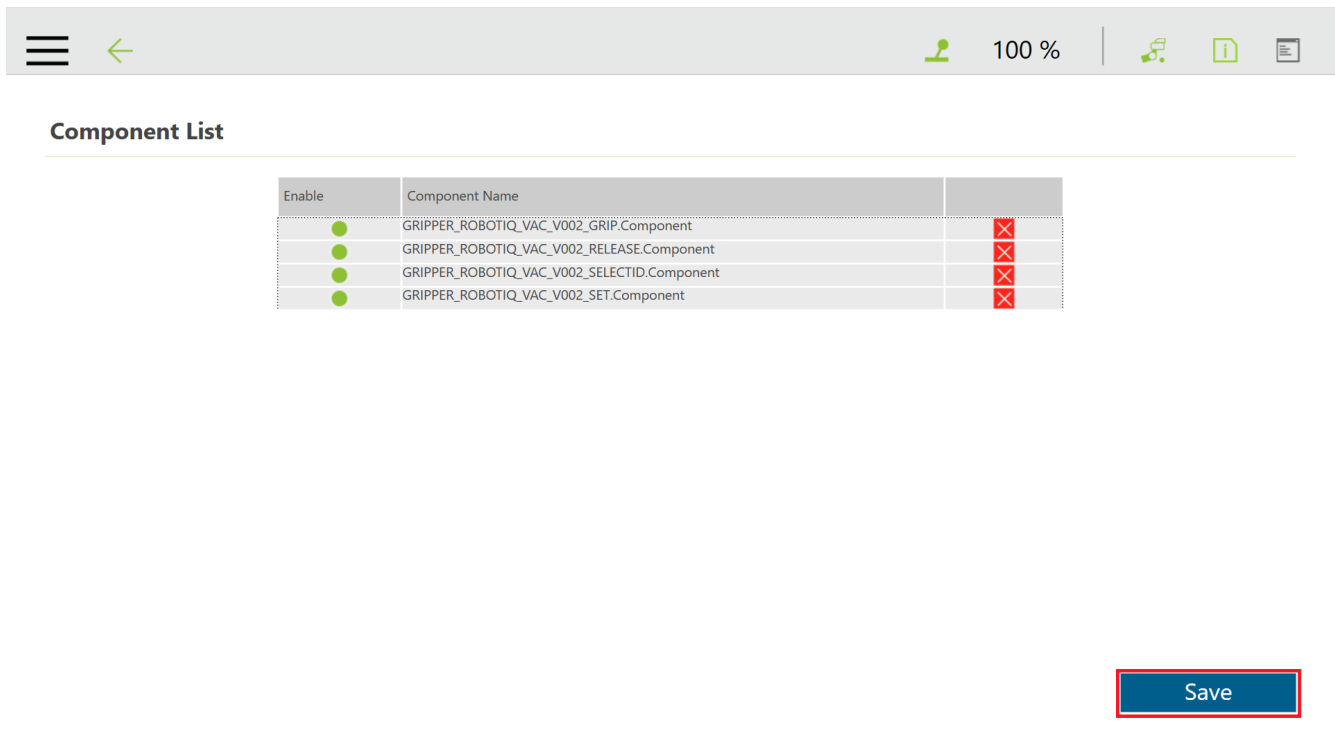


13 Enable required **Components** in the Components list by ticking the radio button beside each of them



14 A Component that is enabled displays a green radio button; once the Components are enabled, click on the **Save** button

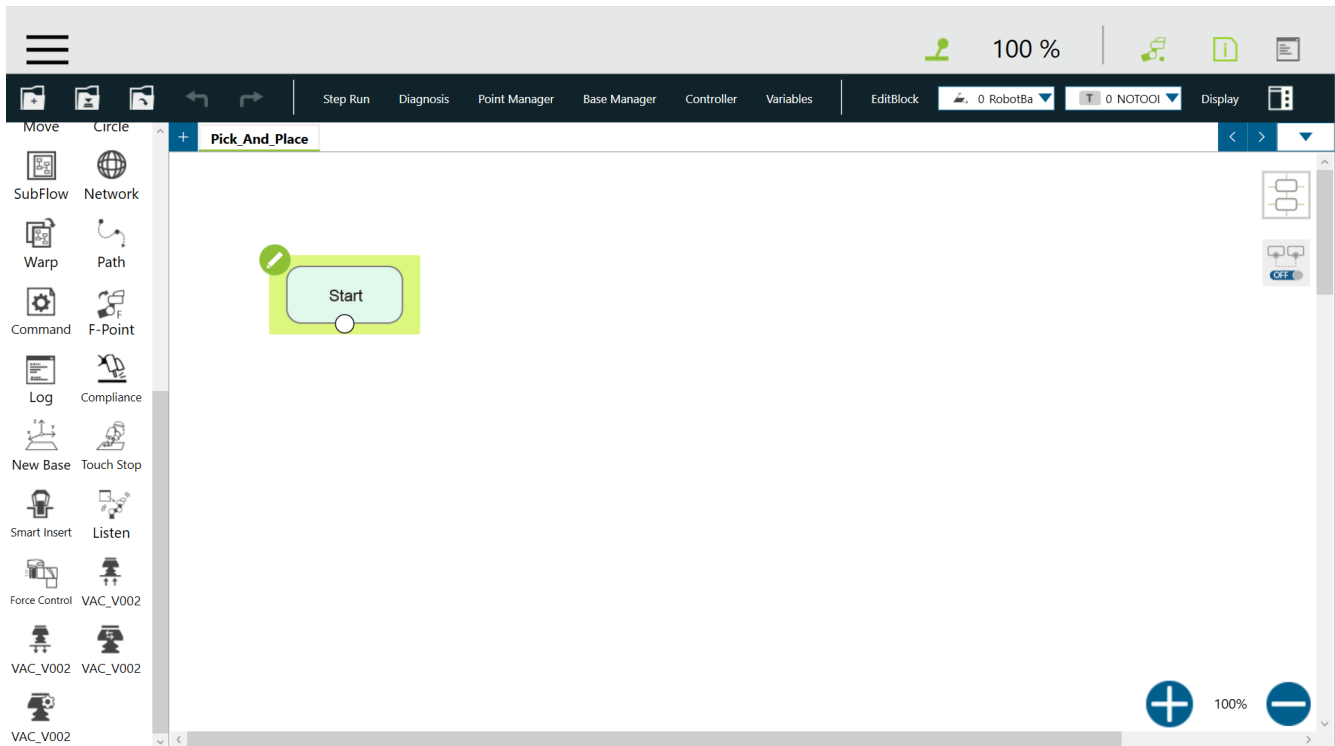




Enable	Component Name	
●	GRIPPER_ROBOTIQ_VAC_V002_GRIP.Component	✗
●	GRIPPER_ROBOTIQ_VAC_V002_RELEASE.Component	✗
●	GRIPPER_ROBOTIQ_VAC_V002_SELECTID.Component	✗
●	GRIPPER_ROBOTIQ_VAC_V002_SET.Component	✗

Save

- 15 Create a new project or open an existing project, and locate the Gripper components in the navigation pane

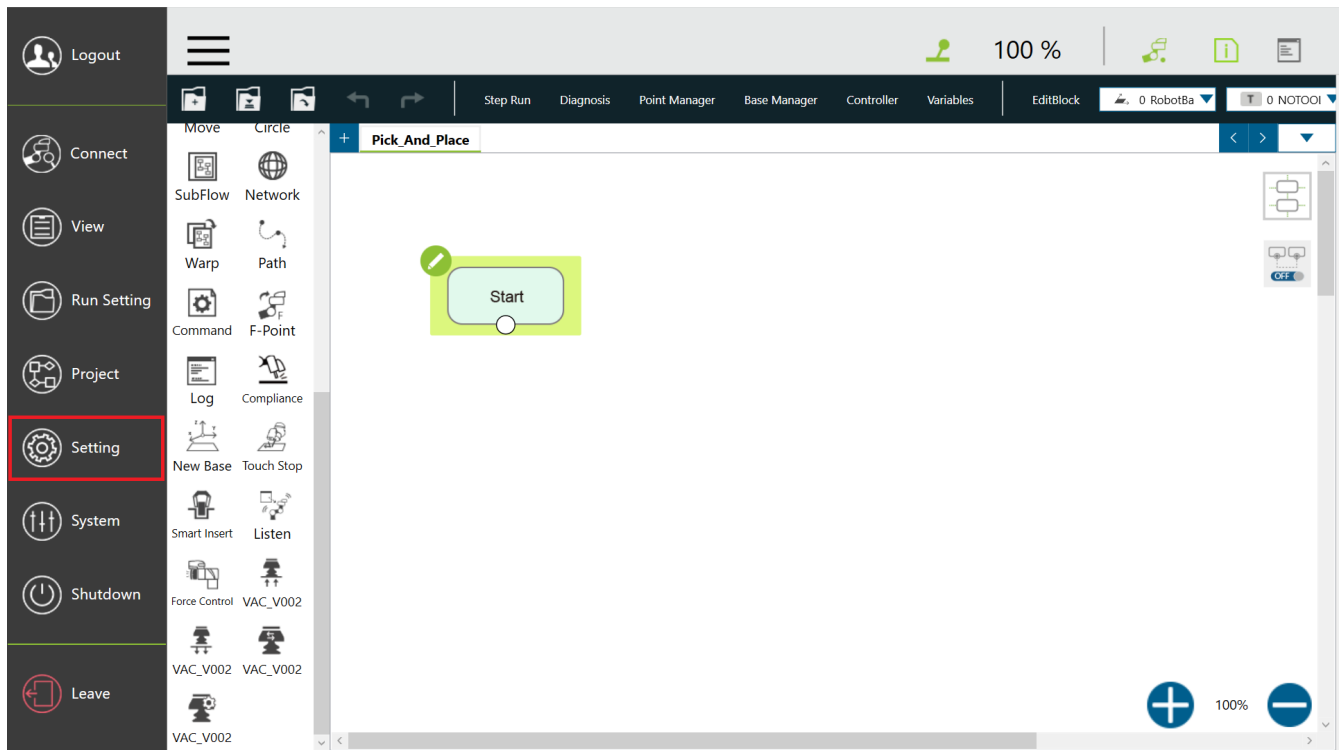


## Gripper Button

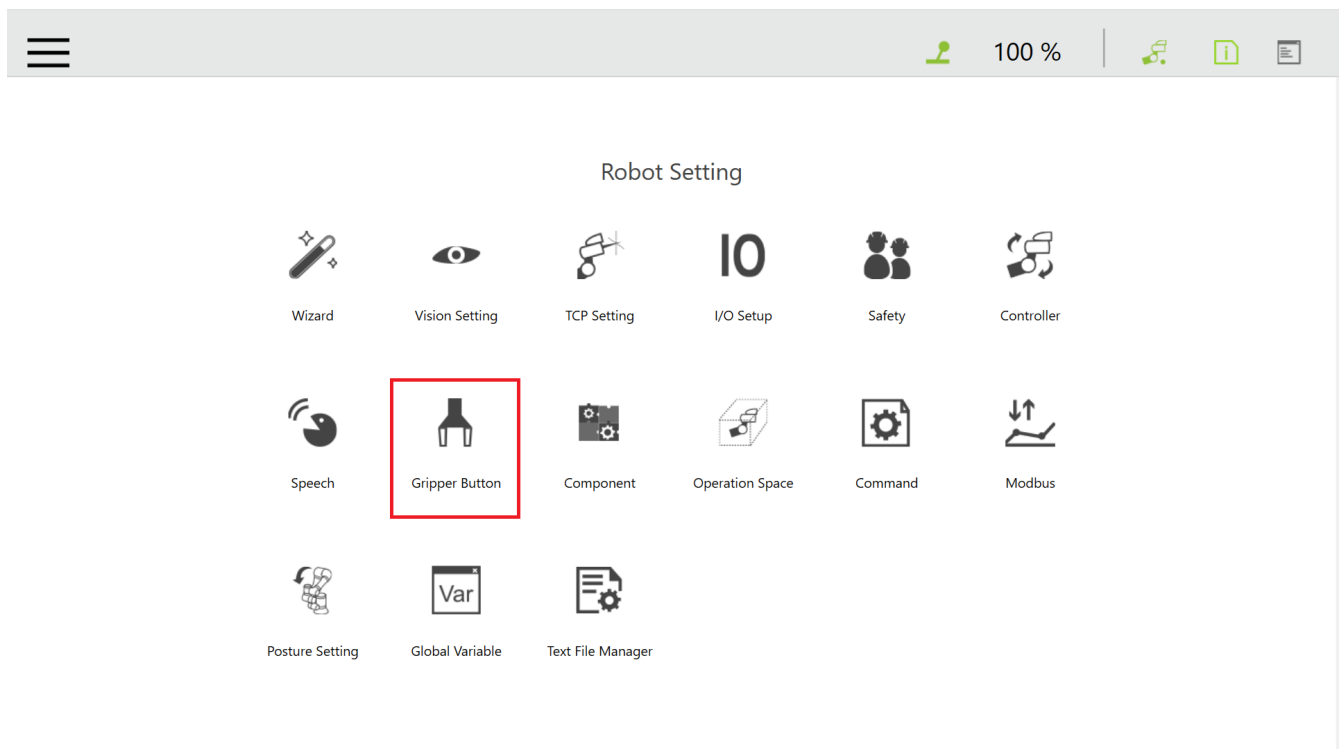
The user can assign Gripper Components to the Gripper button and use the latter to open and close the fingers of the Robotiq Gripper.

- 1 From the TM Flow homepage, tap the **triple bar icon** and select the **Setting** icon



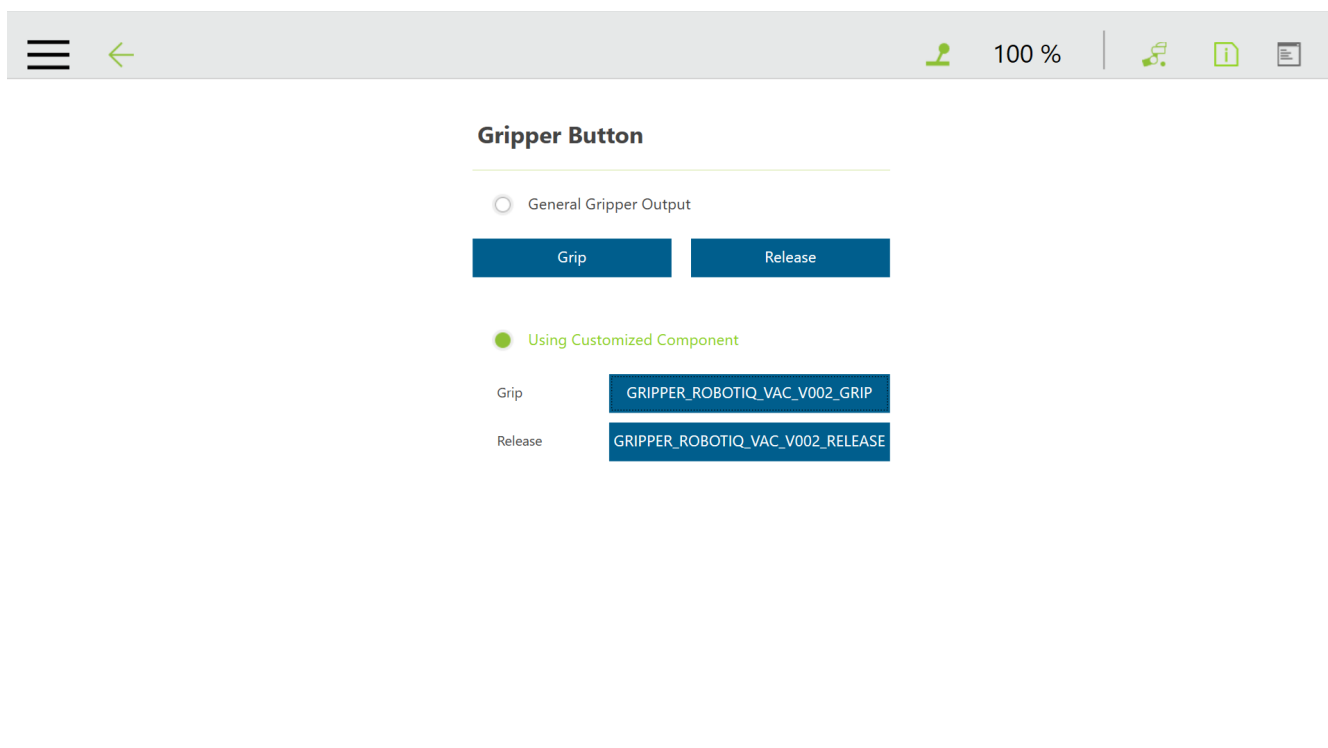


## 2 Click on Gripper Button

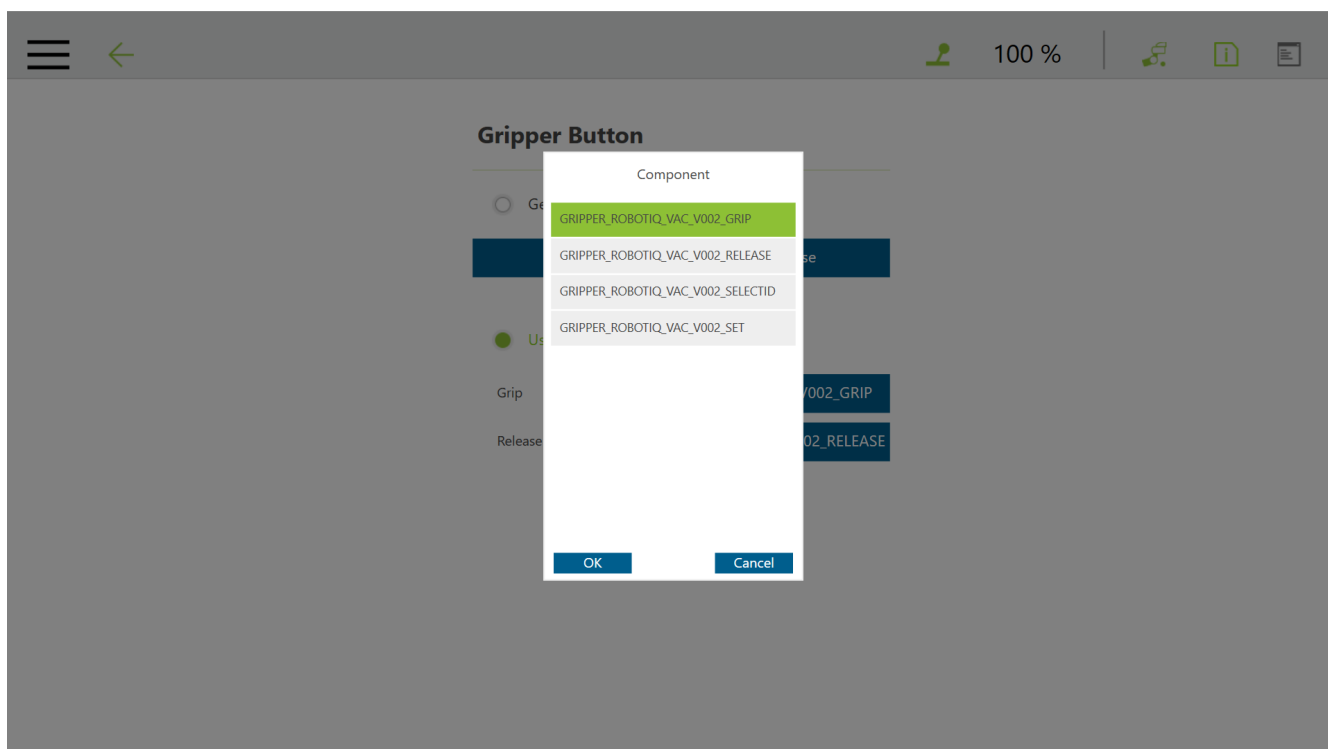


## 3 In the Gripper Button window, tick the Using Customized Component radio button and select the Component you want to assign to either one of the Gripper actions




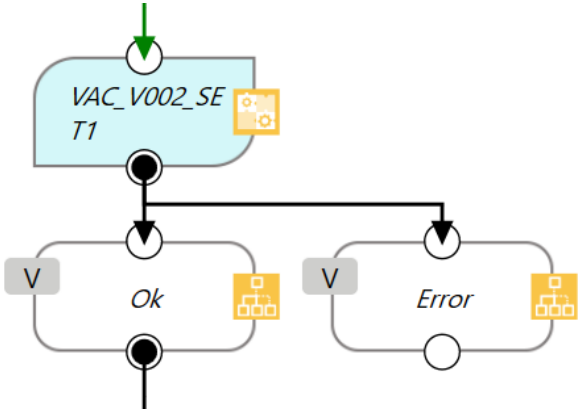


- 4 In the pop-up window, select or change the Component you wish to assign to the Gripper action/button, and click **OK**



# Programming

## SET Component

Component Icon	Component Node
	

- 1 Drag and drop the SET Component icon after a program Gateway to place a SET program node (VAC\_V003\_SET1)
- 2 Tap the SET node to highlight it and click on the pencil to edit the settings

GRIPPER\_ROBOTIQ\_VAC\_V002\_SET ? X

Provider :Robotiq

Node Name

VAC\_V002\_SET1

Com\_Settings

Grip\_Settings

Release\_Settings

☐ Advanced

OK

Delete this node

Fig. 4-6: SET Node Settings Menu



Settings	Variable	Type	Default	Description
Grip_Settings	var_grip_advanced_mode	bool	False	Set to <b>true</b> to use the Advanced mode of the gripper
	var_grip_max_vacuum	byte	60	20~100 which represents the vacuum percentage
	var_grip_min_vacuum	byte	40	10~max which represents the vacuum percentage
	var_grip_timeout	int	3000	Time in millisecond (ms) until no part is detected
	var_grip_wait_for_object_detected	bool	True	When set to <b>true</b> , the program will wait for an object detection before exiting the component
Release_Settings	var_release_advanced_mode	bool	False	Set to <b>true</b> to use the Advanced mode of the gripper
	var_release_shutoff_time	int	1000	<b>AirPick</b> Time during which the gripper pushes air to release the part
	var_release_wait_for_object_released	bool	True	When set to <b>true</b> , the program will wait for an object detection before exiting the component
	var_slave_id	int	9	The slave ID of the gripper used for modbus communication
	var_com_port	byte	1	The number of the COM port on which the gripper is connected

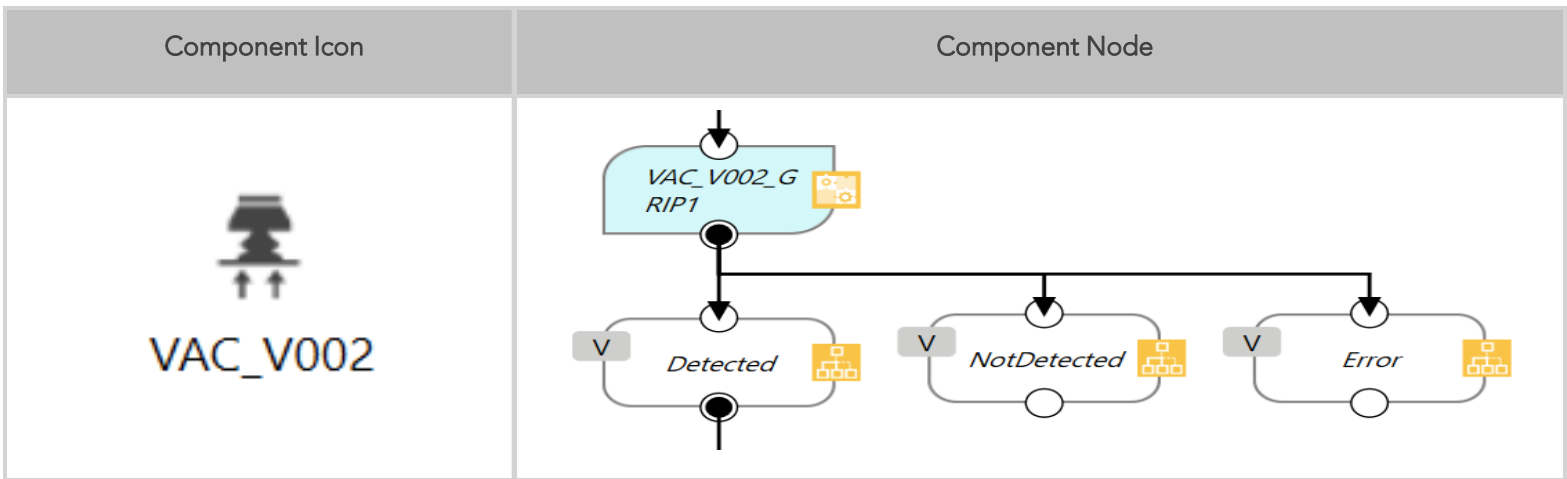
Table 4-3: SET Component Variables

## Advanced Mode

The Advanced mode is set to **false** by default, which means that the vacuum values and the timers are set automatically. When the Advanced mode is set to **true**, the gripper will use the vacuum level parameters and the timer set by the user to grip and release.



## GRIP Component

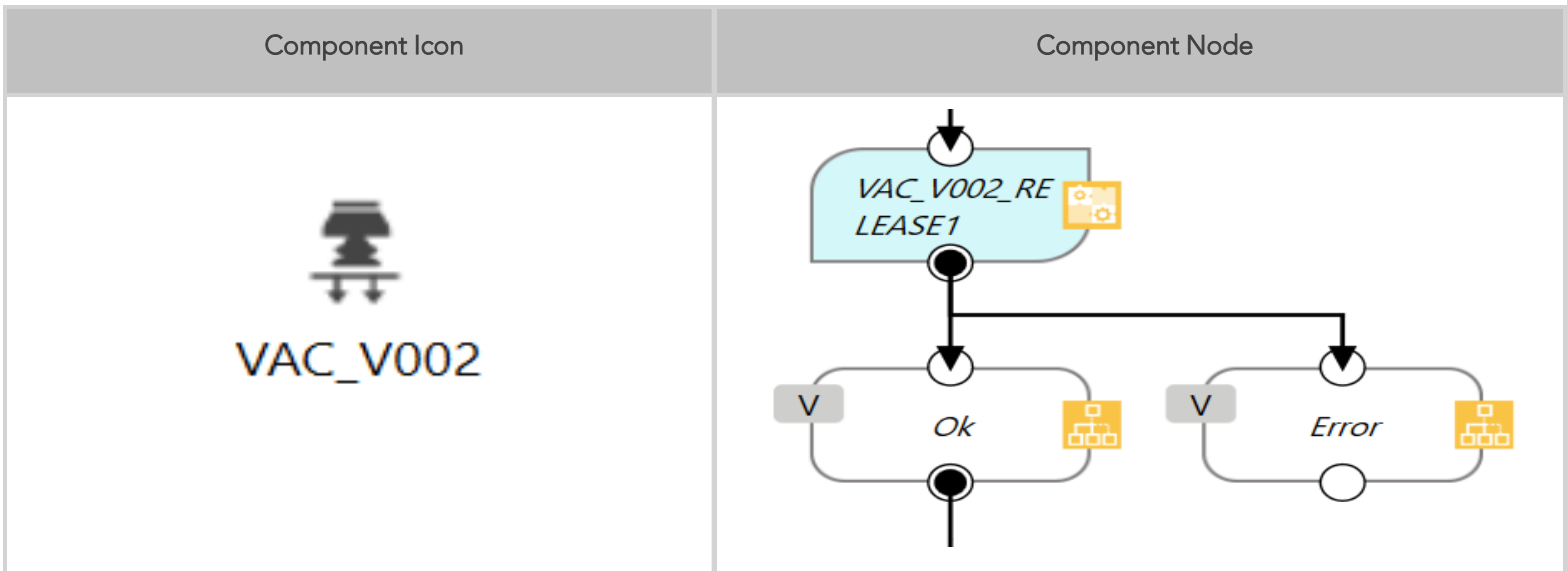


The grip component is used to activate the gripper suction and to pick an object. The grip component has three possible exits:

1. **Detected:** When an object is detected by the gripper
2. **Not Detected:** When no object is detected by the gripper
3. **Error:** When a gripper error occurs

- 1 Drag and drop the GRIP Component icon after a program Gateway to place a GRIP program node (VAC\_V003\_GRIP1)
- 2 Tap the GRIP node to highlight it and click on the pencil to edit the settings

## RELEASE Component



The **Release component** is used to release the part by pushing the part. The **Release component** has two possible exits:


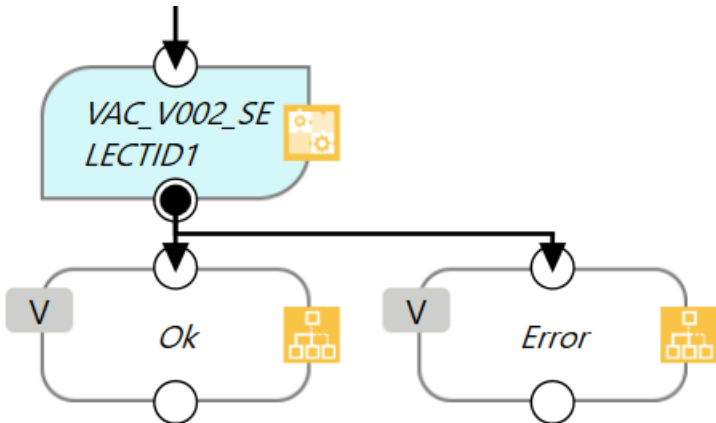
- i. **Ok:** the object has been released
- ii. **Error:** communication error



- 1 Drag and drop the RELEASE Component icon after a program Gateway to place a RELEASE program node (VAC\_V003\_GRIP1)
- 2 Tap the RELEASE node to highlight it and click on the pencil to edit the settings

## SelectID Component

The SelectID component is used to change the Slave ID for the modbus communication when using a dual gripper setup.

Component Icon	Component Node
	

### Info

Use the Robotiq User Interface to change the Modbus Slave ID Address of the second Vacuum Gripper when using a dual gripper (Default = 9).

## Changing the Modbus Slave ID

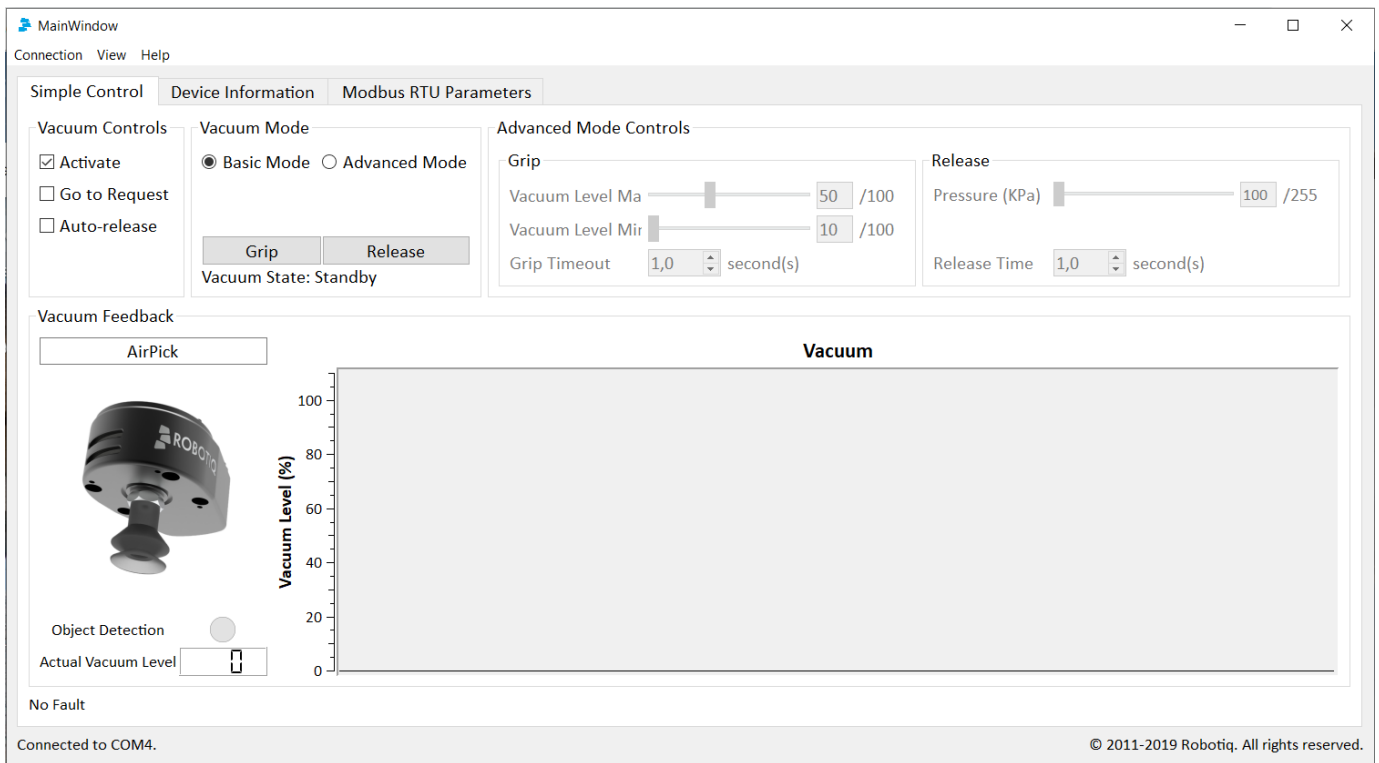
The user can change the Modbus Slave ID of a Robotiq Vacuum Gripper via the Robotiq User Interface.

### Installer

Browse to the support page of the Gripper in the Software section to download the RUI installer (.exe).

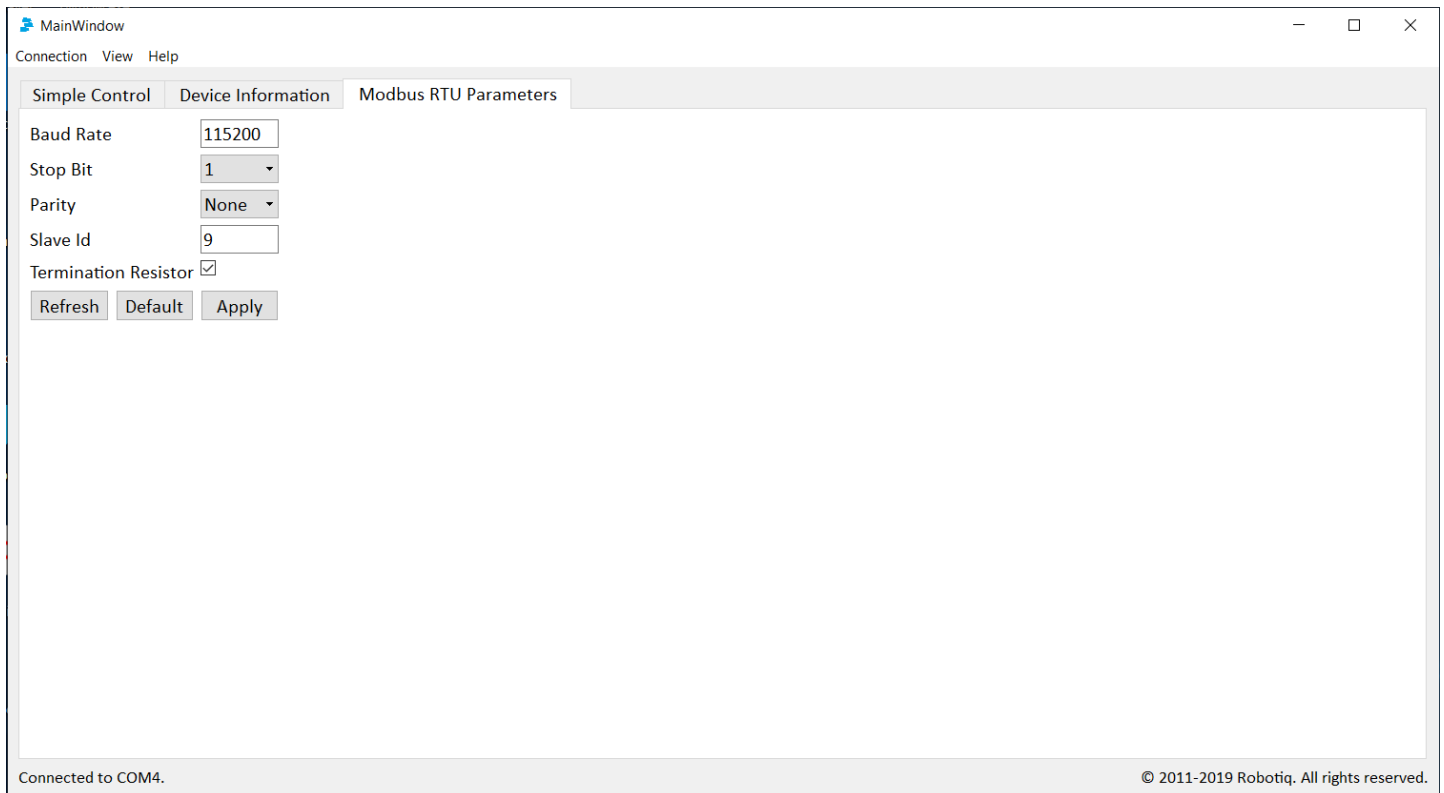
- 1 First, click on the Modbus RTU Parameters tab





2 Change the Slave ID of the Vacuum Gripper by typing in the corresponding box

3 Click on the Apply button



4 Perform a power cycle (24 V) while the USB device remains connected



---

## 5. User Interface

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Visit the product page of the Vacuum Grippers on [support.robotiq.com](https://support.robotiq.com) to get the latest installer of the Robotiq User Interface along with appropriate documentation.

To consult the Robotiq User Interface Manual, go to [support.robotiq.com](https://support.robotiq.com) , select **Browse by product** → **Vacuum Grippers** → **Omron TM** → **Software** → **Robotiq User Interface**.



This manual uses the metric system, unless specified, **all dimensions are in millimeters.**

- Section 6.1 lists the technical dimensions of the Gripper
  - Dimensions for custom (blank) coupling
  - Dimensions of all available couplings
- Section 6.2 presents the mechanical specifications of the Gripper.
- Section 6.3 gives electrical specifications for the Gripper.

### 6.1.1. Gripper

Technical drawing of the 3D printer's main body, showing three views: top, side, and front.

**Top View:**

- Overall width: 75
- Distance from top edge to center hole:  $8.5 \pm 0.05$
- Central hole:  $\phi 20 \text{ e8} \begin{smallmatrix} -0.040 \\ -0.073 \end{smallmatrix}$
- Four mounting holes:  $4 \times \text{M5X0.8} \begin{smallmatrix} \nabla 11 \\ \nabla 10 \end{smallmatrix}$
- Outer hole:  $\phi 65 \text{ P.C.D.}$
- Outer hole thread:  $\text{G1/4} \begin{smallmatrix} \nabla 11 \end{smallmatrix}$

**Side View:**

- Overall height: 17.7
- Distance from top edge to mounting holes: 18
- Mounting holes:  $2 \times \text{M4X0.7} \begin{smallmatrix} \nabla 7 \end{smallmatrix}$

**Front View:**

- Overall width: 99
- Outer hole:  $\phi 71 \text{ h8} \begin{smallmatrix} 0.000 \\ -0.046 \end{smallmatrix}$



## 6.1.2. Suction Cup System

The figures below represent the dimensions of the components of the suction cup systems.

### Manifold

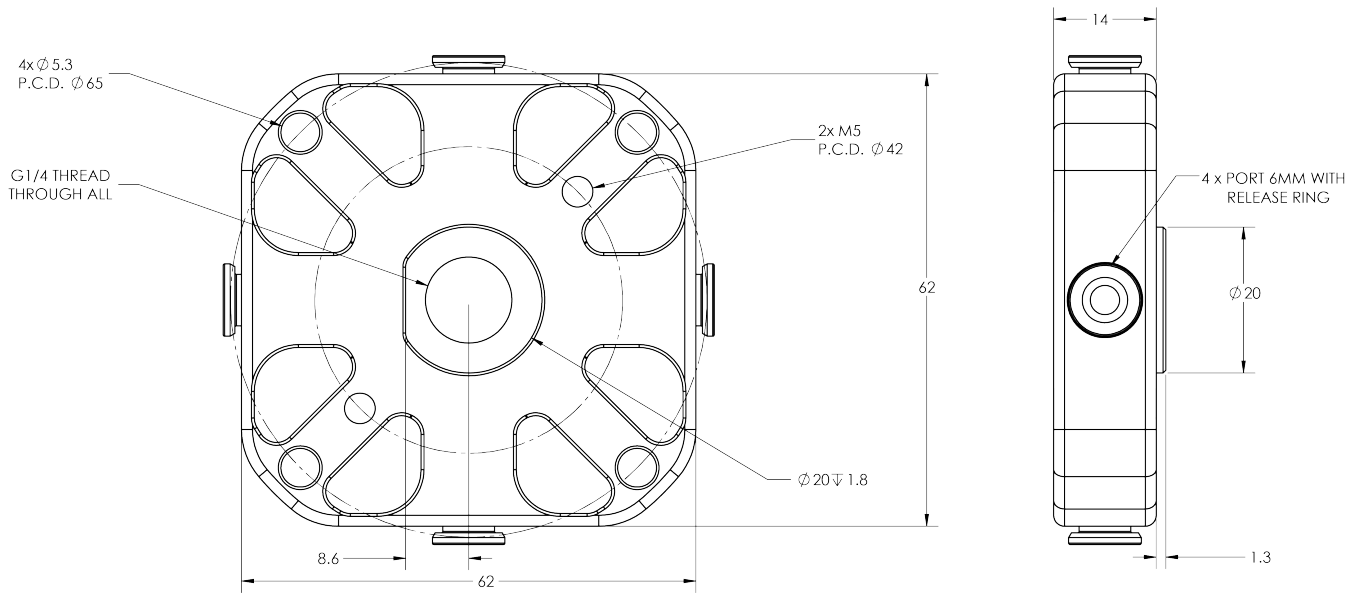
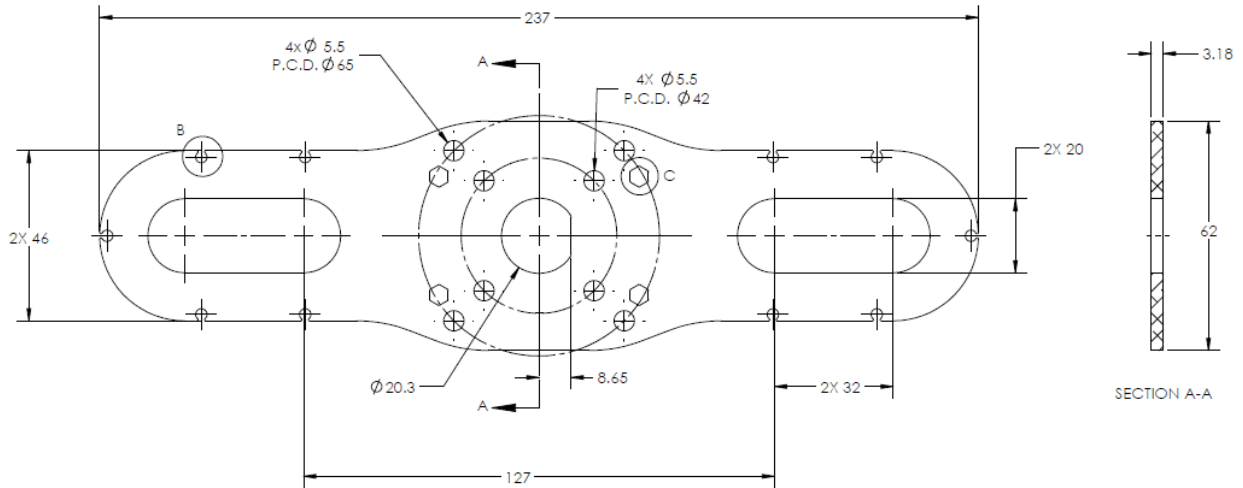


Fig. 6-2: Manifold general dimensions

### Bracket for 2 suction cups



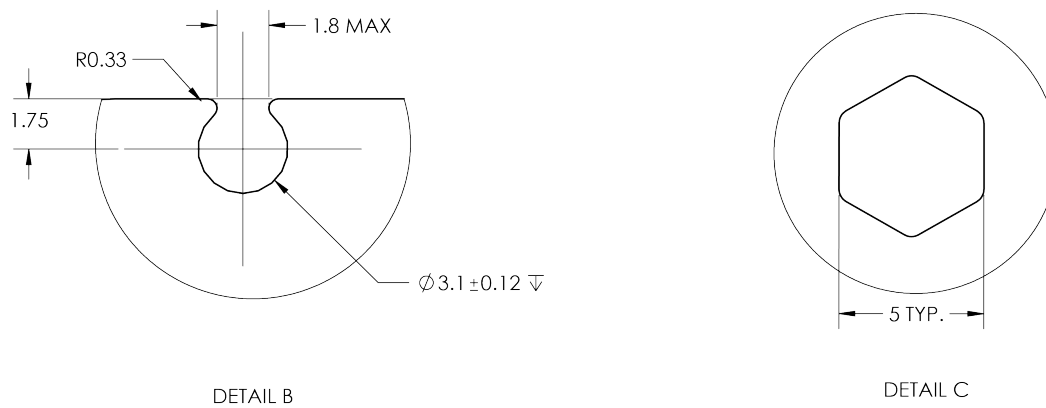


Fig. 6-3: Two air nodes bracket's dimensions

The C detail view represents an hexagonal opening to allow the insertion of a 4 mm hex key to screw and unscrew the captive screws directly on the robot coupling, which allow you to easily install and uninstall the AirPick Gripper.

## Bracket for 4 suction cups

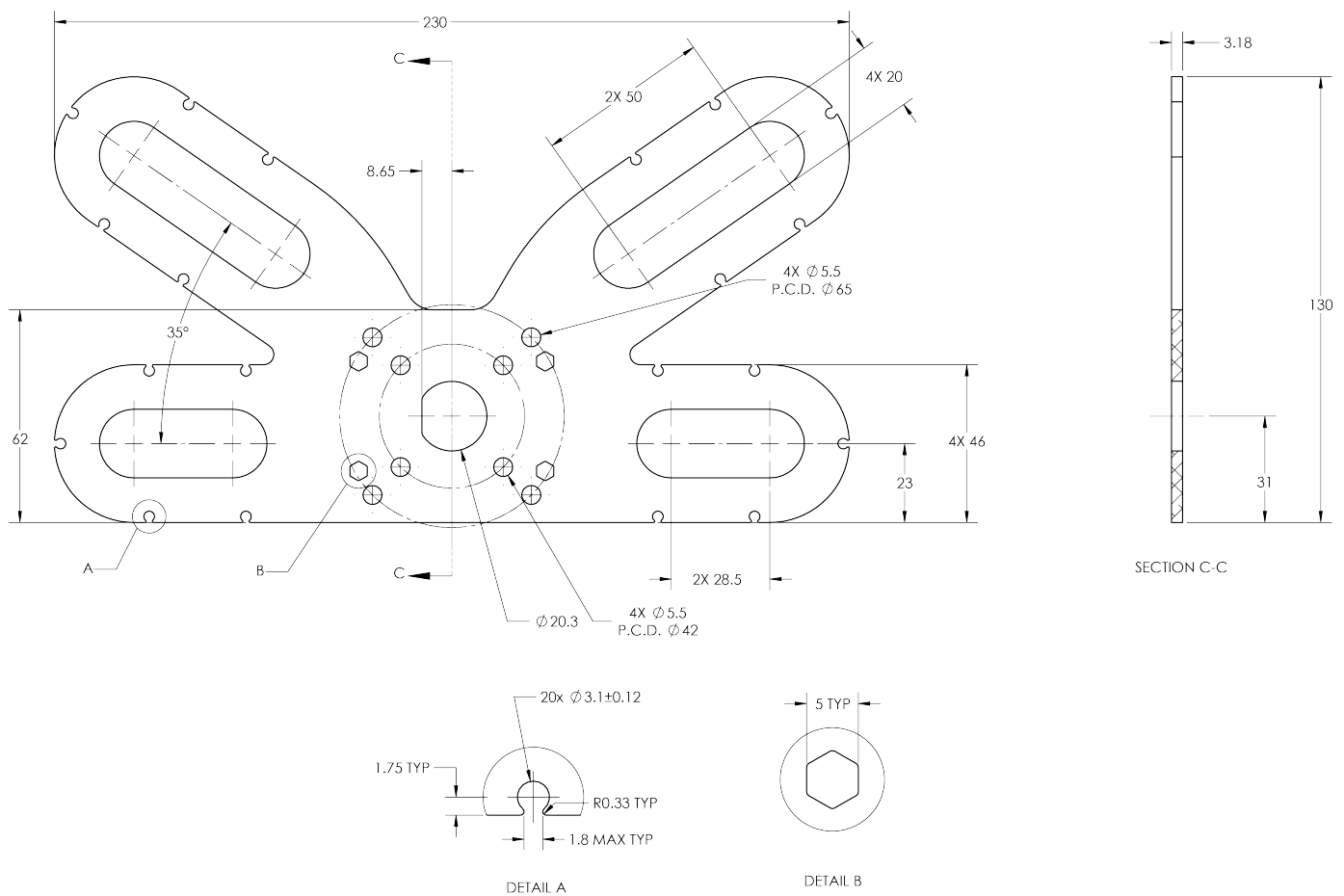


Fig. 6-4: Four air nodes bracket's dimensions



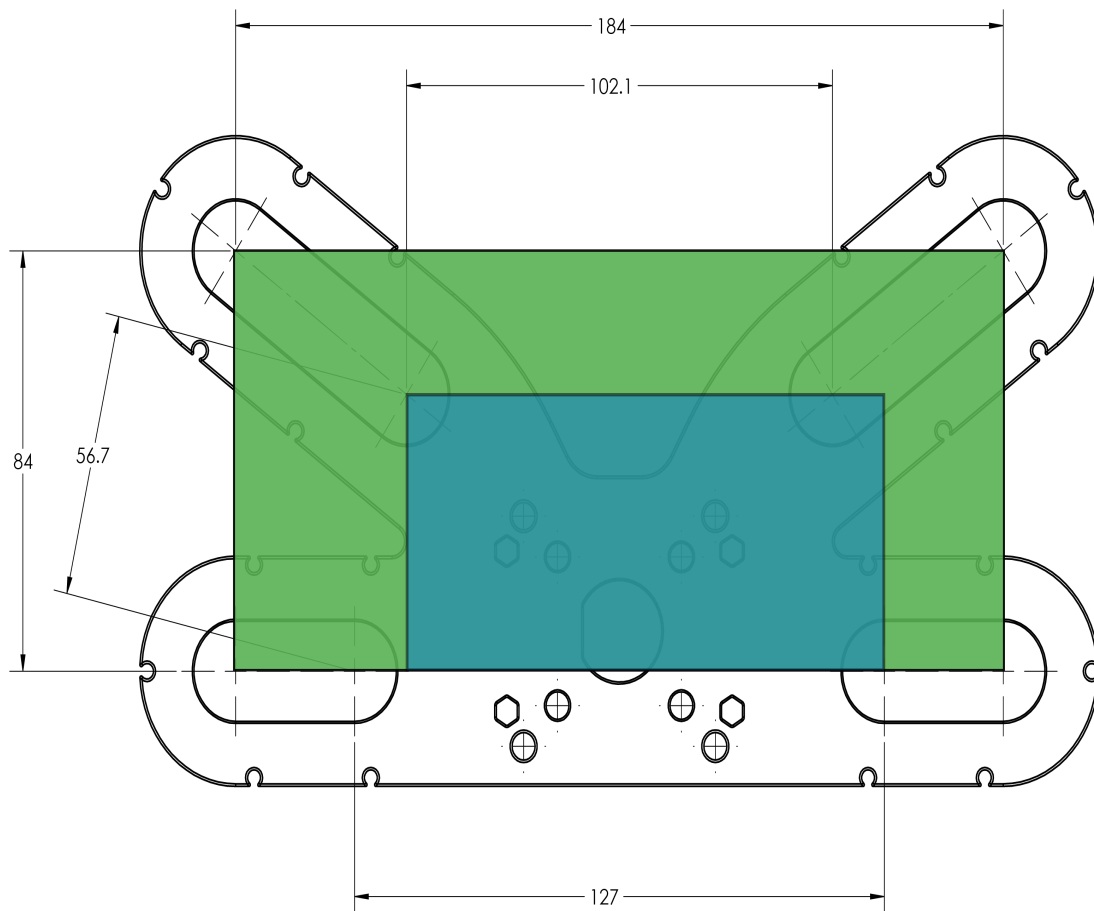


Fig. 6-5: Minimum and maximum arrangement possibilities of the air nodes position.

### 6.1.3. Air nodes

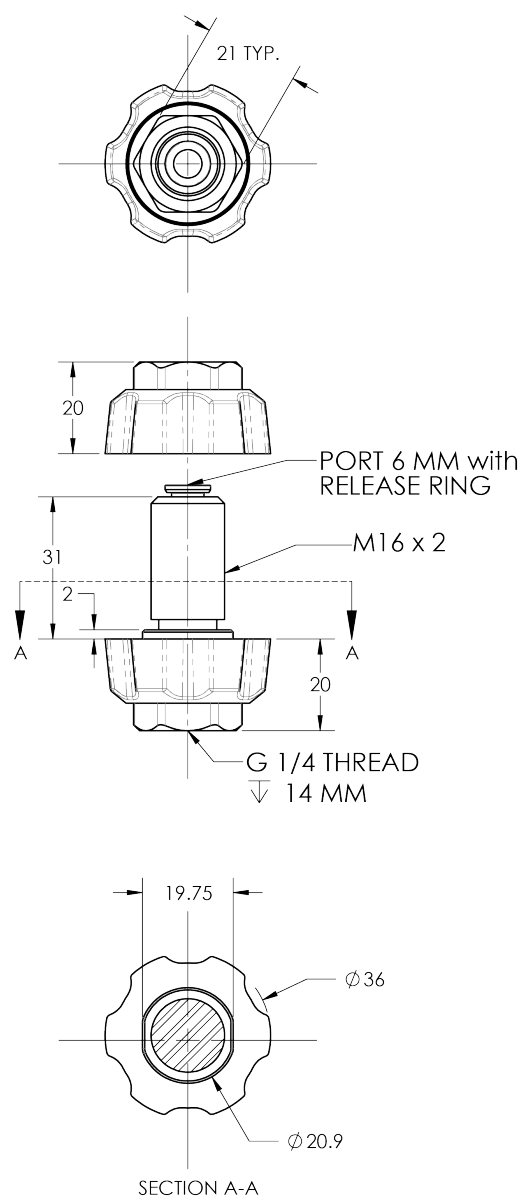


Fig. 6-6: Air nodes dimensions



## 6.1.4. Couplings

Operating the Vacuum Gripper requires a coupling provided by Robotiq. The coupling is mandatory since it integrates electronics and electrical contacts.

### Blank coupling

Below are the dimensions of the blank coupling, **AGC-CPL-BLANK-002** (refer to the **Spare Parts, Kits and Accessories** section), available to create a custom bolt pattern. Blue section can be fully customized (holes can be placed in any part of this section) while the grey section can only be worked to a depth of 3 mm.

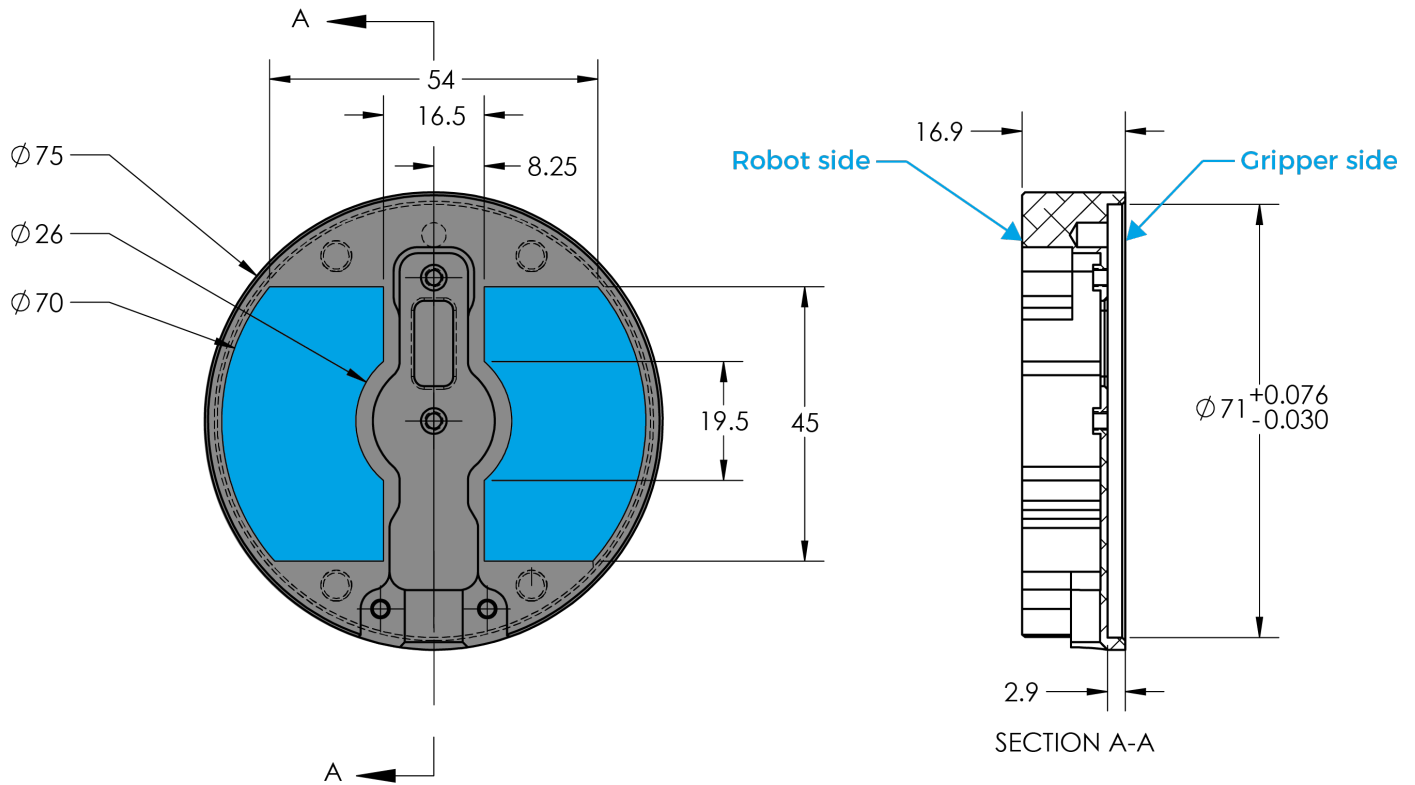


Fig. 6-7: Workable area dimensions of blank coupling AGC-CPL-BLANK-002



## Coupling for ISO 9409-1-50-4-M6

Bolt pattern for coupling GRP-CPL-062 and GRP-ES-CPL-062 (refer to the **Spare Parts, Kits and Accessories** section) is compatible with :

- 50 mm pitch circle diameter :
  - (4) M6-1.0 low head socket cap screw clearance
  - (1) M6 dowel pin
  - ISO 9409-1 standard 50-4-M6

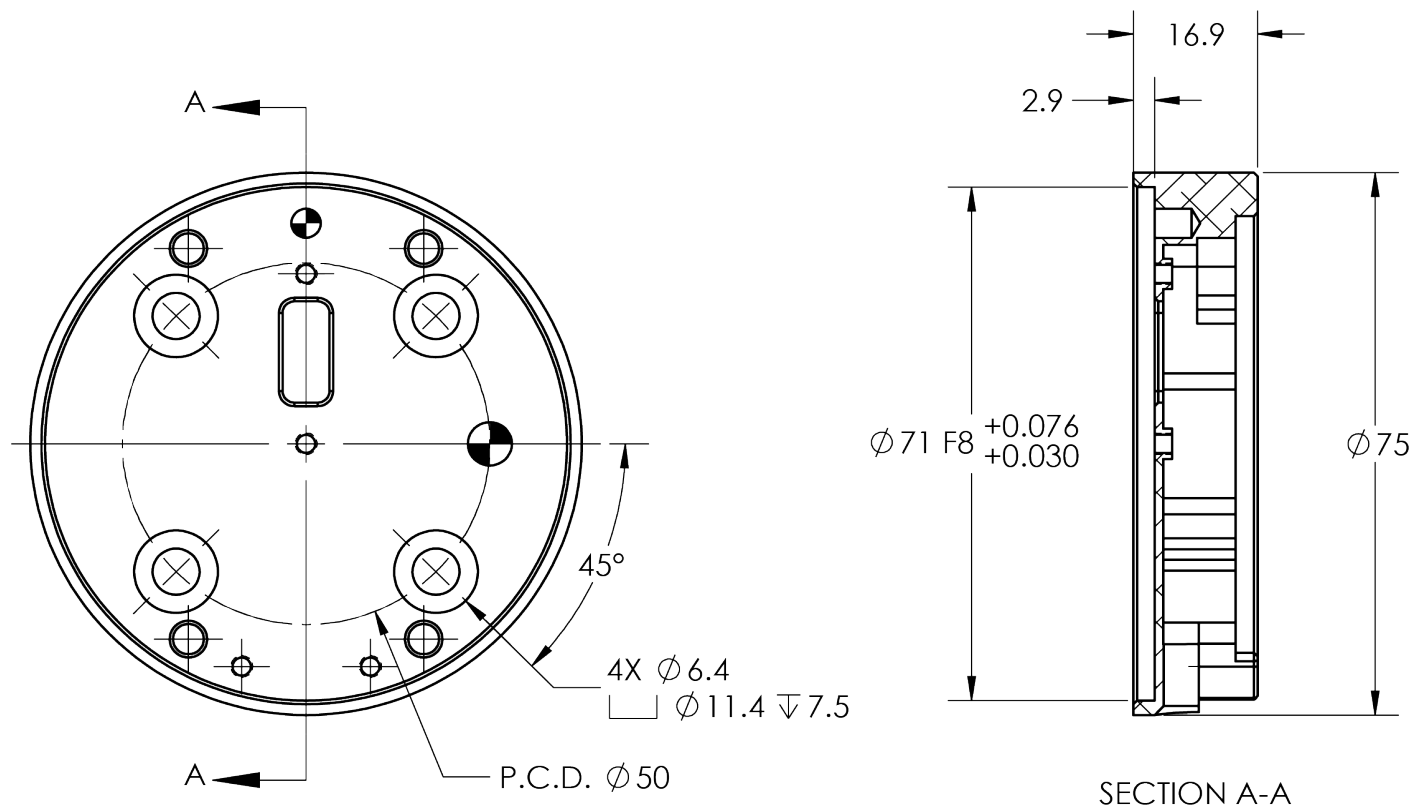


Fig. 6-8: Coupling for ISO 9409-1-50-4-M6.



## 6.2. Mechanical specifications

Specifications	AirPick Vacuum Gripper	
	Metric Units	Imperial Units
Energy source	Electricity and compressed air	
Gripper mass (including coupling)	545g	1.20 lbs
Minimum Feed pressure	3 bar	43.5 PSI
Maximum Feed pressure	7 bar	101.5 PSI
Optimal Feed pressure <sup>1</sup>	6.5 bar / 7 bar	95 PSI / 101.5 PSI
Air consumption at optimal pressure <sup>1</sup>	135.9 SLPM / 106.7 SLPM	35.9 gpm / 28.2 gpm
Payload range <sup>2</sup>	0-16 kg	0-35 lbs
Maximum torque permissible by custom suction cup bracket	150 Nm	110 lbf-ft
Air supply connection type	8 mm OD Tube	5/16 in OD Tube
Gripping time <sup>3</sup>	40 ms	
Release time <sup>3</sup>	10 ms	
Noise level	70.5 dBa	
Maximum Vacuum level at optimal pressure <sup>1</sup>	85 % / 80 %	
Blow off flow at 0.65 MPa feed pressure	130 SLPM	
Maximum acceleration in operating condition	2 g	
Media	ISO 8573-1 class 3.4.3	

<sup>1</sup> Data is presented as follows : for serial number  $\leq$  V-01351 / for serial number  $\geq$  V-01352.

<sup>2</sup> The payload range depends on the reached vacuum level, the number and the size of suction cups that will be used.

<sup>3</sup> The Gripping and Release time is the time for one suction cup of 40 mm and can vary according to the suction cups configuration and vacuum level.

*Table 6-1: Specifications of the AirPick Gripper*

The AirPick pneumatic schema can be found in the Appendix section.

### Warning

Do not lift 16 kg with two suction cups. Exceeding 4.5 kg per air node could induce damage and should be avoided.



### Info

All specifications are measured with coupling **GRP-CPL-062**.

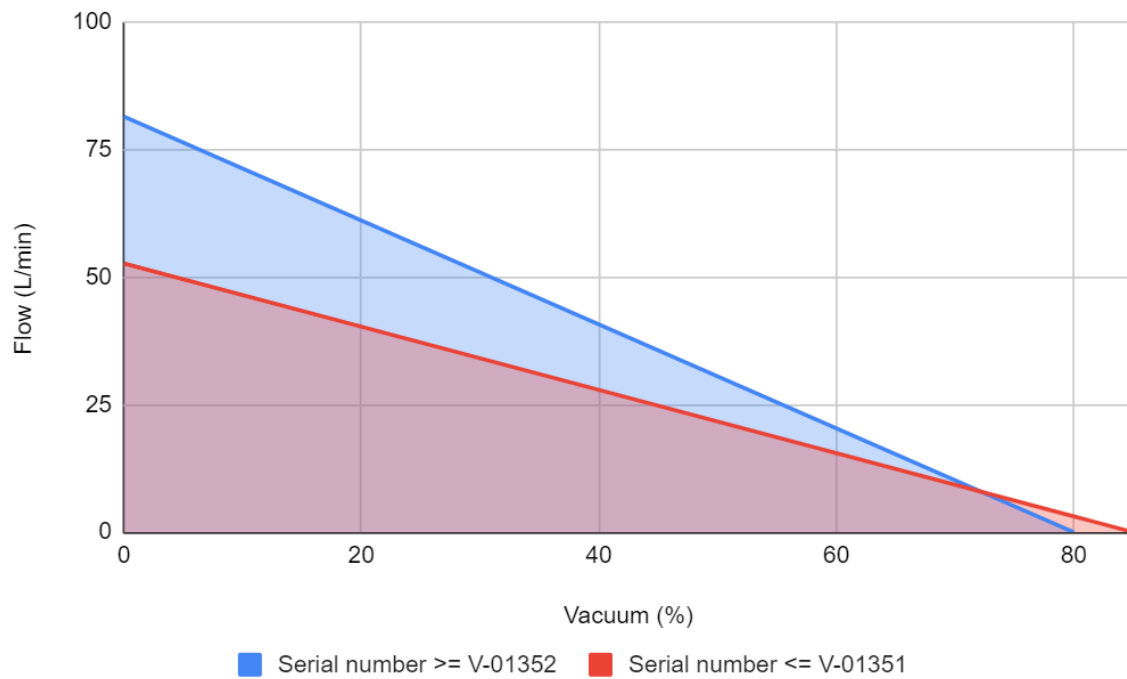


Chart 6-2: Flow (L/min) vs Vacuum (%)

## 6.2.1. Payload and force

When a load is to be picked by a Vacuum Gripper, several factors have to be considered. One of them is the vacuum level percentage selected. This value represents the pressure difference between the inside of the system and the ambient pressure. This table is valid for a nominal atmospheric pressure of 101.3 kPa.

Vacuum level (%)	Pressure difference (kPa)
0	0
10	10.1
20	20.3
30	30.4
40	40.5
50	50.7



Vacuum level (%)	Pressure difference (kPa)
60	60.8
70	70.9
80	81.1
90	91.2
100	101.3

Table 6-3: Conversion of absolute pressure to vacuum level

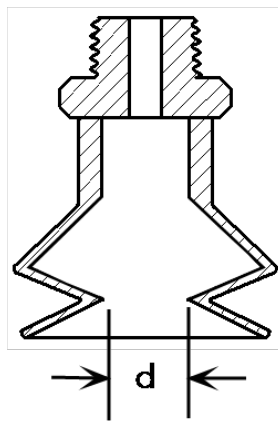


Fig. 6-9: Suction cup with inside diameter

Depending on the selected suction cup, the maximum grip strength can be determined with the following equation:

$$F_p(N) = \frac{A \times P \times n}{1000}$$

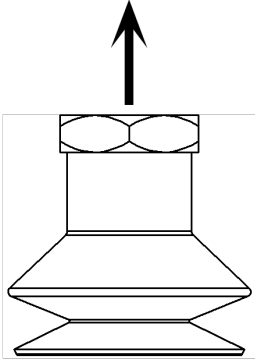
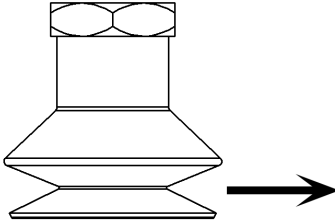
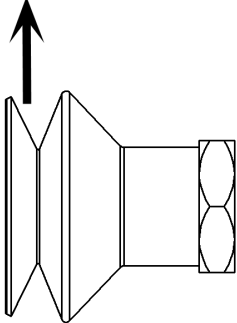
Where:

- A= Suction cups internal surface (mm<sup>2</sup>)
- P= Vacuum Level (kPa)
- n= Quantity of suction cups to lift-off

For more details, please refer to the specifications provided by the suction cup manufacturer.

The payload is the mass to be lifted according to an acceleration and an applied safety factor. There are three main types of load application that are represented in the following cases. Note that the arrows represent the robot movement.



Case #1	Case #2	Case #3
		
$F_c = m \times (g + a) \times S$	$F_c = m \times \left(g + \frac{a}{\mu}\right) \times S$	$F_c = \frac{m}{\mu} \times (g + a) \times S$

Where:

- $m$  = mass (kg)
- $g$  = gravitational acceleration (m/s<sup>2</sup>)
- $a$  = robot acceleration (m/s<sup>2</sup>)
- $\mu$  = friction coefficient
- $S$  = safety factor

The maximum grip strength of the suction cup must always be bigger than the payload ( $F_p > F_d$ ) to guarantee the good grip of the piece. Robotiq recommends a minimum security factor of 2 in every case. However, a factor 4 is recommended for the next situations:

- Low friction coefficient
- Important robot acceleration
- Non-uniform surface
- Porous surface
- Unequal distribution of the payload in regards to the suction cups

Two categories of material can be lifted by the vacuum gripper: porous and non-porous. A non-porous material is defined as a material where air leakages are negligible and where it is possible to precisely attain a vacuum percentage between 10 and 80%.



## Example 1: Non-porous material

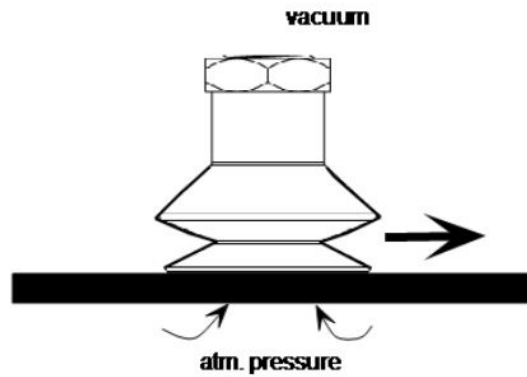


Fig. 6-10: Non-porous material

### Initial data:

- Material type: non-porous
- Application type: Case #2
- Suction cup diameter (d): 40 mm (r=20 mm)
- Percentage of vacuum: 60% (which is equivalent to 60.8 kPa, according to the conversion table above)
- Mass: 2 kg
- Acceleration: 1.2 m/s<sup>2</sup>
- n = 4

$$F_p(N) = \frac{A \times P \times n}{1000}$$

$$A = \pi \times r^2$$

$$A = 1256,6 \text{ mm}^2$$

$$F_p(N) = \frac{1256,6 \times 60,8 \times 4}{1000}$$

$$F_p(N) = 305,6 \text{ N}$$

### Case #2

- m = 2 kg
- g = 9.81 m/s<sup>2</sup>
- a = 1.2 m/s<sup>2</sup>



- $S = 4$  (recommended)
- $\mu = 0.5$

$$F_c = m \times \left( g + \frac{a}{\mu} \right) \times S$$

$$F_c = 2 \times \left( 9,81 + \frac{1,2}{0,5} \right) \times 4$$

$$F_c = 97,7 \text{ N}$$

Validation that  $F_p > F_c$  :  $305.6 \text{ N} > 97.7 \text{ N}$

Since  $305.6 \text{ N} > 97.7 \text{ N}$ , the rule is respected and we can ensure the good grip of the part.

The following graph represents the recommended acceleration in function of the payload when the Vacuum Gripper is used with the Robotiq brackets and accessories. Note that the optimal suction cup choice is represented.

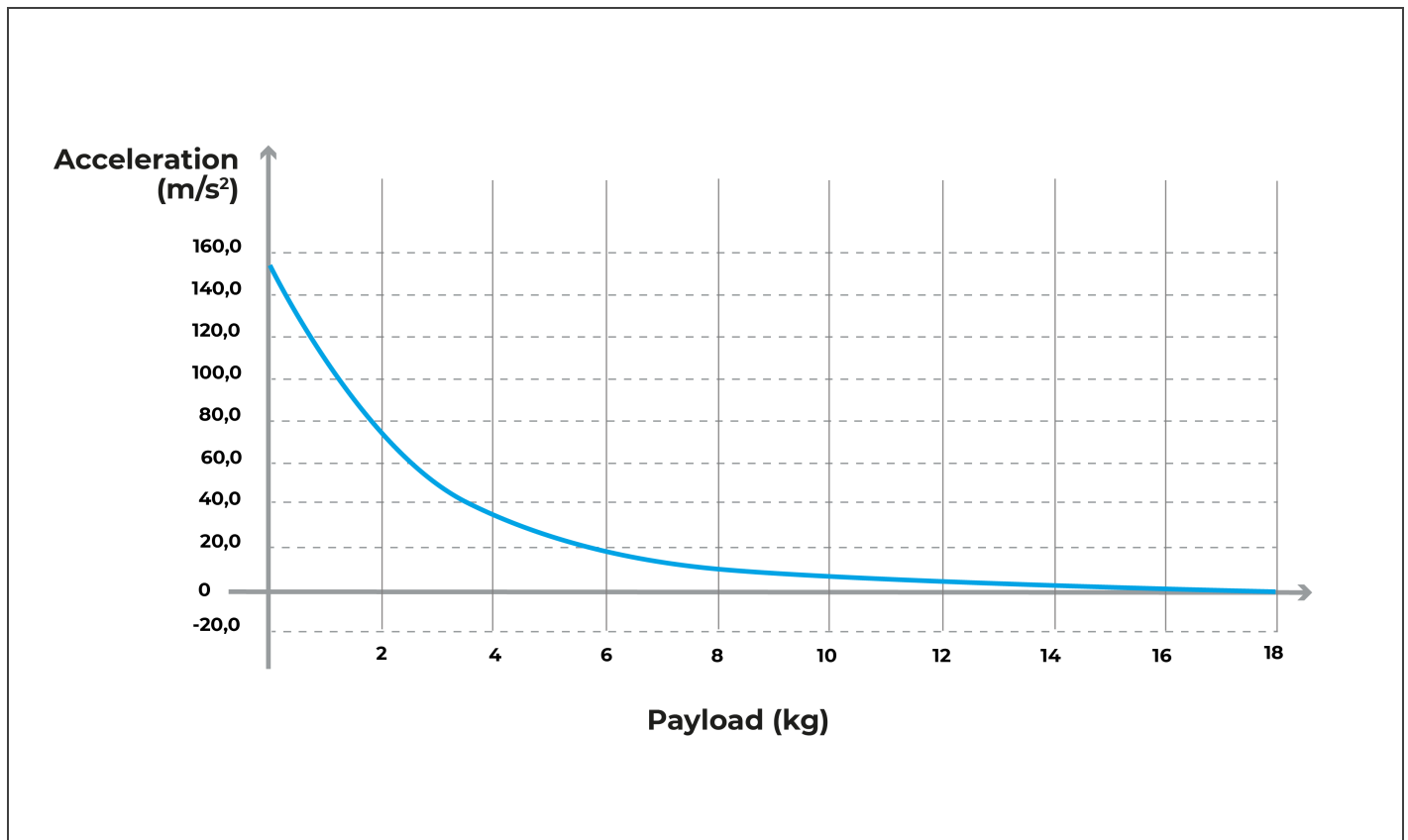


Fig. 6-11: Acceleration of the robot in function of the Vacuum payload

## Example 2: Porous material

For porous material, non-negligible air leakages can be observed. Considering that, the Vacuum Gripper will work in a continuous mode to compensate leakages and the reached vacuum will depend on 4 main factors:

1. Pump flow rate
2. The model of suction cups



3. Porosity of materials
4. Payload to lift

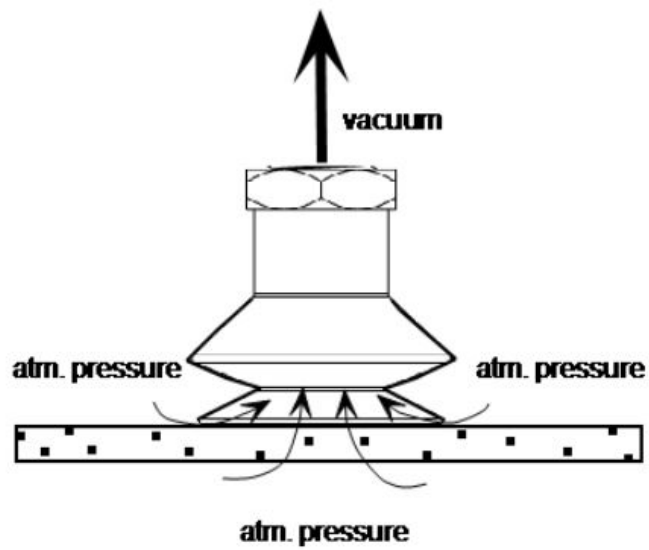
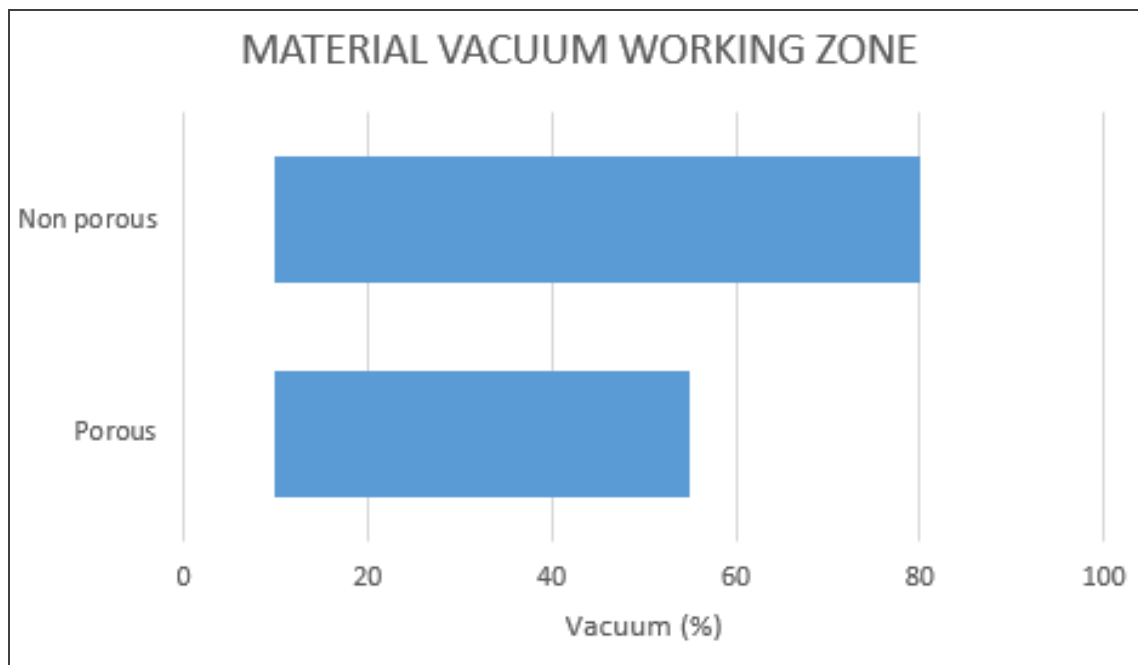


Fig. 6-12: Porous material



#### Info

Robotiq recommends to do some tests to determine the maximum grip strength of the suction cup, depending on the selected material to lift. It is not recommended to operate the robot with vacuum levels lower than 10%.



**Initial data:**

- Material type: porous
- Application type: Case #1

**Case #1**

$$F_c = m \times (g + a) \times S$$

- $m = 0.2 \text{ Kg}$
- $g = 9.81 \text{ m/s}^2$
- $a = 1.2 \text{ m/s}^2$
- $S = 4$  (recommended)

$$F_c = 0,2 \times (9,81 + 1,2) \times 4$$

$$F_c = 8,8 \text{ N}$$

A test has been made with this material and it was statistically possible (without any acceleration) to pick a mass of 1 kg.

$$F_p = 1 \times 9,81 \text{ m/s}^2$$

$$F_p = 9,81 \text{ N}$$

Since,  $F_p > F_c$  ( $9.81 \text{ N} > 8.8 \text{ N}$ ), it is possible to lift a mass of 0.2 kg, as required.



## 6.2.2. Center of mass and tool center point

The following table contains Center of mass and TCP for AirPick with and without the available suction cup kits.

Products	Center of mass (mm)			TCP (mm)			Mass (g)
	X	Y	Z	X	Y	Z	
AirPick (without suction cups)	-0.5	-9.0	21.0	0.0	0.0	44.7	545
AirPick (with one suction cup)	-0.5	-8.5	23.4	0.0	0.0	76.7	580
AirPick (with two suction cups)	-0.3	-5.1	40.3	0.0	0.0	127.7	955
AirPick (With four suction cups)	-0.2	14.0	45.6	0.0	0.0	127.7	1100

Table 6-4: Center of mass and tool center point matrix.

### Info

For TCP and center of mass of the AirPick used in combination with other Robotiq products, please consult the specific table provided on our [support website](#).

The coordinate system used to calculate the moment of inertia and center of mass of the Vacuum Gripper is shown in the figure below.

$$I = \begin{bmatrix} I_{xx} & I_{xy} & I_{xz} \\ I_{yx} & I_{yy} & I_{yz} \\ I_{zx} & I_{zy} & I_{zz} \end{bmatrix} = \begin{bmatrix} 661 & 0 & 0 \\ 0 & 544 & -131 \\ 0 & -131 & 558 \end{bmatrix} = \begin{bmatrix} 2.26 & 0 & 0 \\ 0 & 1.86 & -0.45 \\ 0 & -0.45 & 1.91 \end{bmatrix}$$

Kg \* mm<sup>2</sup>                      lb \* in<sup>2</sup>

Fig. 6-13: Inertia matrix for AirPick Gripper.



### 6.2.3. Moment Limitation

The Vacuum Gripper has a maximum moment. The listed moment is independent to the force applied by the Gripper itself on it's payload. For payload calculation, refer to the **Mechanical specifications** section.

#### Warning

The following limits must be respected at all time. Calculation of maximum moment should include the robot acceleration and a safety factor.

Parameters	Maximum Value
Total moment	150 Nm

Table 6-5: Moment limitation of the Vacuum Gripper

## 6.3. Electrical specifications

SPECIFICATION	VALUE
Operating supply voltage	24 VDC $\pm$ 10%
Quiescent power (minimum power consumption)	1.2 W
Peak current	150 mA for 100 ms when vacuum pump starts

Table 6-6: Vacuum Gripper electrical specifications



## 7. Maintenance

The Vacuum Gripper only requires external maintenance with limited downtime.

Maintenance is required after specified usage, measured in cycles (workpiece pick-up and release) or use time (hours).

Following the maintenance interval will ensure :

- Correct functioning of the Vacuum Gripper.
- Validity of the warranty.
- Proper lifetime of the Vacuum Gripper.

### Warning

Unless specified, any **repairs** done on the Vacuum Gripper will be done by Robotiq.

Operation	Daily	Monthly	1 M cycles or 1000 hours
Gripper Cleaning	Dirty conditions	Normal conditions	
Periodic Inspection			X

Table 7-1: Vacuum Gripper maintenance intervals

### Caution

Maintenance operations are for the average normal usage of the Vacuum Gripper, the maintenance intervals must be adjusted according to the environmental conditions such as:

- Operating temperature
- Humidity
- Presence of chemical(s)
- Presence of physical objects (debris, scraps, dust, grease etc.)
- Interaction with operated parts (sharp or rough)
- Dynamics of the operation (accelerations)



# 7.1. Vacuum Gripper cleaning

Maintenance Interval	Tools you need	Parts you need
Monthly  (or daily in dirty operating conditions)	<ul style="list-style-type: none"><li>• 4 mm hex key</li><li>• Dry tissue or towel</li><li>• Medium strength thread locker</li><li>• Retaining ring plier</li></ul>	Replacement filter  (if required)

Table 7-2: Vacuum Gripper cleaning intervals

**Caution**

The AirPick Vacuum Gripper is not waterproof or water resistant without additional protection, only clean the Gripper with a dry towel.

**Caution**

Always turn off the robot, the Vacuum Gripper power supply and depressurize the air supply tube before performing any maintenance operation on it. For more details about the depressurization, please refer to **Depressurizing the supply line** section

**Caution**

Maintenance operator must be grounded to prevent electrostatic discharge that could damage the Vacuum Gripper electronics.

**Caution**

Do not use compressed air to clean the Vacuum Gripper. Doing so can result in a damage to the check valve or the release valve.

**Caution**

Do not forget to depressurized the air supply before you start removing the Vacuum Gripper from its coupling.

1. Remove the Vacuum Gripper from its coupling using the 4 mm hex key to unscrew the four (4) M5-0.8 x 25 mm socket head cap screws. Note that each screw uses a tooth lock washer, do not discard.
2. Clean the Vacuum Gripper with a dry towel, remove all debris, dirt and dust from its surface. Clean all suction cups. Dry thoroughly. Inspect the input filter to determine if it needs to be changed or not.



3. If the input filter needs to be changed, follow the steps:
  - i. Remove the retaining ring.
  - ii. Remove the old input filter.
  - iii. Install the new one and put back the retaining ring.

#### Tip

If the input filter needs to be changed, we recommend you to get a retaining ring plier for internal retaining rings of 0.038" tip diameter to help you replace it.

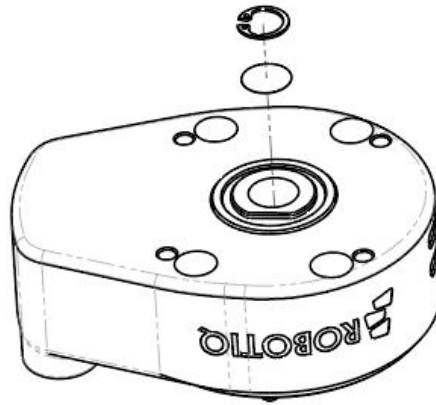


Fig. 7-1: AirPick input filter change

4. Clean the coupling with a dry towel and pay a particular attention to the electrical contact.
5. Visually inspect the Vacuum Gripper and pay attention to any visible damage.
6. Put the coupling back on and secure using the four (4) M5-0.8 x 25 mm socket head cap screws. Use the tooth lock washers. Apply medium strength thread locker to the M5 screws.

When cleaning the Vacuum Gripper verify the wear of the suction cup. If wear is visible, change the suction cup. Please refer to the **Spare Parts, Kits and Accessories** section to order AirPick replacement parts.

## 7.2. Periodic inspection

Maintenance Interval	Tools You Need	Parts You Need
Monthly	<ul style="list-style-type: none"> <li>Flat head precision 2 mm screwdriver</li> <li>Dry tissue or towel</li> <li>Medium strength thread locker</li> </ul>	None (unless damage is detected)

Table 7-3: AirPick Gripper inspection intervals.



**Info**

Always turn off the robot and the Vacuum Gripper power supply before performing any maintenance operations.

1. Remove and clean the Vacuum Gripper following instructions in the **Vacuum Gripper cleaning** section.
2. Inspect the Vacuum Gripper :
  - a. Check for any collision damage. If damage is visible, contact [support@robotiq.com](mailto:support@robotiq.com).
  - b. Check for any sign of wear on the Vacuum Gripper chassis. If wear is present and may affect the Vacuum Gripper, contact [support@robotiq.com](mailto:support@robotiq.com).
3. Put the Vacuum Gripper back in place according to the instructions from the **Vacuum Gripper cleaning** section.

## Suction cups and air nodes

Depending on your setup, mount the appropriate number of suction cups to their mating air bolts. If you need more information about the suction cups installation, please refer to **Suction cup system** section.

**Warning**

Any unused manifold port should be covered with a provided port plug to avoid air leakage.



## 8. Spare Parts, Kits and Accessories

### Info

The following list is up to date at print time and is subject to change, check online for updates.

### Info

Unless specified, screws, dowel pins and other hardware are included only for the Gripper side, never for the robot side.

Spare parts, kits and accessories list:

Item	Description	Ordering Number (1 Cup)	Ordering Number (2 Cups)	Ordering Number (4 Cups)
Kit for Omron-TM	AirPick Kit for Omron-TM	VAC-OMRON-AIRPICK-KIT1	VAC-OMRON-AIRPICK-KIT2	VAC-OMRON-AIRPICK-KIT4
Small Suction Cup Kit	<ul style="list-style-type: none"> <li>1 Adapter G1/4 to G1/8</li> <li>1 Suction Cup (1.5 Bellows, Ø 30 mm)</li> <li>1 Suction Cup (1.5 Bellows, Ø 15 mm)</li> </ul>	VAC-SML-CUP-KIT-1		
2 Suction Cups System Kit	2 Suction Cups System Kit : <ul style="list-style-type: none"> <li>2 x Suction Cups (1.5 bellows, Ø 40 mm)</li> <li>2 x Suction Cups (1.5 Bellows, Ø 55 mm)</li> <li>1 x manifold</li> <li>1 x bracket</li> <li>4 x air plugs</li> <li>2 x air nodes</li> <li>required tubing</li> </ul>	VAC-SCS-KIT2		



Item	Description	Ordering Number (1 Cup)	Ordering Number (2 Cups)	Ordering Number (4 Cups)
4 Suction Cups System Kit	4 Suction Cups System Kit : <ul style="list-style-type: none"> <li>• 4 Suction Cups (1.5 bellows, Ø 40 mm)</li> <li>• 4 Suction Cups (1.5 Bellows, Ø 55 mm)</li> <li>• 1 x manifold</li> <li>• 1 x bracket</li> <li>• 4 x air plugs</li> <li>• 4 x air nodes</li> <li>• required tubing</li> </ul>		VAC-SCS-KIT4	
Suction Cup Bracket for 2 cups	Vacuum Suction Cup Mounting Bracket for 2 cups		VAC-SCS-PLATE-2	
Suction Cup Bracket for 4 cups	Vacuum Suction Cup Mounting Bracket for 4 cups		VAC-SCS-PLATE-4	
Air node Plug and Play	Air node Plug and Play		VAC-SCS-NODE	
2 Suction Cups (Ø 40 mm)	2 Suction Cups (1.5 Bellows, Ø 40 mm)		VAC-SCS-CUP40-2	
2 Suction Cups (Ø 55mm)	2 Suction Cups (1.5 Bellows, Ø 55 mm)		VAC-SCS-CUP55-2	
Replacement filter	Filter for vacuum generator		VAC-SCS-FILTER	
AirPick Wrist Connect Kit for OMRON Robots / One (1) cup	AirPick Gripper, I/O Coupling Kit for OMRON Robots , 1 Suction Cup		VAC-OMRON-AIRPICK-KIT1-W	
AirPick Wrist Connect Kit for OMRON Robots / Two (2) cups	AirPick Gripper, I/O Coupling Kit for OMRON Robots , 1 Suction System for two (2) cups		VAC-OMRON-AIRPICK-KIT2-W	
AirPick Wrist Connect Kit for OMRON Robots / Four (4) cups	AirPick Gripper, I/O Coupling Kit for OMRON Robots , 1 Suction System for four (4) cups		VAC-OMRON-AIRPICK-KIT4-W	



Item	Description	Ordering Number (1 Cup)	Ordering Number (2 Cups)	Ordering Number (4 Cups)
ISO 9409-1-50-4-M6 coupling (coupling to controller)	ISO 9409-1-50-4-M6 coupling for 2-Finger Robot Grippers, with screws for Gripper fixation and 1 m pigtail cable		GRP-CPL-062	
ISO 9409-1-31.5-4-M5 coupling	ISO 9409-1-31.5-4-M5 coupling for Adaptive Robot Gripper 2-Finger, with screws for Gripper fixation and 1 m pigtail cable		GRP-CPL-063	
ISO 9409-1-40-4-M6 coupling	ISO 9409-1-40-4-M6 coupling for Adaptive Robot Gripper Gripper 2-Finger, with screws for Gripper fixation and 1 m pigtail cable		GRP-CPL-064	
56-8M4-1D4 coupling	Coupling for 56 mm PCD <sup>1</sup> with (8) M4 and (1) 4 mm indexing pin, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-065-002	
56-6M4-1D6 coupling	Coupling for 56 mm PCD <sup>1</sup> with (6) M4 and (1) 6 mm indexing pin, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-066-002	
60-4Ø5-1D5 coupling	Coupling for 60 mm PCD <sup>1</sup> with (4) M5 thread and (1) 5 mm indexing pin, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-067-002	
63-6M6-2D6 coupling	Coupling for 63 mm PCD <sup>1</sup> with (6) M6 and (2) 6mm indexing pins, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-068-002	
40-4M5-1D3 coupling	Coupling for 40 mm PCD <sup>1</sup> with (4) M5 and (1) 3mm indexing pins, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-070-002	
31.5-4M4 coupling	Coupling for 31.5 mm PCD <sup>1</sup> with (4) M4, with screws for 2-F Gripper fixation and 1 m pigtail cable		AGC-CPL-071-002	
Adapter plate to 63-4M6-71-2D3	Wrist adapter plate for use with AGC-CPL-064-002. Interface to 63 mm PCD <sup>1</sup> with (4) M6 screws and 71 mm PCD <sup>1</sup> with (2) M3 indexing pins		AGC-APL-151-002	
Adapter plate to 63-4M6-61_4-2D6	Wrist adapter plate for use with AGC-CPL-064-002. Interface to 63 mm PCD <sup>1</sup> with (4) M6 screws and 61.4 mm PCD 1 with (2) M6 indexing pins		AGC-APL-152-002	



Item	Description	Ordering Number (1 Cup)	Ordering Number (2 Cups)	Ordering Number (4 Cups)
Adapter plate to 80-6M8-2D82D8	Wrist adapter plate for use with AGC-CPL-064-002. Interface to 80 mm PCD <sup>1</sup> with (6) M8 screws and (2) M8 indexing pins	AGC-APL-153-002		



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## 9. Troubleshooting

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### 9.1. Vacuum Gripper verification

If you are not able to attain the desired vacuum level or if a diminution of the vacuum level occurs, verify:

- The suction cups status
- That the air path is clean and not obstructed (including the manifold)
- If a filter cleaning is necessary



## 10. Warranty

Robotiq warrants the AirPick Gripper against defects in material and workmanship for a period of one year from the date of reception when utilized as intended. Robotiq also warrants that this equipment will meet applicable specifications under normal use.

### Warning

Warranty applies under the following conditions:

- Usage respects the operating and storage conditions specified in **Environmental and Operating Conditions** section.
- Proper installation of the Vacuum Gripper specified in **Installation** section and the following subsections.
- Until one of these condition is reached:
  - 1 year
  - 2 000 000 opening and closing cycle count for each valve. Once, one of the valves reaches the count, the warranty is not applicable anymore.
- Usage respects maintenance specified in the **Maintenance** section.
- Usage respects recommended payload and force specified in the **Mechanical specifications** section.

During the warranty period, Robotiq will repair or replace any defective AirPick Gripper, as well as verify and adjust the Vacuum Gripper free of charge if the equipment should need to be repaired or if the original adjustment is erroneous. If the equipment is sent back for verification during the warranty period and found to meet all published specifications, Robotiq will charge standard verification fees.

The unit is considered defective when at least one of the following conditions occurs:

- The Vacuum Gripper feedback necessary for the robot program is not accessible.
- Wear of the Vacuum Gripper components due to direct contact with the workpiece or obstacles is not covered by the warranty.

### Caution

The warranty will become null and void if the :

- Unit has been tampered with, repaired or worked on by unauthorized individuals.
- Screws, other than as explained in this guide, have been removed.
- Unit has been opened other than as explained in this guide.
- Unit serial number has been altered, erased, or removed.
- Unit has been misused, neglected, or damaged by accident.

This warranty is in lieu of all other warranties expressed, implied, or statutory, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose. In no event shall Robotiq be liable for special, incidental, or consequential damages.

Robotiq shall not be liable for damages resulting from the use of the AirPick Gripper, nor shall Robotiq be responsible for any failure in the performance of other items to which the AirPick Gripper is connected or the operation of any system of which the Vacuum Gripper may be a part.



## Exclusions

This warranty excludes failure resulting from: improper use or installation, normal wear and tear, accident, abuse, neglect, fire, water, lightning or other acts of nature, causes external to the Vacuum Gripper or other factors beyond Robotiq's control. It also excludes all consumable parts, such as suction cups, and their normal wear.

Robotiq reserves the right to make changes in the design or construction of any of its products at any time without incurring any obligation to make any changes whatsoever on units already purchased.



# 11. Harmonized Standards, Declarations and Certificates

## 11.1. Original EC declaration of incorporation



### EC Declaration of Incorporation (Original)

In accordance with the EC Machinery Directive 2006/42/EC, Annex II, 1., Section B.

We, the manufacturer:

**Robotiq Inc.**  
966 Chemin Olivier, Suite 500  
Lévis, Québec, Canada, G7A 2N1

hereby declares, under sole responsibility, that the product:

**AirPick / AirPick Vacuum Gripper**  
All serial number  
(and accessories)

complies with the following essential requirements of the European Directive 2006/42/EC on machinery:

1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.4, 1.5.1, 1.5.2, 1.5.3, 1.5.4, 1.5.8, 1.5.10, 1.5.11, 1.7.2.

The product is considered as partly completed machinery and has been evaluated in accordance with the following harmonised standards:

- *EN ISO 12100:2010*
- *ISO 4414:2010*

**The product must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Directive 2006/42/EC, including amendments.**

The manufacturer declares that the product complies with the following European Directives and harmonised standards:

- **2014/30/EU (EMC Directive)**
  - *EN 61000-6-2:2016*
  - *EN 61000-6-4:2007 + A1:2011*
- **2011/65/EU + 2015/863 (RoHS Directive)**
  - *EN 50581:2012*
- **2012/19/EU (WEEE Directive)**
  - *EN 50419:2005*

The manufacturer also declares the use of these other technical standards, as far as applicable:

*ISO 9409-1:2004.*

Name and address of the person authorised to compile the relevant technical documentation:

Nicolas Tremblay, CEP, see manufacturer address.

The relevant technical documentation is compiled in accordance with part B of Annex VII of Directive 2006/42/EC and will be presented electronically by the manufacturer to competent national authorities, if required with a substantiated reason.

Signed in Lévis on November 7<sup>th</sup>, 2019

A handwritten signature in black ink, appearing to read 'Louis-Alexis Allen Demers'.

Louis-Alexis Allen Demers, ing., Eng., Ph. D.  
Hardware Director



## 11.2. Applied standards

This section describes all applied harmonized standards for the design and production of the AirPick Vacuum Gripper. Conformity of the product is only met if all instructions of the current user manual are followed. Among others; proper installation, safety measures and normal usage must be respected. A risk assessment specific to the user's final application must also be carried out.

Caution

Conformity of the product is only met if all instructions of the following manual are followed. Among others; installation, safety measure and normal usage must be respected.

The following standards have been applied:

ISO 12100	2010	Safety of machinery — General principles for design — Risk assessment and risk reduction
ISO 9409-1	2004	Manipulating industrial robots – Mechanical interfaces – Part 1: Plates
ISO 4414	2010	Pneumatic fluid power – General rules and safety requirements for systems and their components
IEC 61000-6-2	2016	Generic standards – Immunity standard for industrial environments
IEC 61000-6-4	2018	Generic standards – Emission standard for industrial environments
EN 50581	2012	Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances



## 12. Appendix

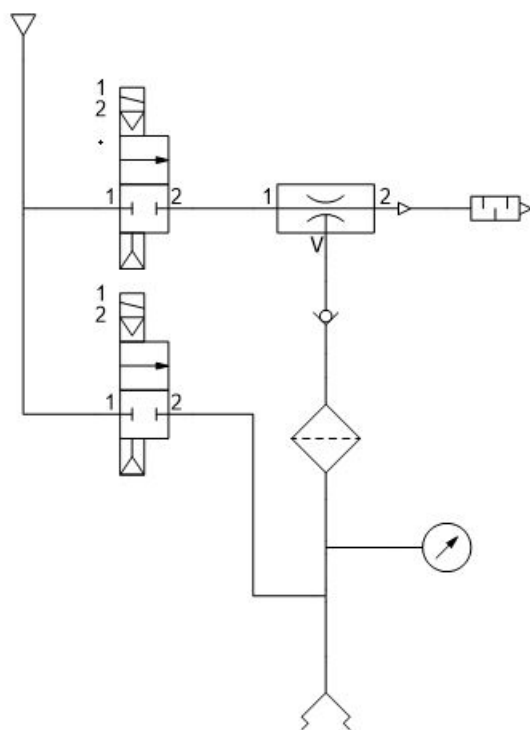


Fig. 12-1: Pneumatic schema of the AirPick Vacuum Gripper



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## 13. Contact

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[www.robotiq.com](http://www.robotiq.com)

Contact Us

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Where automation Pros come to share their know-how and get answers.

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